

鋼木合成結構之永續效益

國立臺灣科技大學建築系

蔡孟廷 教授

1. 建築結構的低蘊含碳評估
2. 鋼木混合構造的低蘊含碳比較及分析
3. 鋼木合成構件的類型及應用
4. 防火相關性能的探討



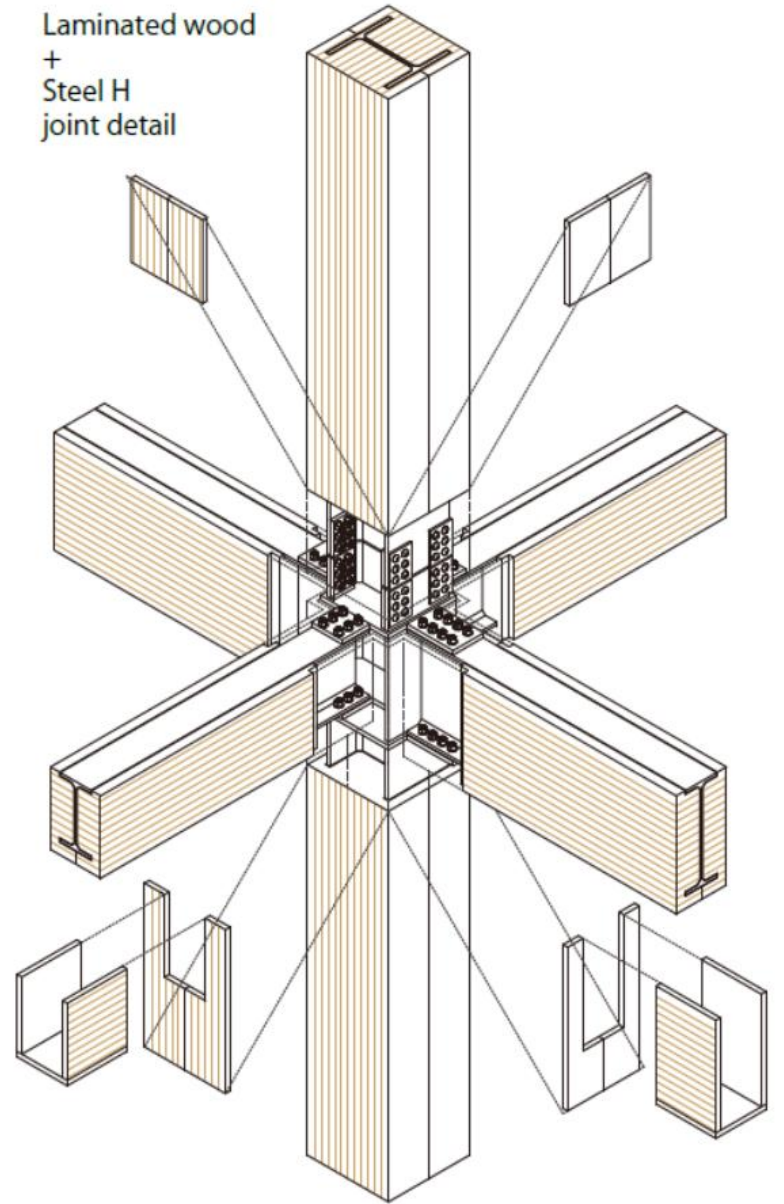
學歷

日本東京大學 建築專攻
國立成功大學 建築研究所
國立成功大學 土木工程系

經歷

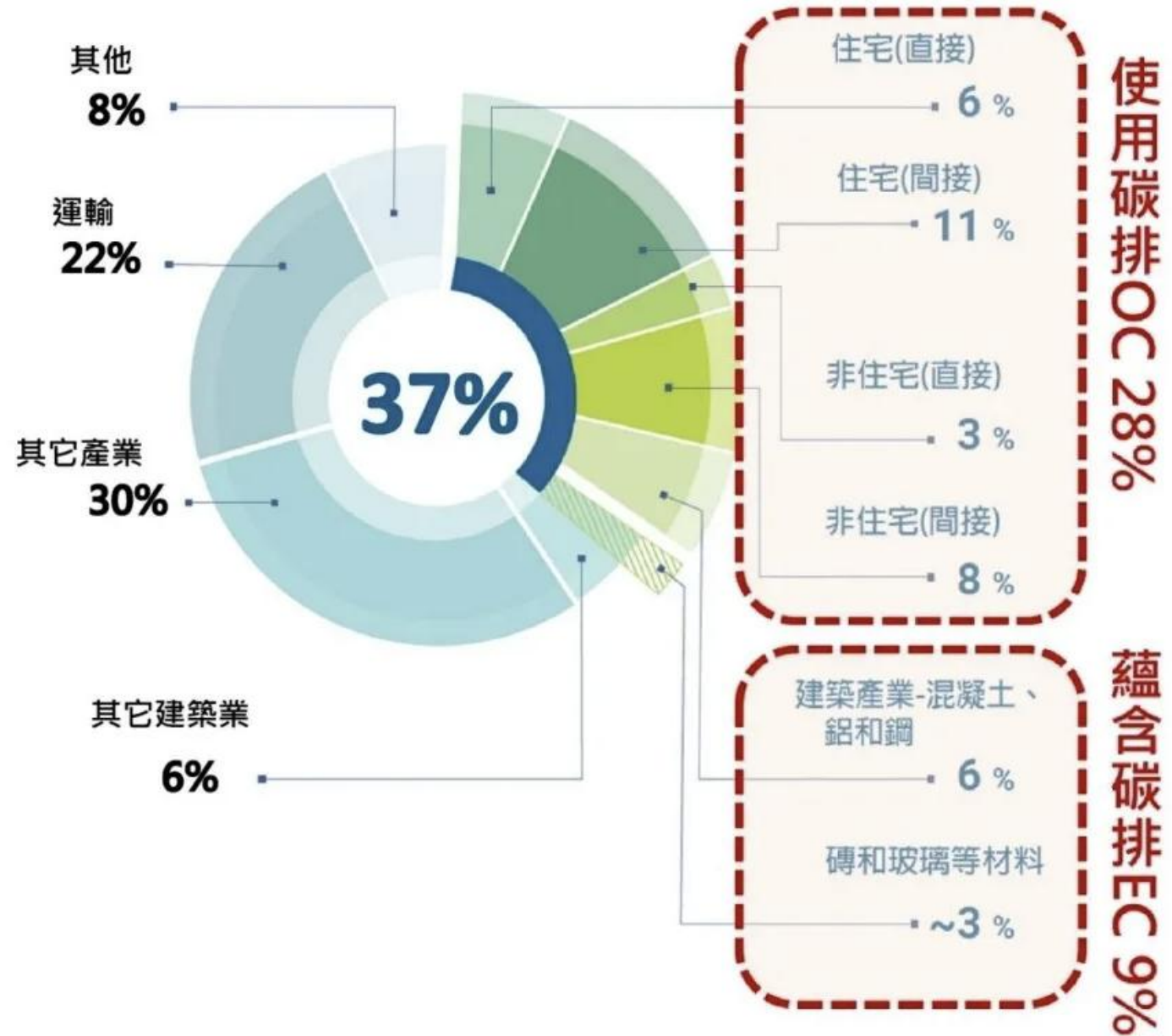
維也納工業大學 交換研究
新加坡新建設計 設計師
聯鋼營造 工程師

混合構造的樣態



建築結構的低蘊含碳評估

建築全生命週期碳排



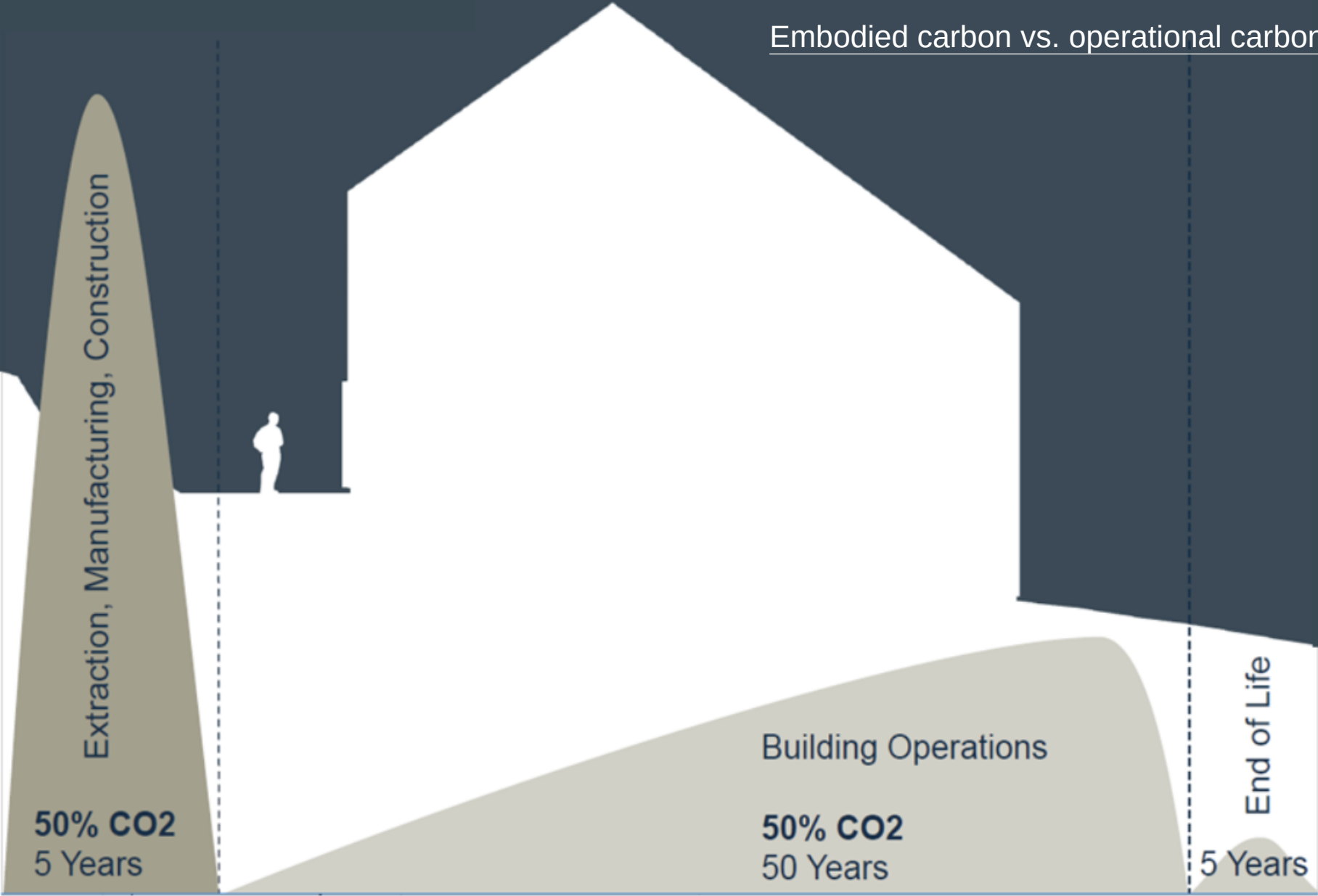
使用碳 Operational Carbon (OC)



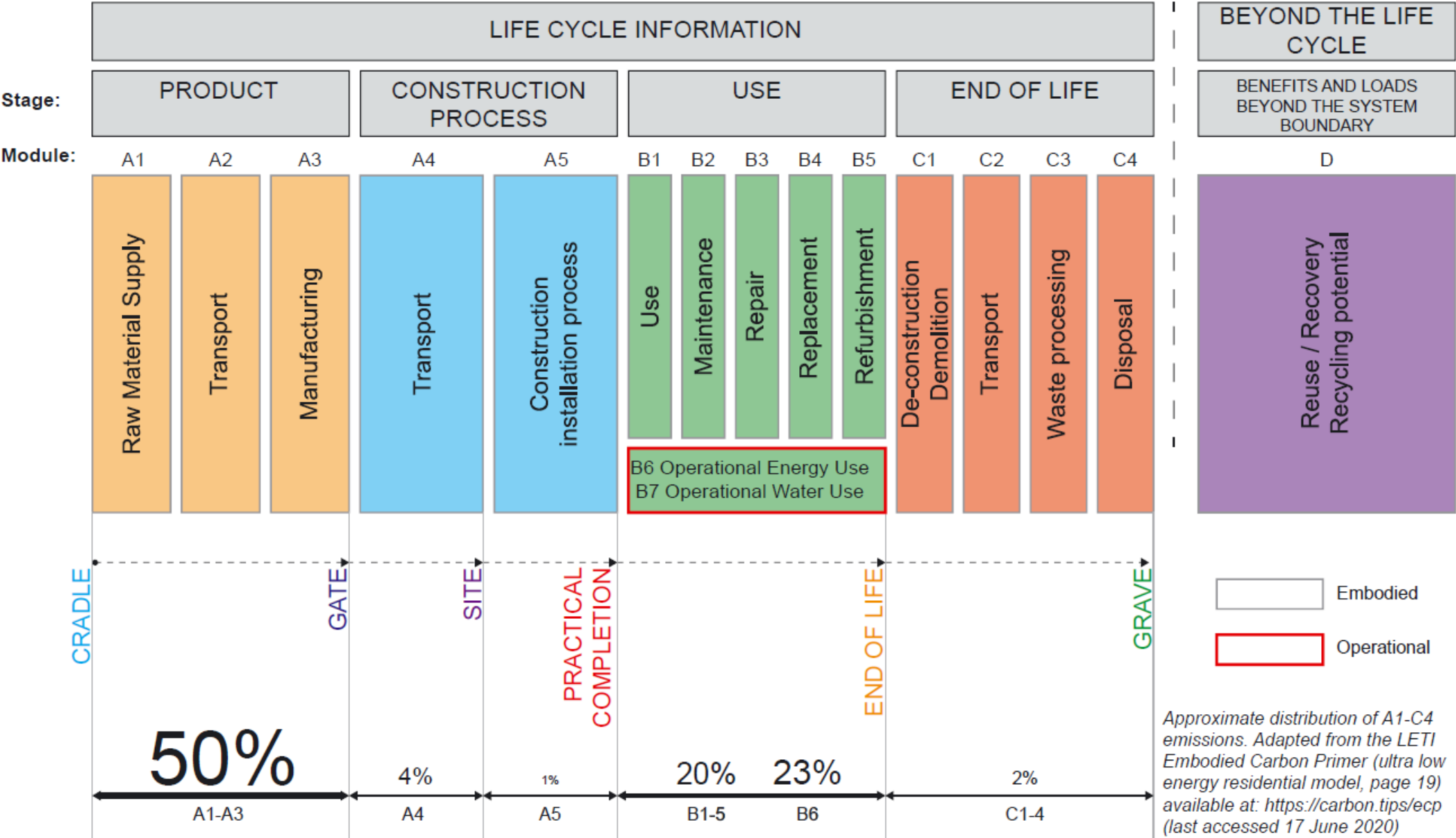
蘊含碳 Embodied Carbon (EC)

建築全生命週期碳排

Embodied carbon vs. operational carbon | One Click LCA



建築全生命週期碳排



建築全生命週期碳排

LEBR

低碳（低蘊含碳）建築評估手冊

Manual of Low Embodied-carbon Building Rating System



76543211+

2023年版

內政部建築研究所

低碳（低蘊含碳）建築評估手冊 2023 版 內政部建築研究所

TABLE 2: A1–A3 ECFs for typical structural materials

Material	Type	Specification/details	A1–A3 ECF (kgCO ₂ e/kg)	Data source
Concrete	<i>In situ</i> : piling, substructure, superstructure	Unreinforced, C30/37, UK average ready-mixed concrete EPD[1] (35% cement replacement)	0.103	MPA, 2018[2]
		Unreinforced, C32/40, 25% GGBS cement replacement[3]	0.120	ICE V3[4]
		Unreinforced, C32/40, 50% GGBS cement replacement	0.089	ICE V3
		Unreinforced, C32/40, 75% GGBS cement replacement	0.063	ICE V3
		Unreinforced, C40/50, 25% GGBS cement replacement	0.138	ICE V3
		Unreinforced, C40/50, 50% GGBS cement replacement	0.102	ICE V3
		Unreinforced, C40/50, 75% GGBS cement replacement	0.072	ICE V3
	Precast	Unreinforced, C40/50 with average UK cement mix	0.178	ICE V3
		Reinforced, 150mm prestressed hollow core slab: British Precast Concrete Federation average EPD	50.2kgCO ₂ e/m ²	BPCF, 2017[5]
Steel	Reinforcement bars	UK: BRC EPD	0.684	BRC, 2019[6]
		Worldwide: Worldsteel LCI study data, 2018, world average	1.99	ICE V3
	PT strands	Assume the same as reinforcement bars		
	Structural sections	UK open sections: British Steel EPD	2.45	BS, 2020[7]
		Europe (excl. UK): Bauforumstahl[8] average EPD	1.13	Bauforumstahl, 2018
		Worldwide: Worldsteel LCI study data, 2018, world average	1.55	ICE V3
	Galvanised profiled sheet (for decking)	UK: TATA Comflor EPD	2.74	TATA, 2018
Blockwork	Precast concrete blocks	Lightweight blocks	0.28	ICE V3
Brick	Single engineering clay brick	Generic, UK	0.213	ICE V3
Timber, excl. carbon sequestration[9], [10]	Manufactured structural timber	CLT, 100% FSC/PEFC	0.437	ICE V3
		Glulam, 100% FSC/PEFC	0.512	ICE V3
	Studwork/framing/flooring	Softwood, 100% FSC/PEFC	0.263	ICE V3
	Formwork	Plywood, 100% FSC/PEFC	0.681	ICE V3
Plasterboard	Partitioning/ceilings	Minimum 60% recycled content	0.39	ICE V2
Intumescent paint	For steelwork	Specific EPD: Amotherm steel WB, Amonn	2.31	AMONN, 2019[11]

Cross Laminated Timber CLT

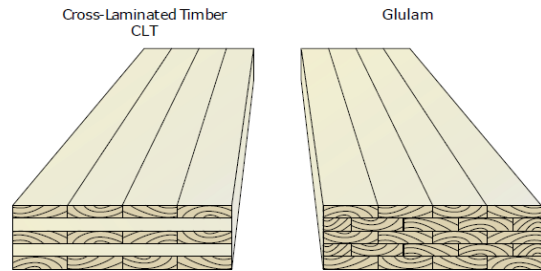


Figure 4
CLT vs. glulam panel

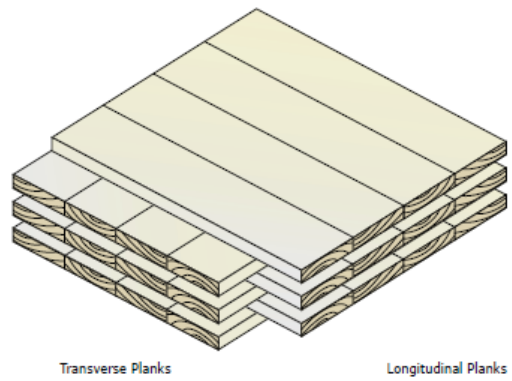


Figure 1
CLT panel configuration



Cross Laminated Timber CLT

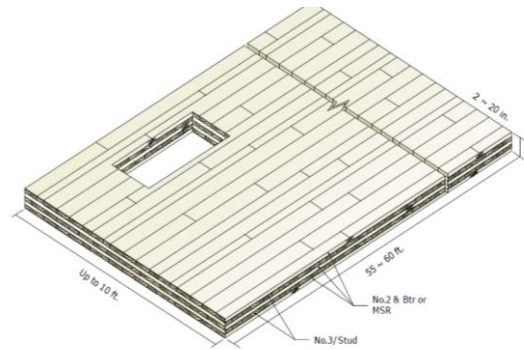


Figure 7
CLT floor or roof

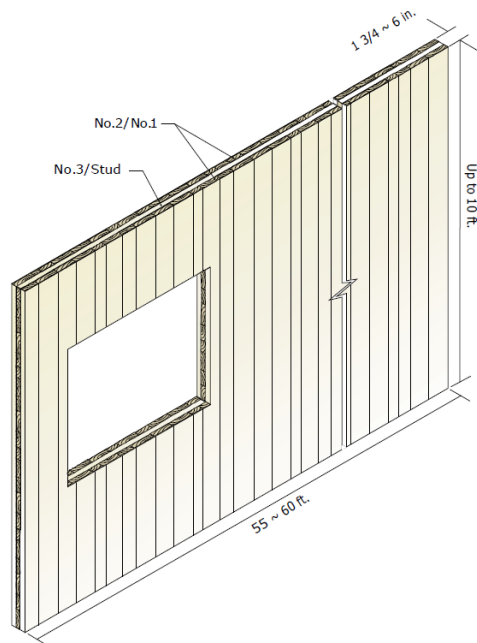


Figure 6
CLT wall



Cross Laminated Timber CLT



鋼木混合構造的低蘊含碳比較及分析

Contents

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木結構
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台灣市場建築材料單價
建築材料使用量
建築材料使用量與成本分析
Type1-3 工期計算

4

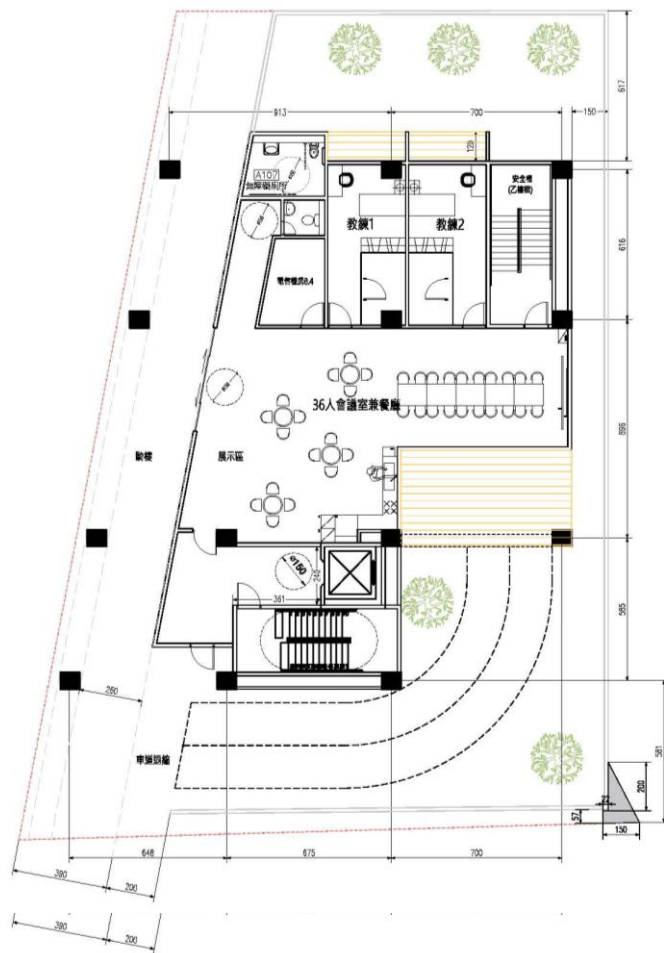
碳排放量、碳稅計算

鋼結構碳排放量計算
木材料運輸碳排放量計算
鋼木混合結構碳排放量計算
Type1-3總碳排放量
各國碳稅及台灣碳費
Type1-3各國碳稅

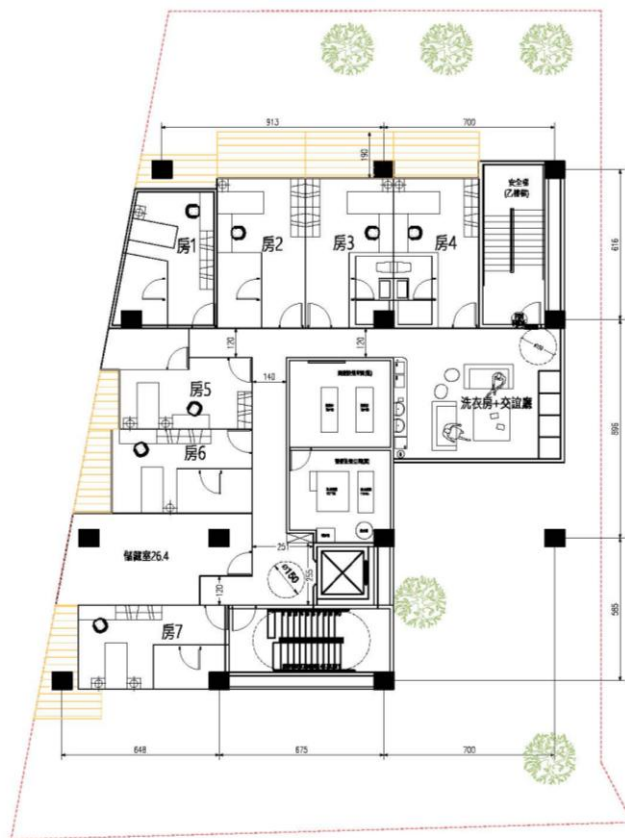
原建築模型

構造：鋼構

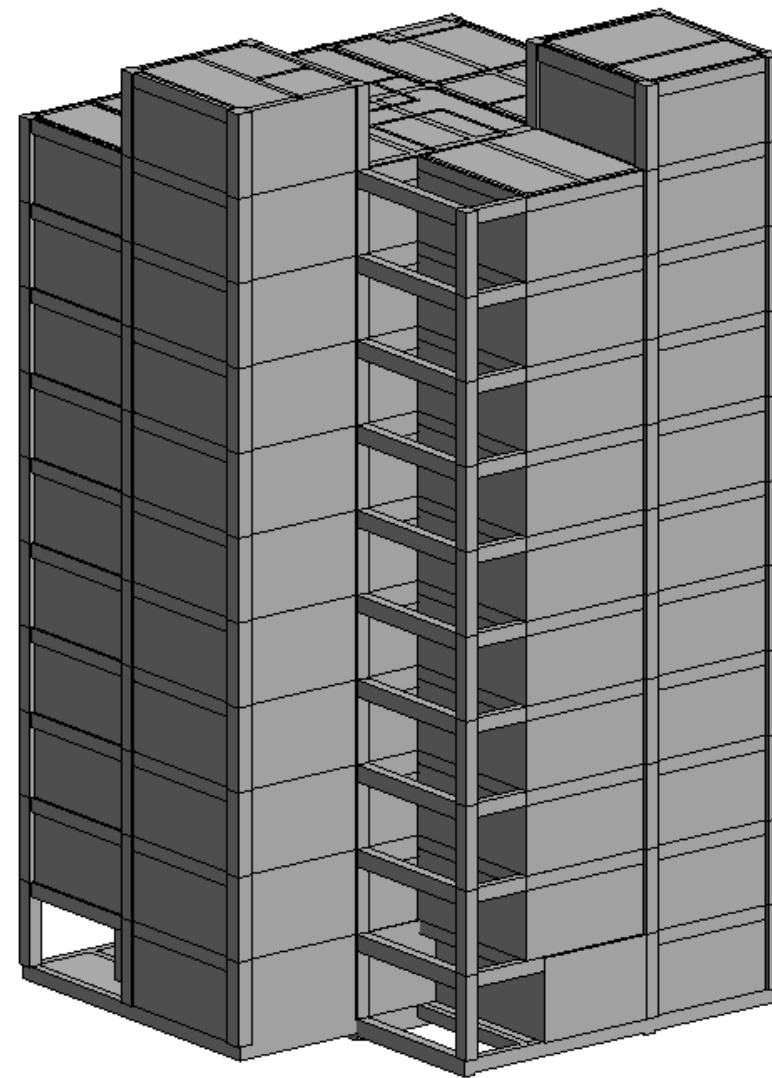
樓層：地上十層屋突一層



一層平面圖

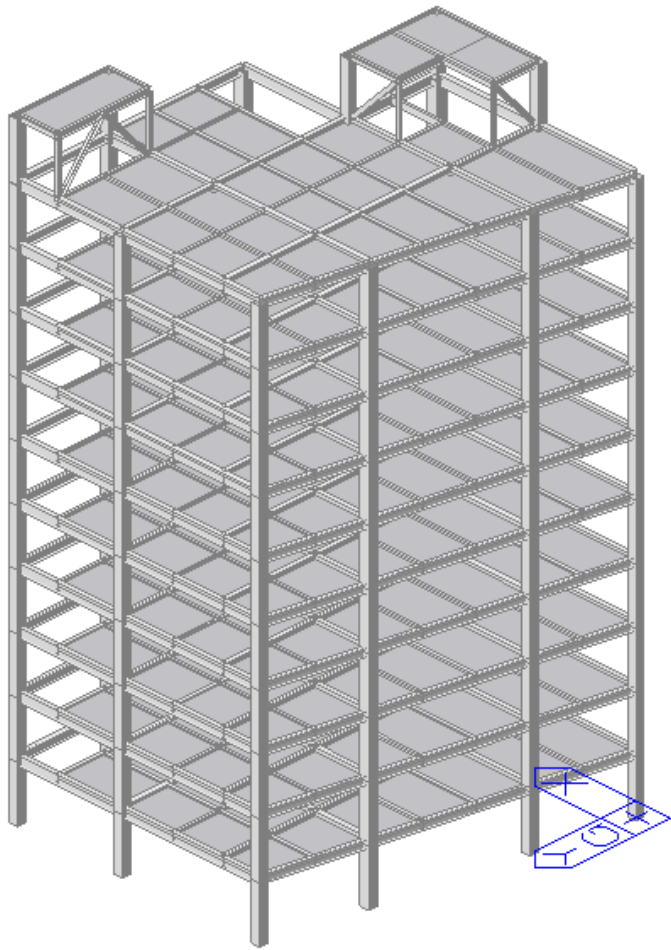


二層平面圖(標準層)

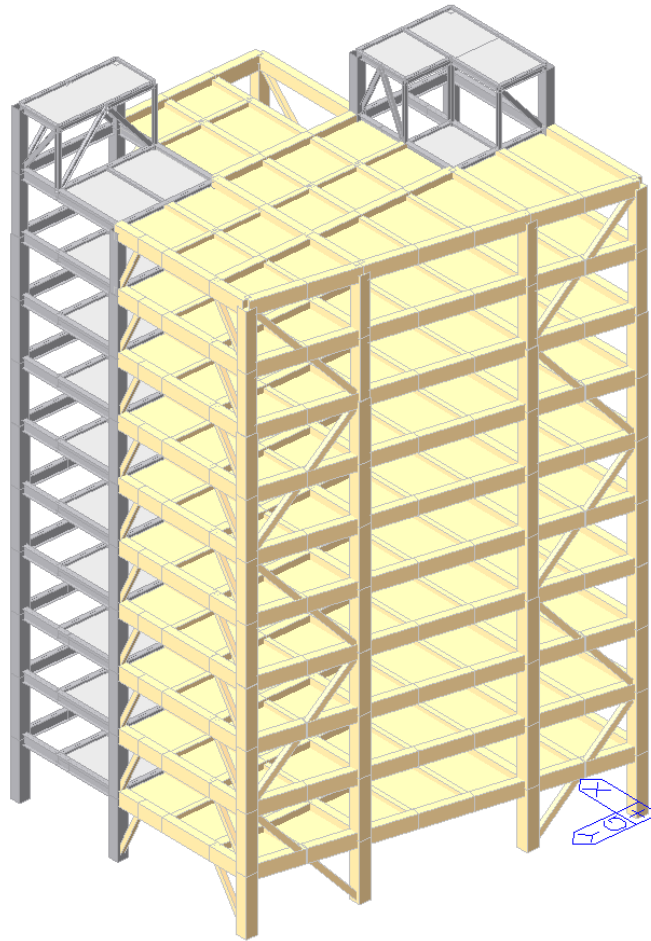


3D模型示意圖

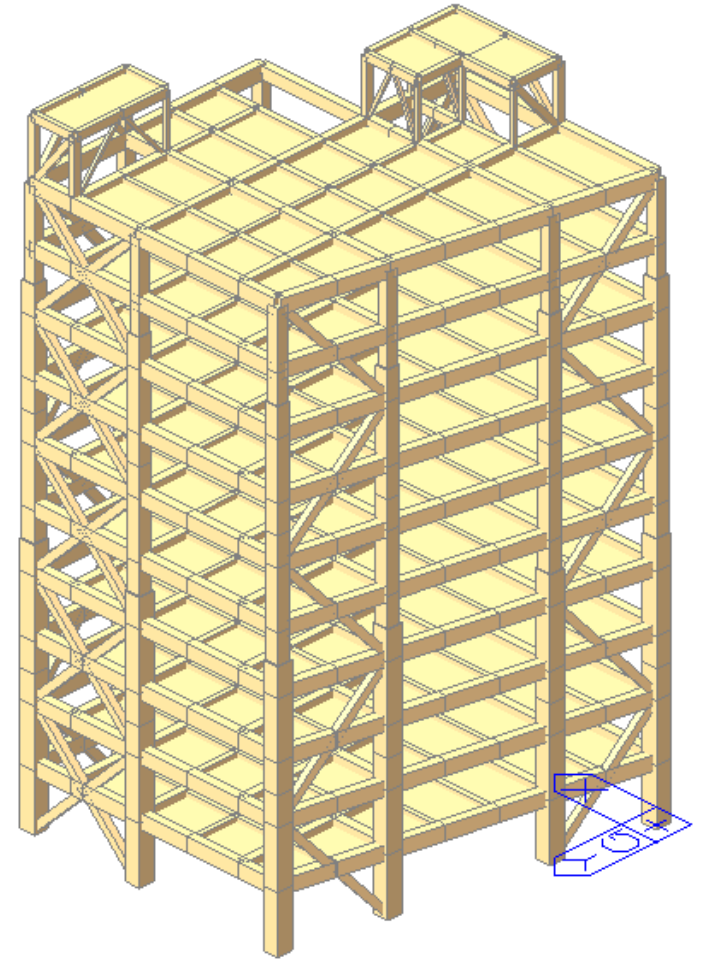
構造對比圖



Type1 (鋼結構)
(原始模型, 特殊抗彎構架)

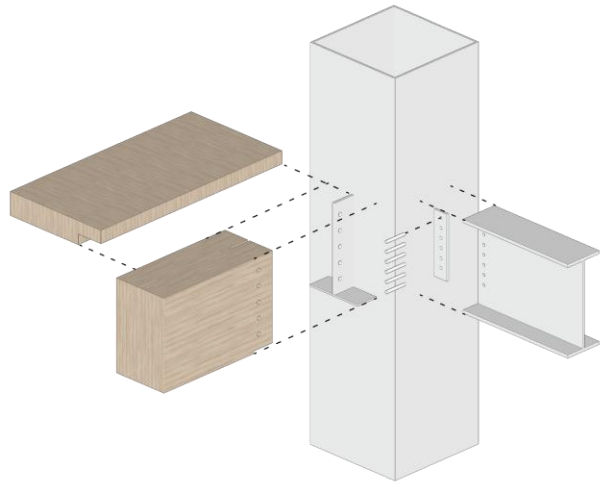


Type2(混合構造)
(特殊抗彎構架+斜撐構架)

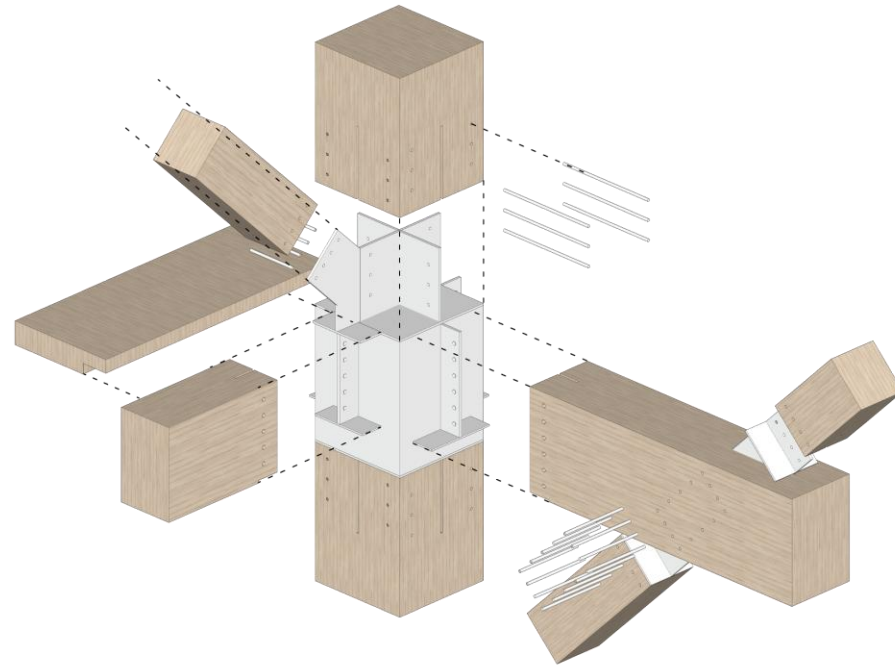


Type3(木構)
(斜撐構架)

鋼木接頭系統與分析材質設定



混構接頭



木構接頭

材質強度設定

鋼結構：SN490B,C

混凝土：4000psi

Rebar：SD420W

木材：E105-F345

基地震區譜加速度



震區譜加速度係數

縣市	鄉鎮市區	S_S^D	S_1^D	S_S^M	S_1^M	鄰近之斷層
高雄市	鳳山區	0.60	0.35	0.80	0.50	
	林園區	0.50	0.30	0.70	0.45	
	大寮區	0.60	0.35	0.80	0.45	
	大樹區	0.70	0.40	0.90	0.50	旗山斷層
	大社區	0.80	0.45	1.00	0.55	旗山斷層
	仁武區	0.80	0.45	1.00	0.55	旗山斷層
	烏松區	0.70	0.40	0.90	0.50	旗山斷層
	岡山區	0.70	0.40	0.90	0.50	旗山斷層
	橋頭區	0.80	0.45	1.00	0.55	旗山斷層
	燕巢區	0.80	0.45	1.00	0.55	旗山斷層
	田寮區	0.80	0.45	1.00	0.55	旗山斷層
	阿蓮區	0.70	0.40	0.90	0.50	
	路竹區	0.70	0.35	0.90	0.50	
	湖內區	0.70	0.35	0.90	0.50	
	茄萣區	0.70	0.35	0.90	0.50	
	永安區	0.70	0.35	0.90	0.50	
	彌陀區	0.70	0.35	0.90	0.50	
	梓官區	0.70	0.40	0.90	0.50	
	旗山區	0.80	0.45	1.00	0.55	旗山斷層

Midas地震力參數設定

Add/Modify Seismic Load Specification

Load Case Name : Ex

Seismic Load Code : Taiwan(2011)

Description :

Seismic Load Parameters

Seismic Zone (Z) : General Zone

Seismic Zone Related Data...

Importance Factor (I) : 1.0

Seismic Magnify Factor(α_y) : 1.2

Structural Parameters

☐ Analytical Period : X-Dir. 0 Y-Dir. 0

☒ Approximate Period : X-Dir. 1.316 Y-Dir. 1.316

Fundamental Period : X-Dir. 1.316 Y-Dir. 1.316

Response Modification Coef (R) : X-Dir. 4.0 Y-Dir. 4.0

Seismic Load Direction Factor (Scale Factor)

X-Direction : 1 Y-Direction : 0

Accidental Eccentricity

X-Direction (Ex) : ☒ Positive ☐ Negative ☐ None

Y-Direction (Ey) : ☒ Positive ☐ Negative ☐ None

Torsional Amplification

☐ Accidental Eccentricity ☐ Inherent Eccentricity

Additional Seismic Loads (Unit:kgf,m)

Story	Add.-X	Add.-Y	Add.-R

Seismic Load Profile...

OK Cancel Apply

基地位置：高雄鳳山
(非台北市)

鋼構

鋼構	4.0
木構	2.4

Taiwan2011 Seismic Zone Data

Seismic Zone (Z) : General Zone

Horizontal Spectral Accel.

Design	Maximum
0.6	0.8
0.35	0.5

Short Period (S_s) :

1sec Period (S_1) :

Taiwan2006 Period Calculator

X- Direction Period

☒ 1. $T = 0.085H_n^{3/4}$

☐ 2. $T = 0.070H_n^{3/4}$

☐ 3. $T = 0.050H_n^{3/4}$

Hn : 38.6 (m)

Y- Direction Period

☒ 1. $T = 0.085H_n^{3/4}$

☐ 2. $T = 0.070H_n^{3/4}$

☐ 3. $T = 0.050H_n^{3/4}$

Hn : 38.6 (m)

OK Cancel

Floor Load Type

Floor Load Type Name & Description

Name : DL300+LL200

Description :

Floor Load & Load Case

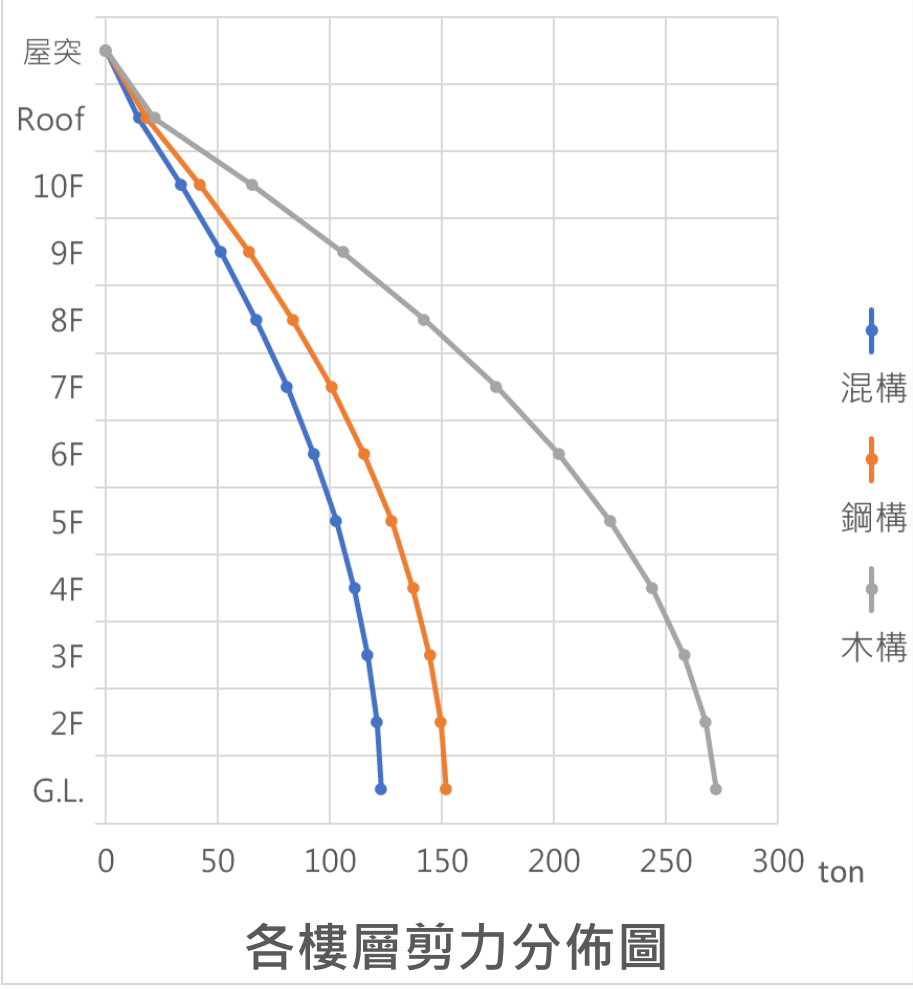
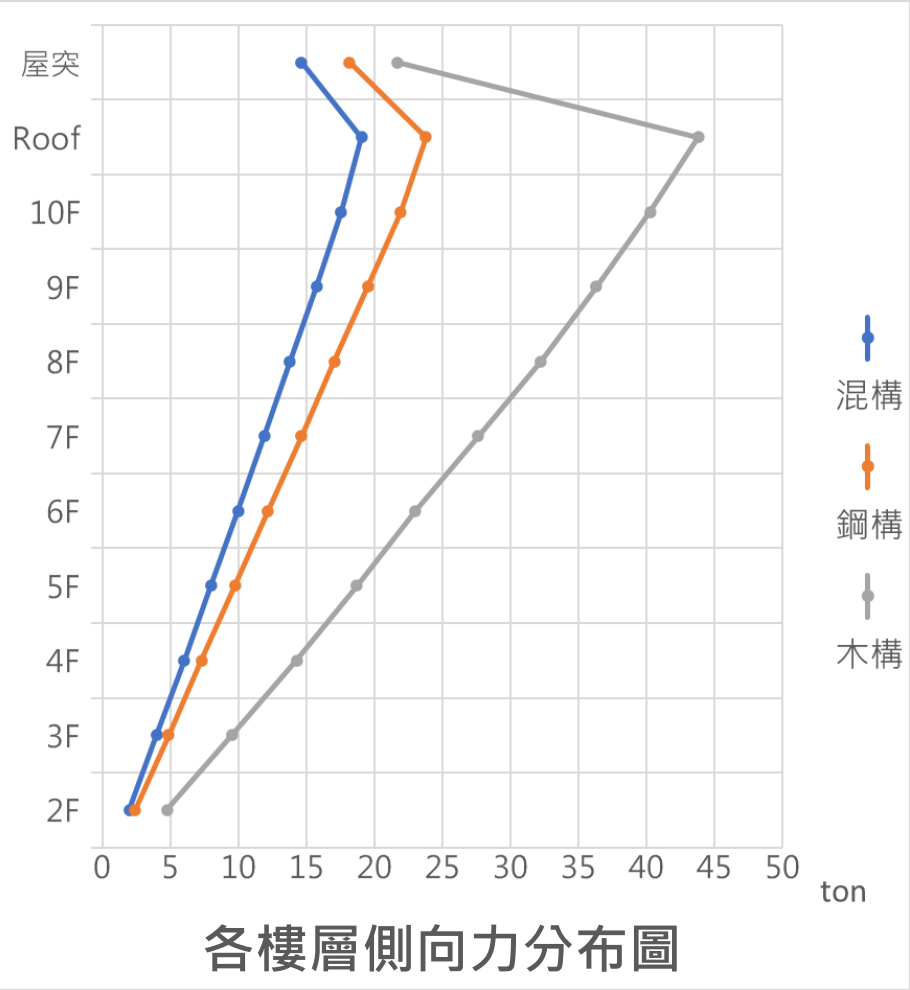
Load Case	Floor Load	Unit	Sub Beam Weight
1. DL	-300	kgf/m ²	☒
2. LL	-200	kgf/m ²	☐
3. NONE	0	kgf/m ²	☐
4. NONE	0	kgf/m ²	☐

- 建築高度=35公尺
- 用途係數=1.0
- 震動週期=0.085Hn
- 韌性容量=4.0
- 放大係數=1.2

靜載重=300 kgf/m²

活載重=200 kgf/m²
(住宅類建築)

樓層地震力配置

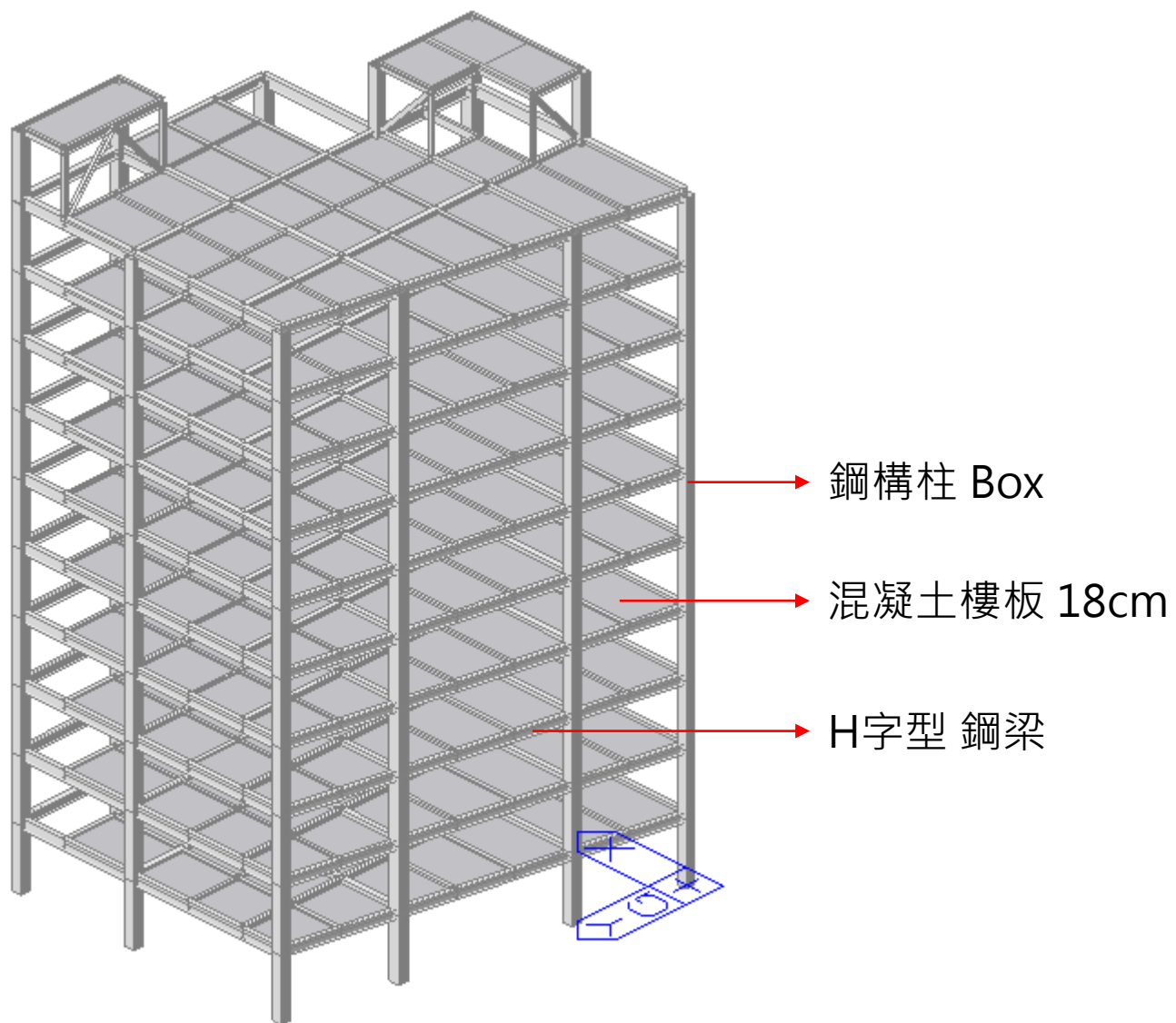


鋼構與木構基本震動週期依照法定公式假設，混構造則依照Midas軟體計算結果為準

項目	Type1-鋼構		Type2-鋼木混合結構		Type3-木構	
R值(雙向)	4.0		4.0		2.4	
基本震動週期	X: 1.316s	Y: 1.316s	X: 1.1155s	Y: 0.9631s	X: 0.7743	Y: 0.7743

TYPE1-鋼結構

鋼結構斷面檢核



Thickness Data

Value | Stiffened

Thickness ID 1

☒ In-plane & Out-of-plane 180 mm

☐ In-plane 0 mm

Out-of-plane 0 mm

☐ Plate Offset

☒ Thickness Ratio

Local z 0

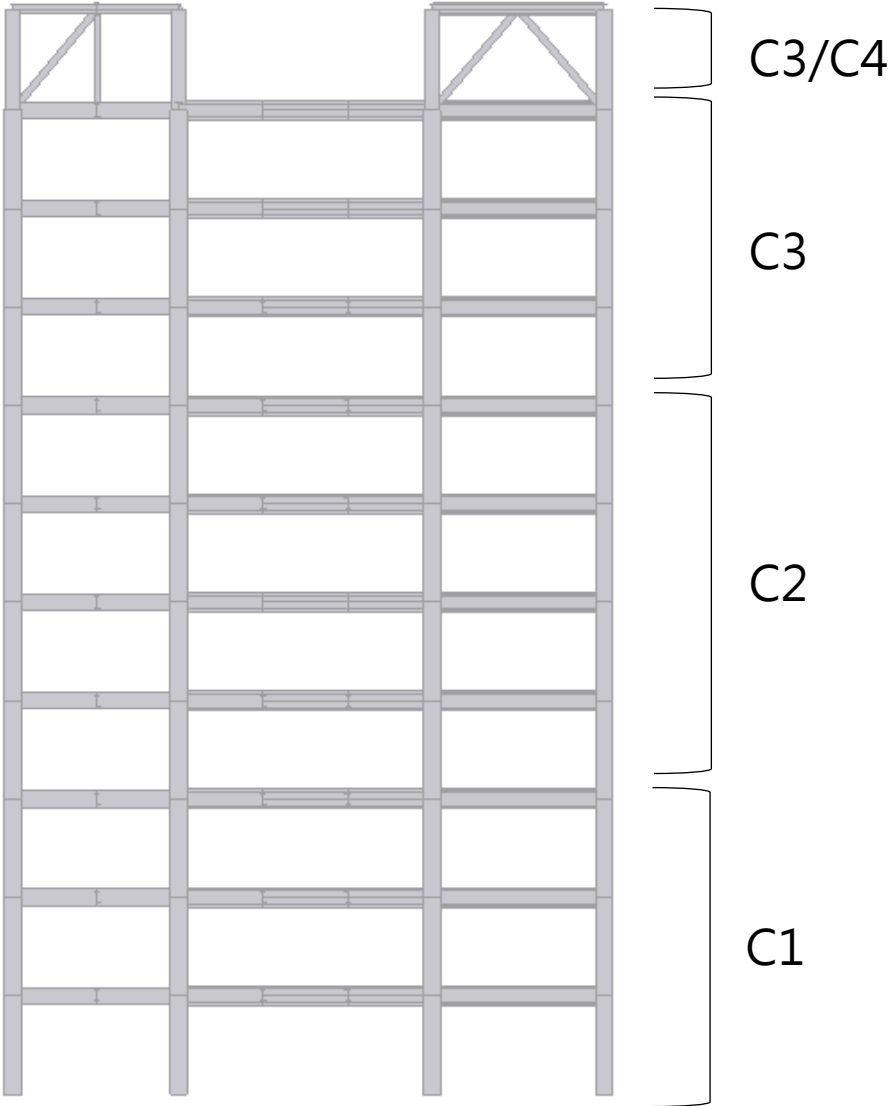
☐ Value

Local z 0 mm

Offset Distance

Show Calculation Result... OK Cancel Apply

鋼結構柱斷面設定



Steel

DB/User

Section ID: 11

Name: C0

Box

User

DB

CNS91

Sect. Name

Built-Up Section

Get Data from Single Angle

DB Name: CNS91

Sect. Name

H: 750 mm

B: 750 mm

tw: 35 mm

tf1: 35 mm

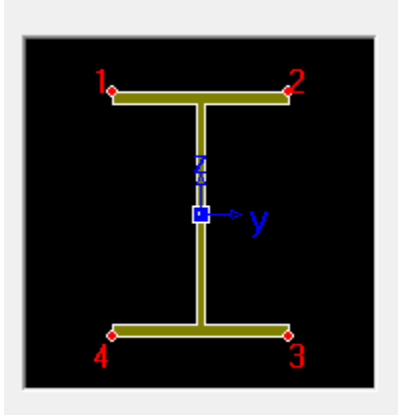
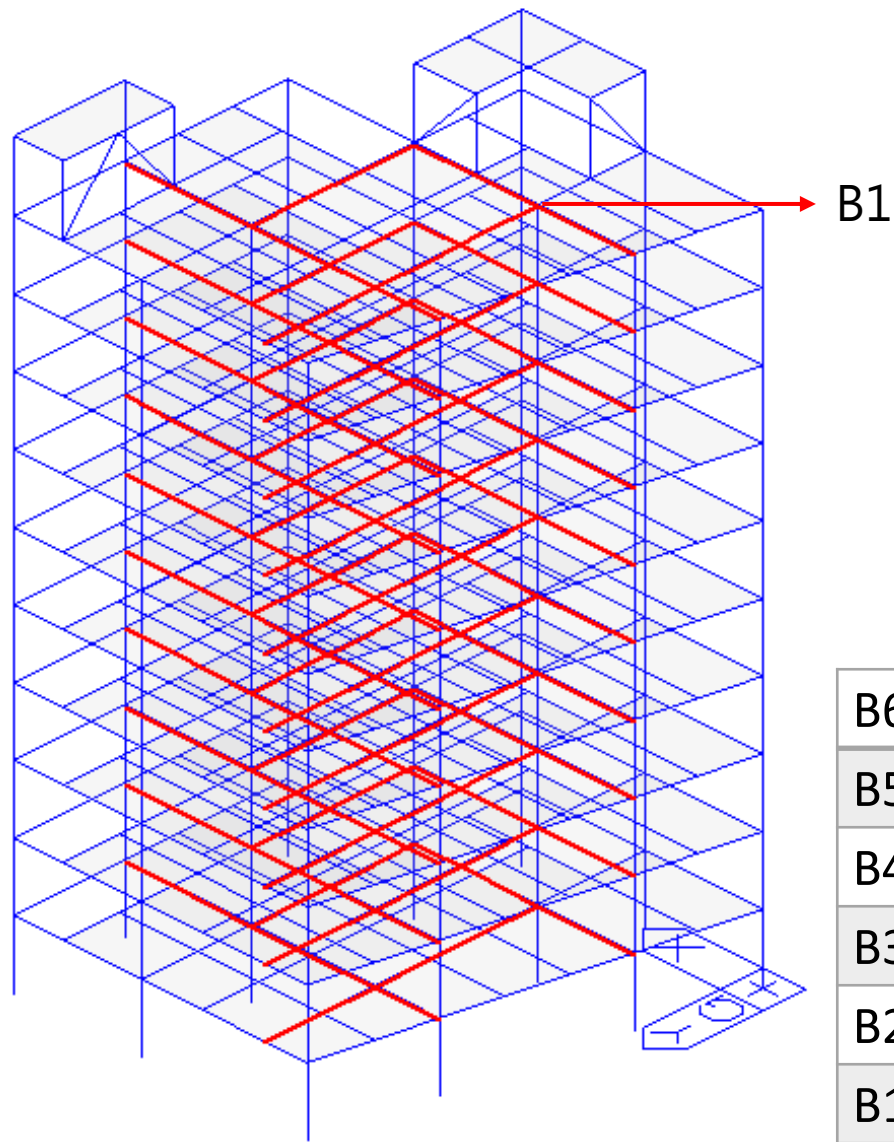
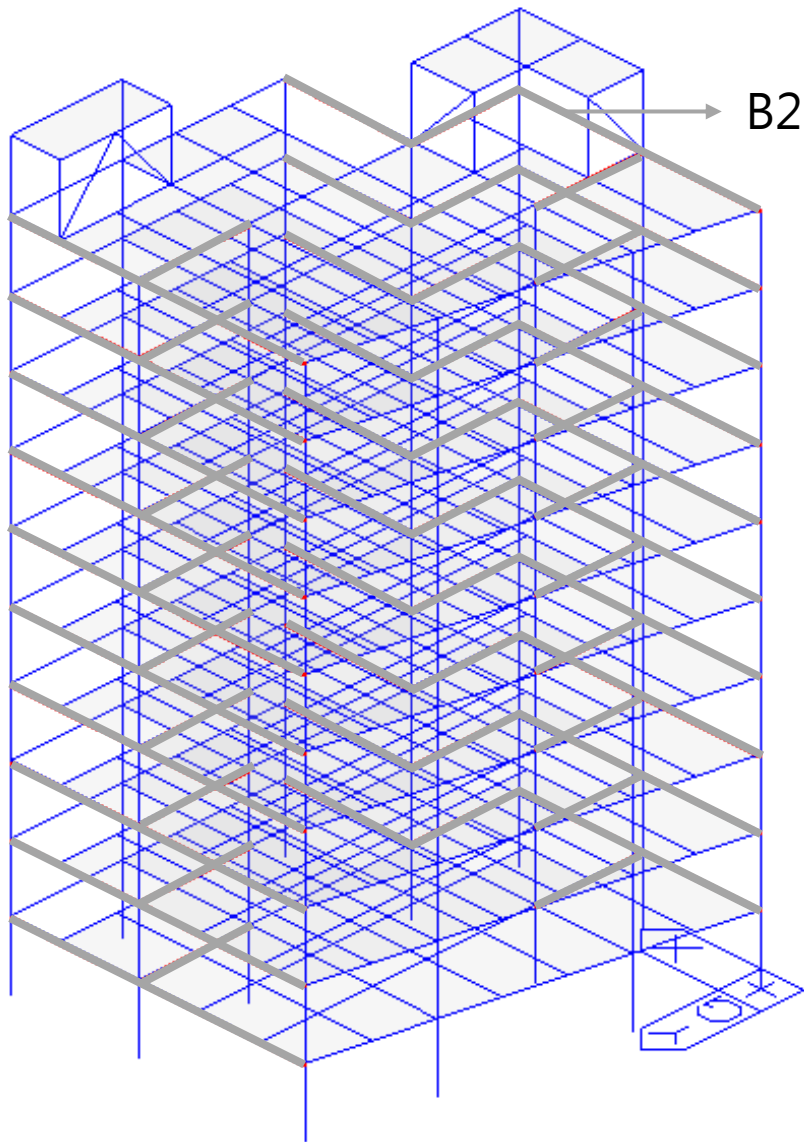
C: 0 mm

tf2: 35 mm

HSQ Type

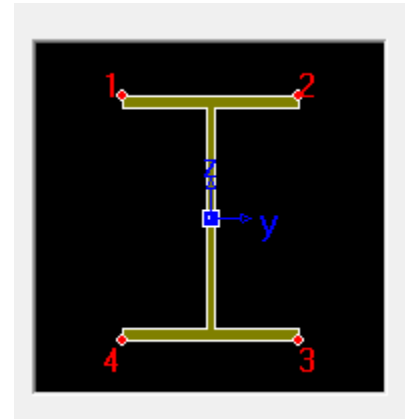
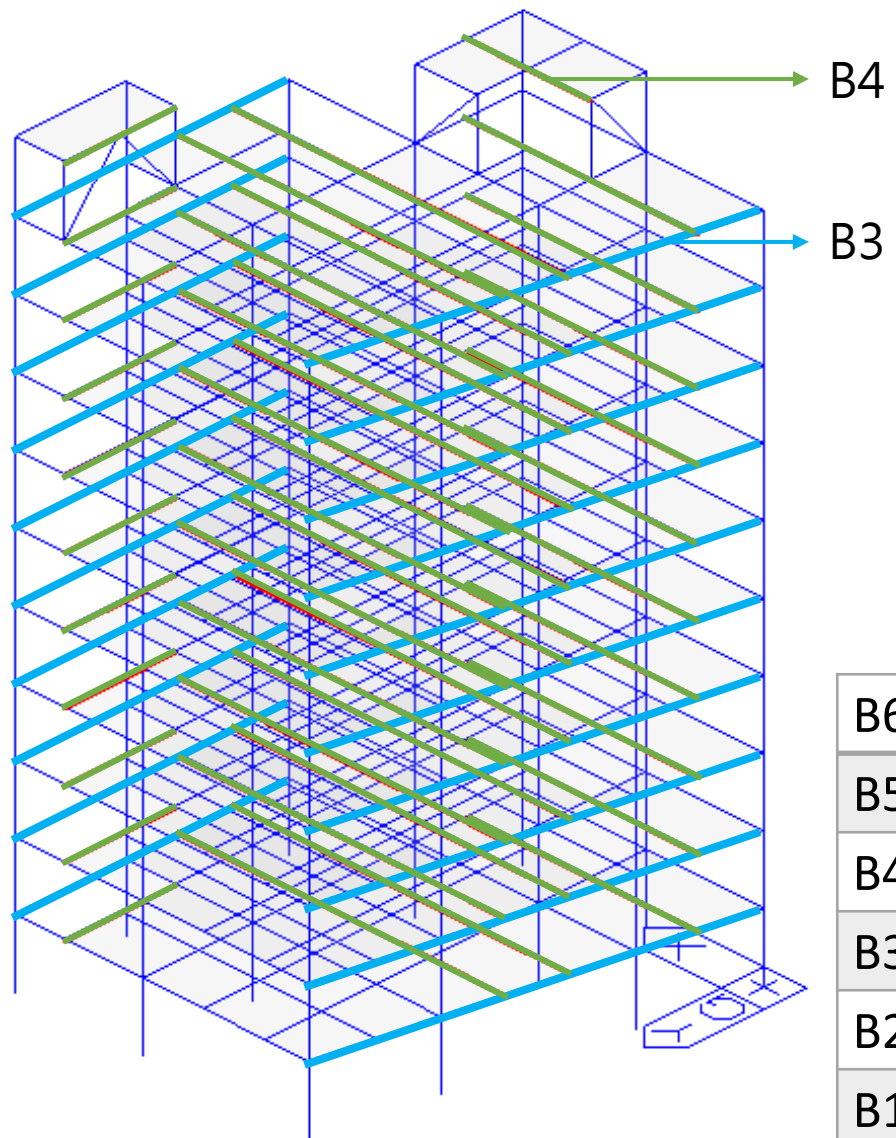
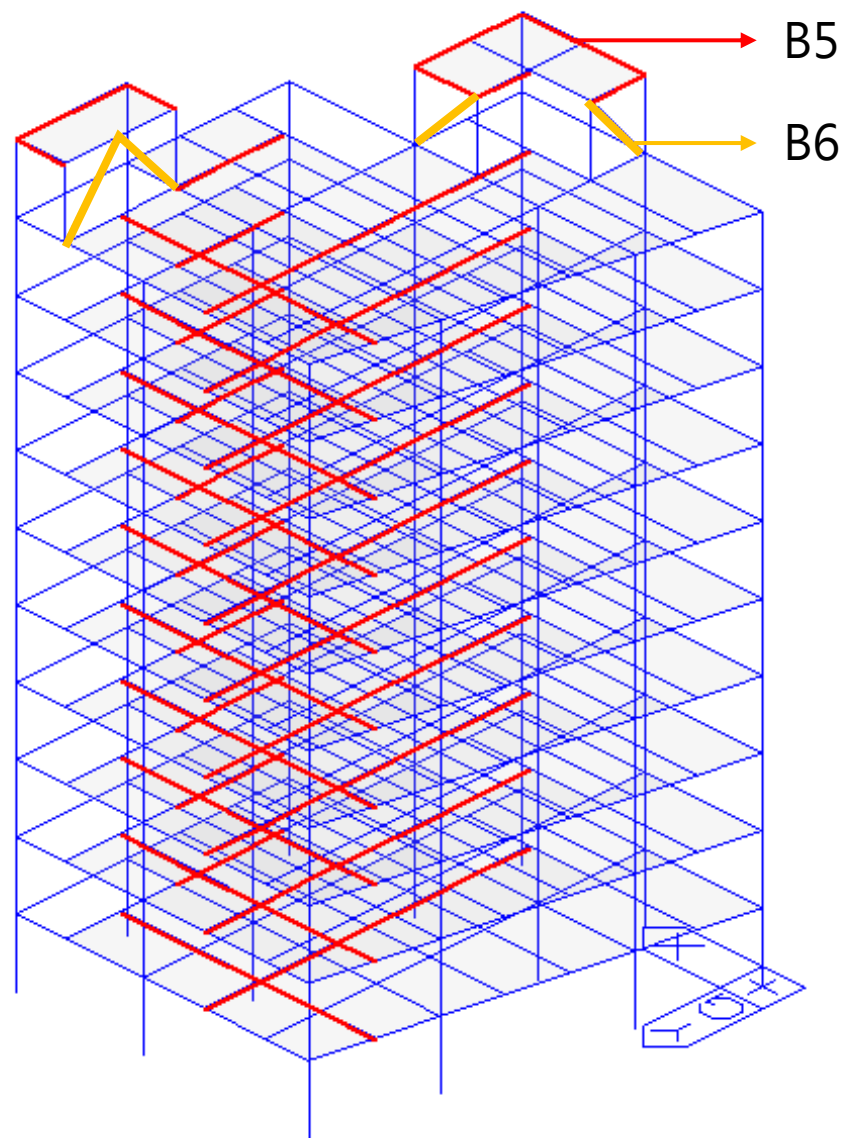
C1	650x650x30
C2	600x600x28
C3	550x550x25
C4	H200x200x8x12

鋼結構梁斷面設定



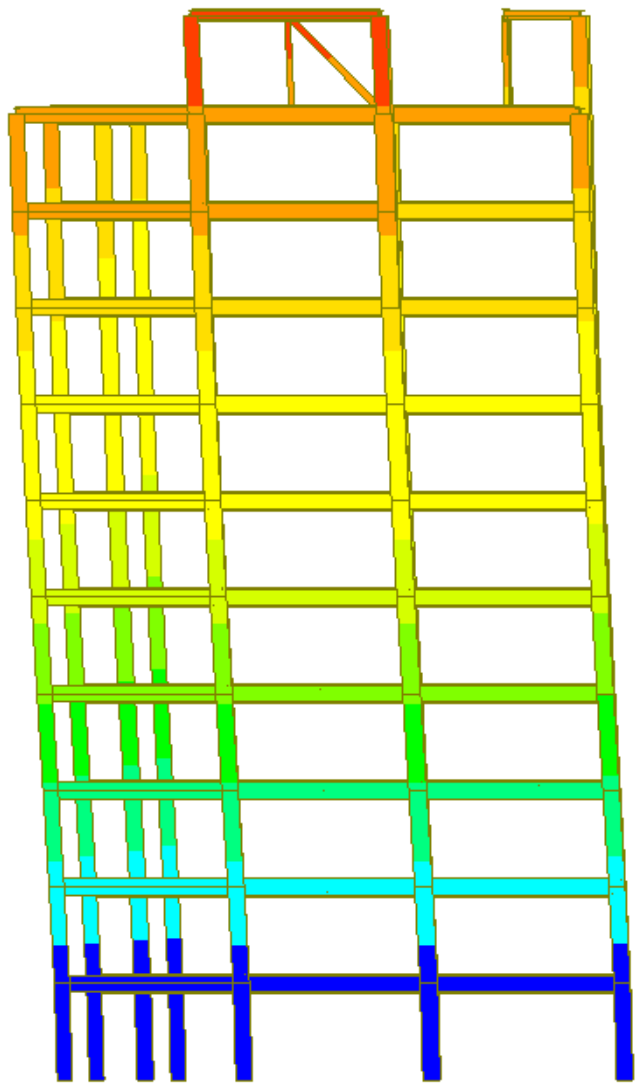
B6	244x175x7/11
B5	350x175x7/11
B4	400x200x8/13
B3	488x300x12/20
B2	588x300x12/20
B1	700x300x13/24

鋼結構梁斷面設定



B6	244x175x7/11
B5	350x175x7/11
B4	400x200x8/13
B3	488x300x12/20
B2	588x300x12/20
B1	700x300x13/24

層間位移(Ex)



Load combination : 1.2D + 0.5L- Ex

樓層	位移(cm)	層間變位角
屋突	-4.541	0.0013
Roof	-4.0866	0.0008
10F	-3.8006	0.0009
9F	-3.4729	0.0011
8F	-3.094	0.0012
7F	-2.6675	0.0013
6F	-2.2014	0.0014
5F	-1.7059	0.0015
4F	-1.1939	0.0014
3F	-0.6877	0.0013
2F	-0.2389	0.0007
1F	0	0

midas Gen
POST-PROCESSOR
DISPLACEMENT

X-DIRECTION

0.00000e+000

-4.12819e-001

-8.25639e-001

-1.23846e+000

-1.65128e+000

-2.06410e+000

-2.47692e+000

-2.88974e+000

-3.30256e+000

-3.71537e+000

-4.12819e+000

-4.54101e+000

SCALEFACTOR=
4.2722E+001

CBS: sLCB5

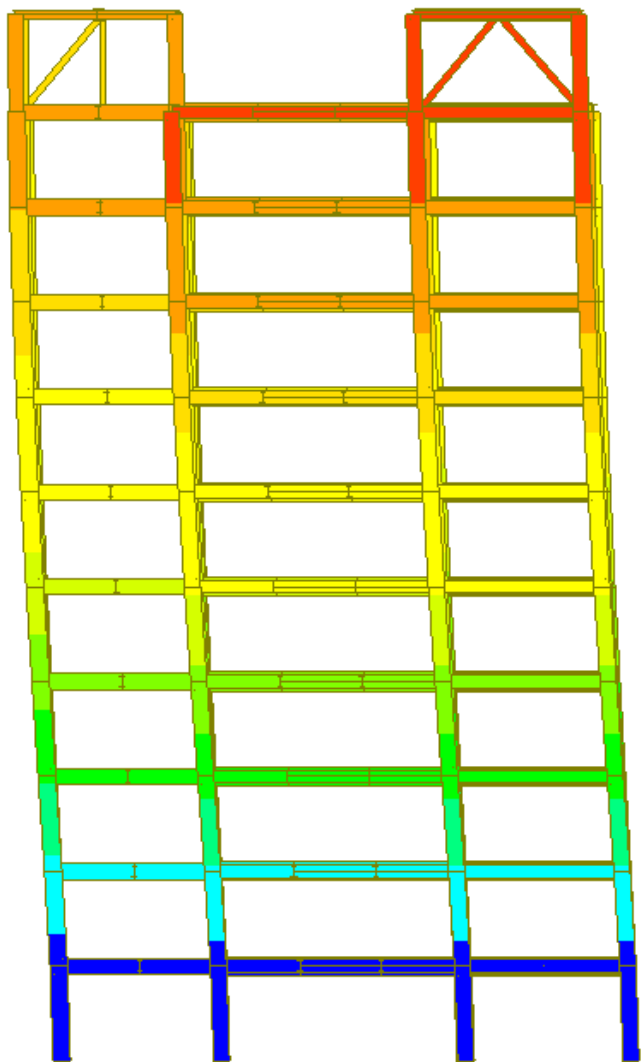
MAX : 1
MIN : 145

FILE: Final Stee~
UNIT: cm
DATE: 06/06/2024

VIEW-DIRECTION

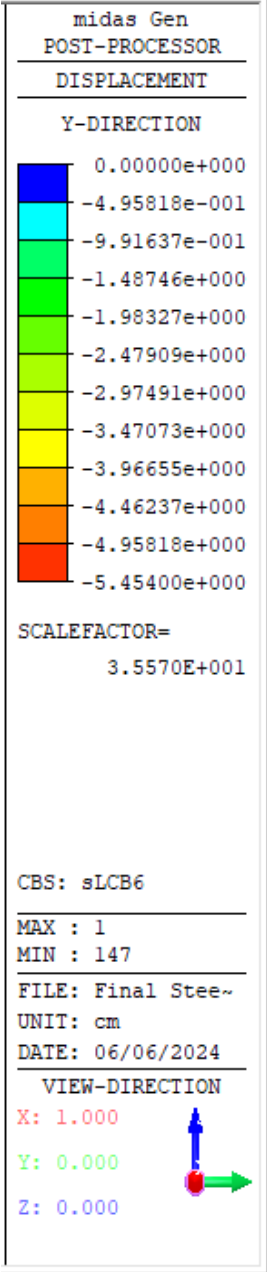
X: 0.000
Y:-1.000
Z: 0.000

層間位移(Ey)



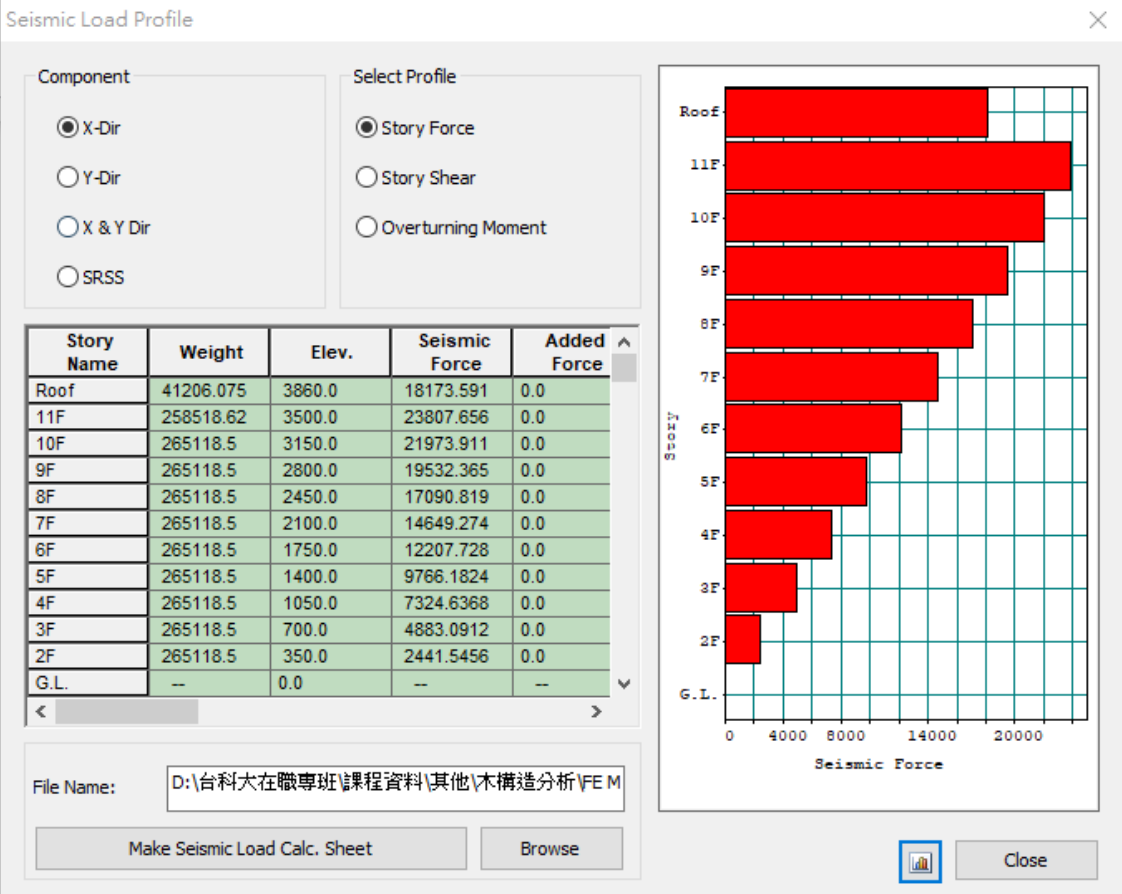
Load combination : 1.2D + 0.5L- Ey

樓層	位移(cm)	層間變位角
屋突	-5.454	0.0007
Roof	-5.2072	0.0007
10F	-4.9494	0.0010
9F	-4.6057	0.0013
8F	-4.1673	0.0015
7F	-3.6399	0.0017
6F	-3.035	0.0019
5F	-2.3679	0.0020
4F	-1.6603	0.0020
3F	-0.9508	0.0018
2F	-0.3246	0.0009
1F	0	0



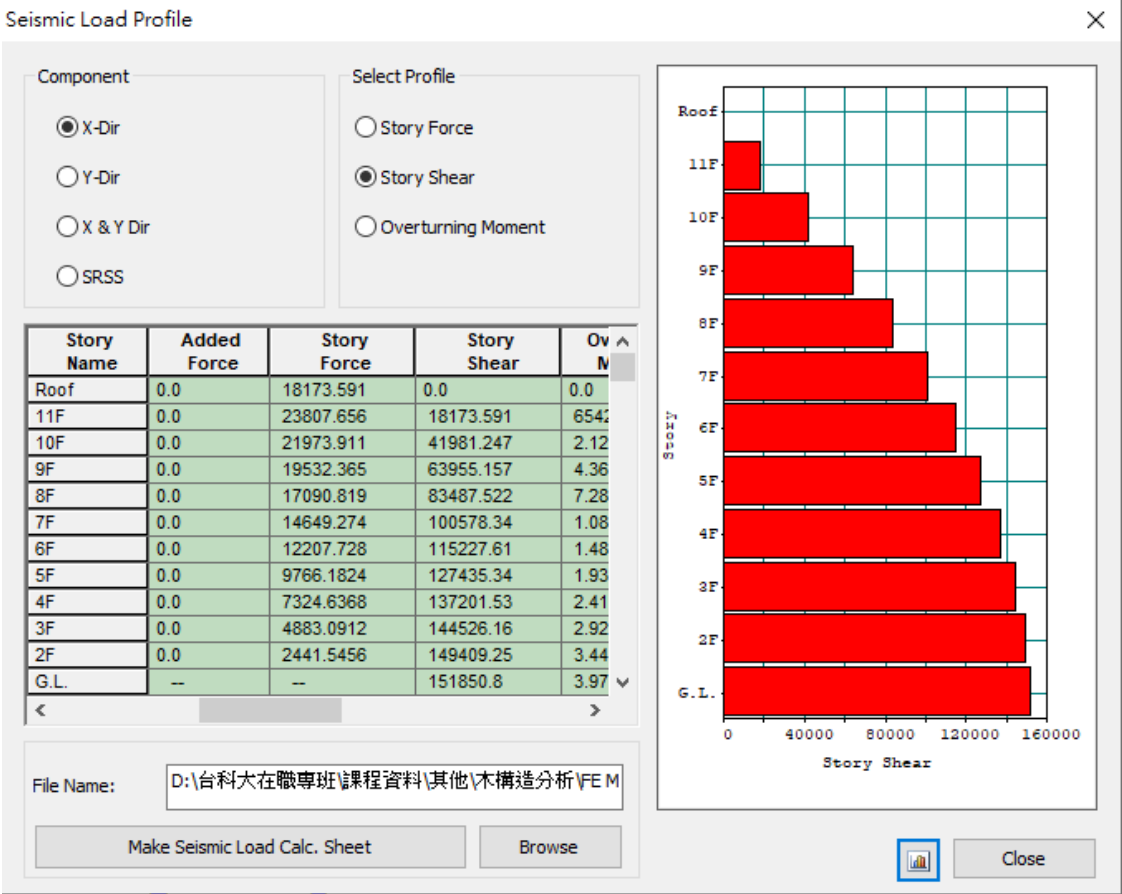
樓層地震力

頂樓地震力 23,807(kg)



各樓層側向力分布圖

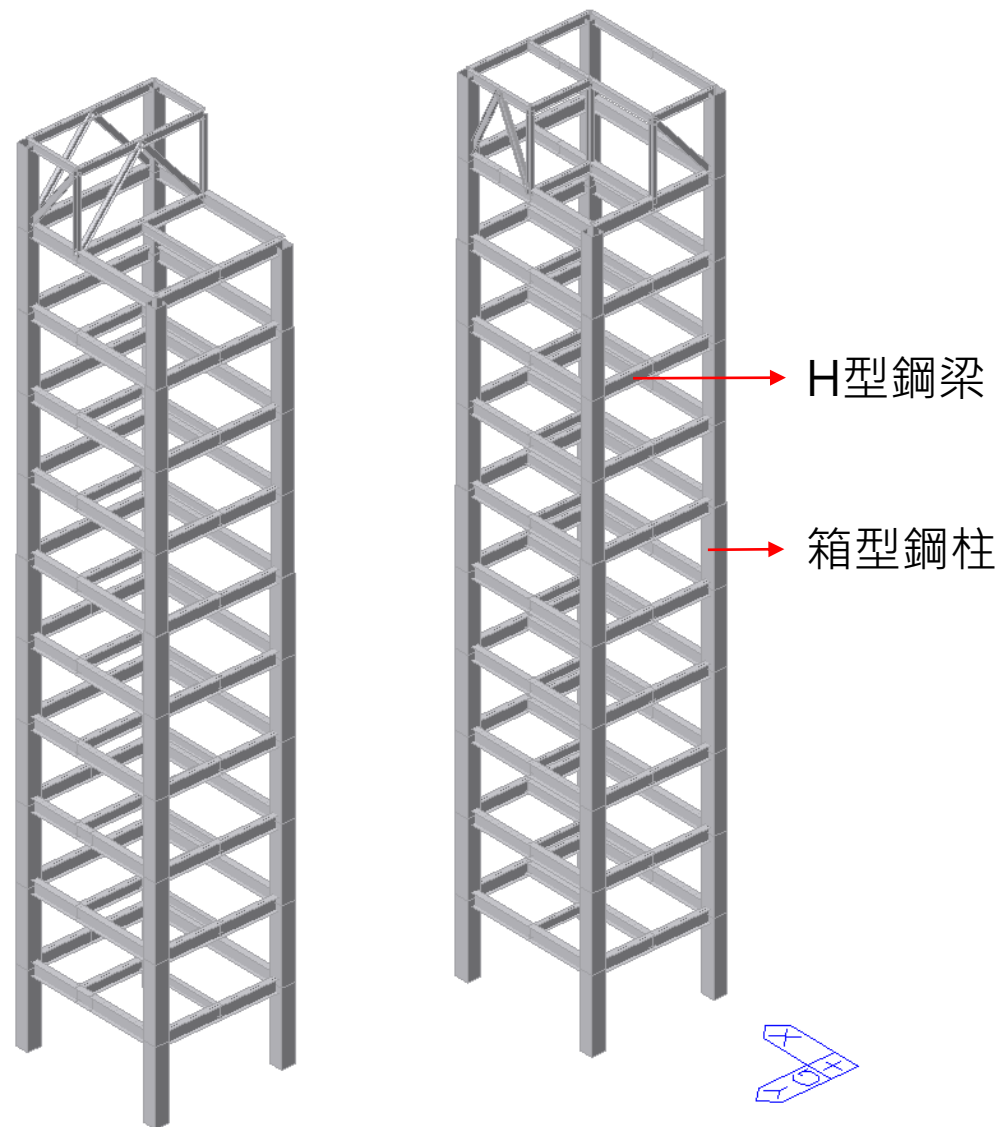
基底剪力 151,851(kg)



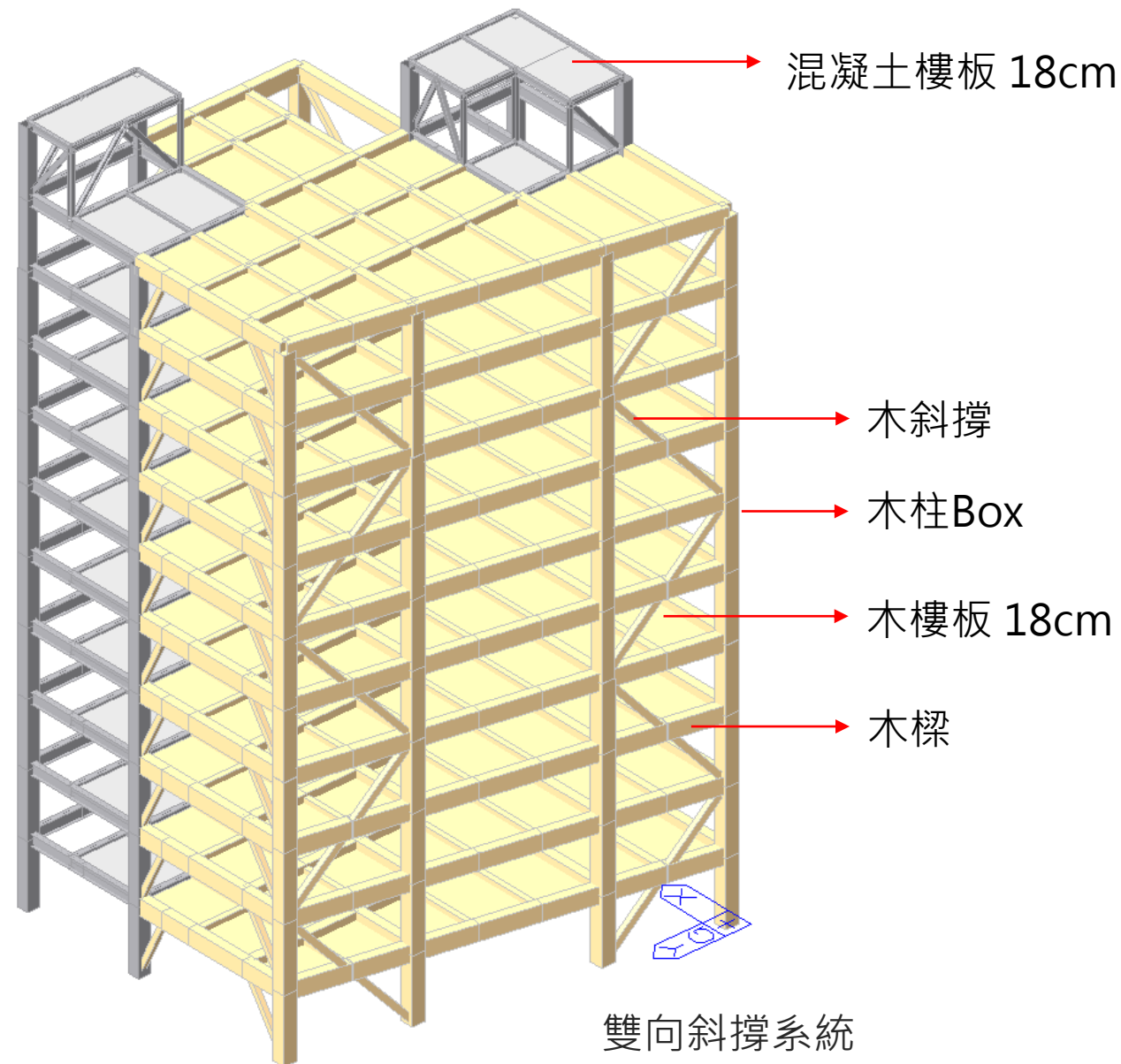
各樓層剪力分佈圖

TYPE2-鋼木混合結構

結構系統配置

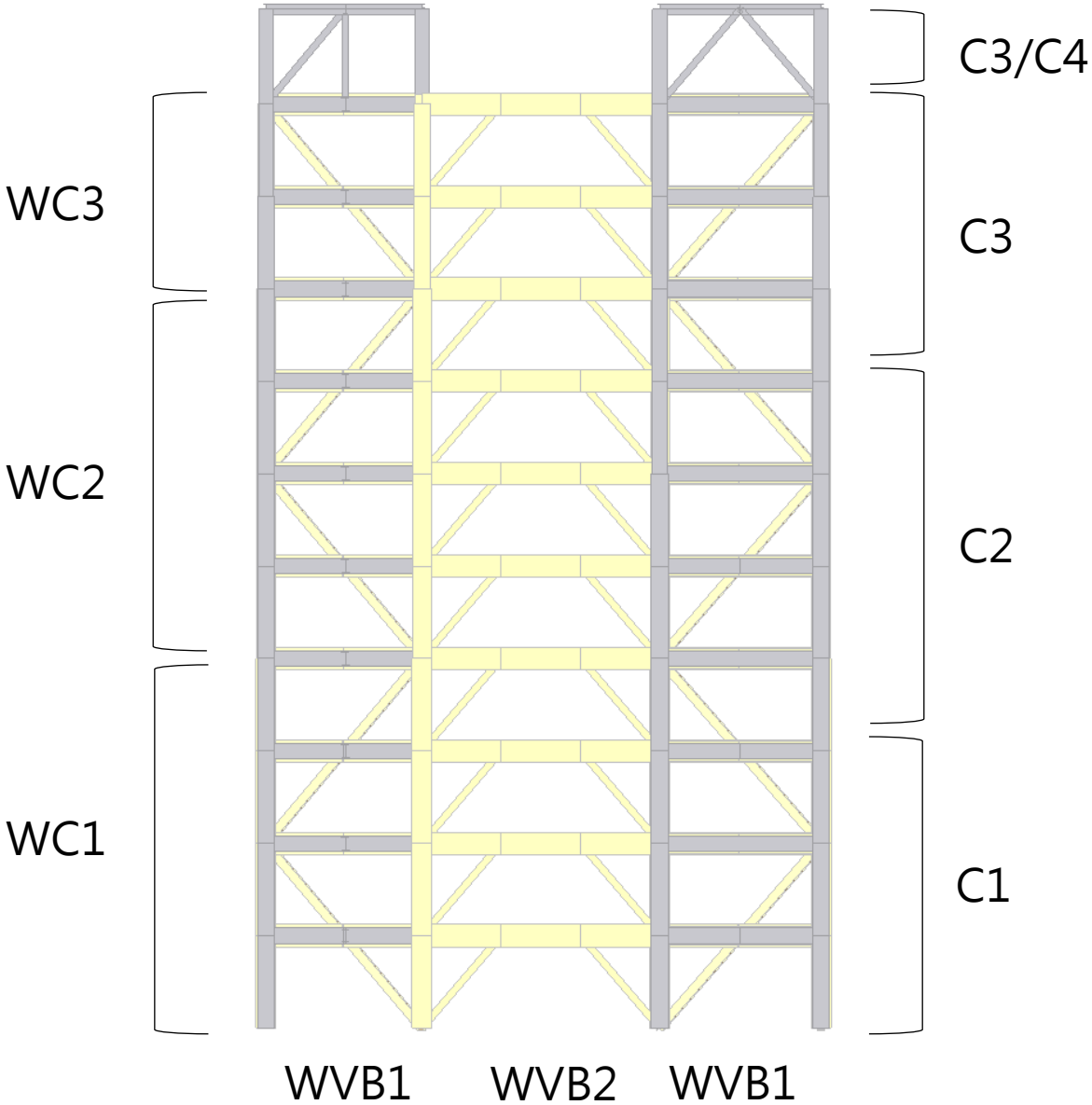


特殊抗彎構架



雙向斜撐系統

鋼木混合結構柱與斜撐斷面設定



Steel

DB/User |

Section ID: 11 | ☒ Box

Name: C0 | ☒ User ☐ DB | CNS91

Sect. Name: | ☒ Built-Up Section

Get Data from Single Angle

DB Name: CNS91 | Sect. Name: |

H: 750 mm | B: 750 mm | tw: 35 mm | tf1: 35 mm | C: 0 mm | tf2: 35 mm

☐ HSQ Type

GLT

DB/User |

Section ID: 20 | ☒ Solid Rectangle

Name: WC1 | ☒ User ☐ DB | CNS91

Sect. Name: | ☒ Built-Up Section

Get Data from Single Angle

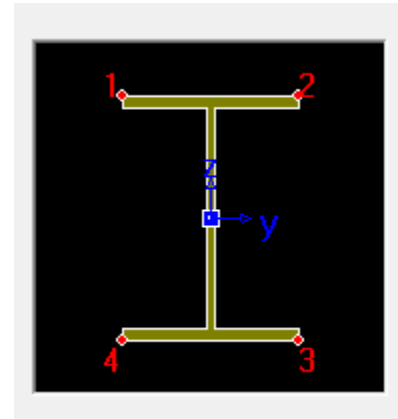
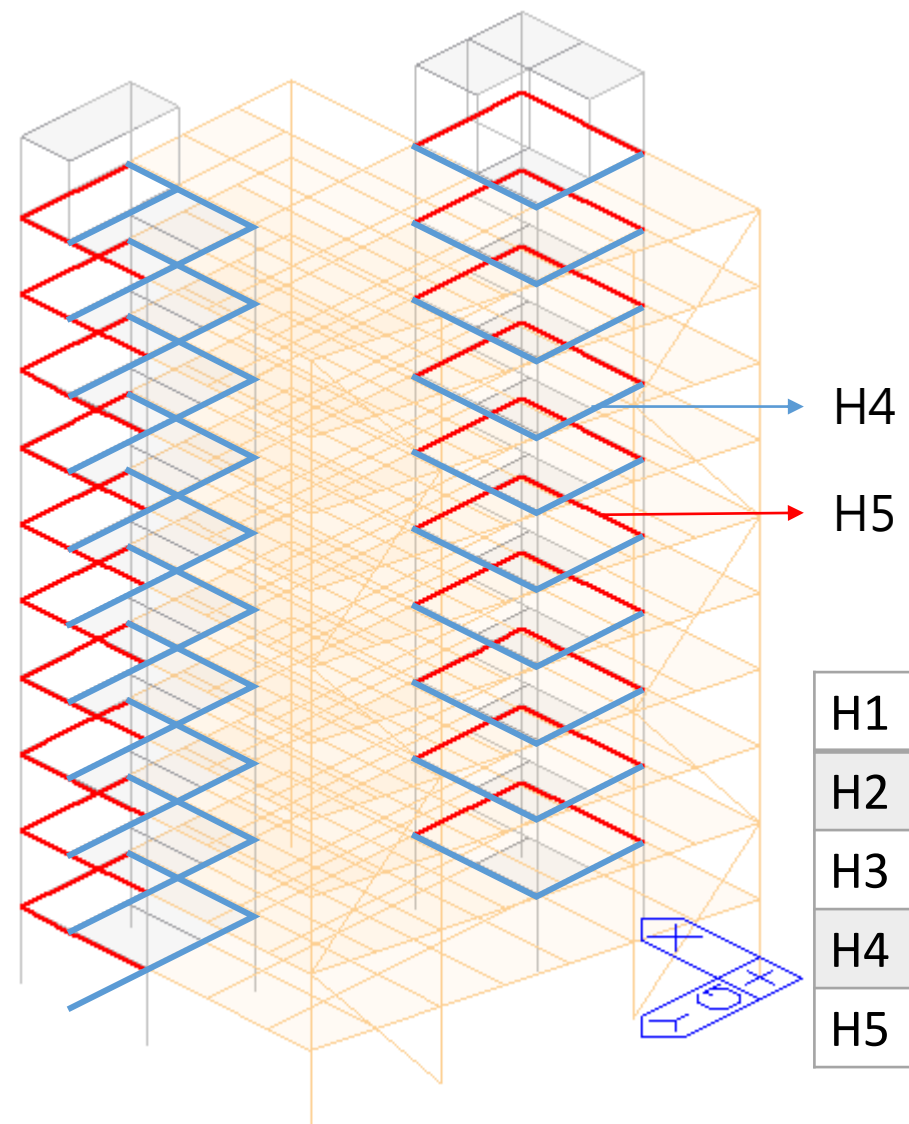
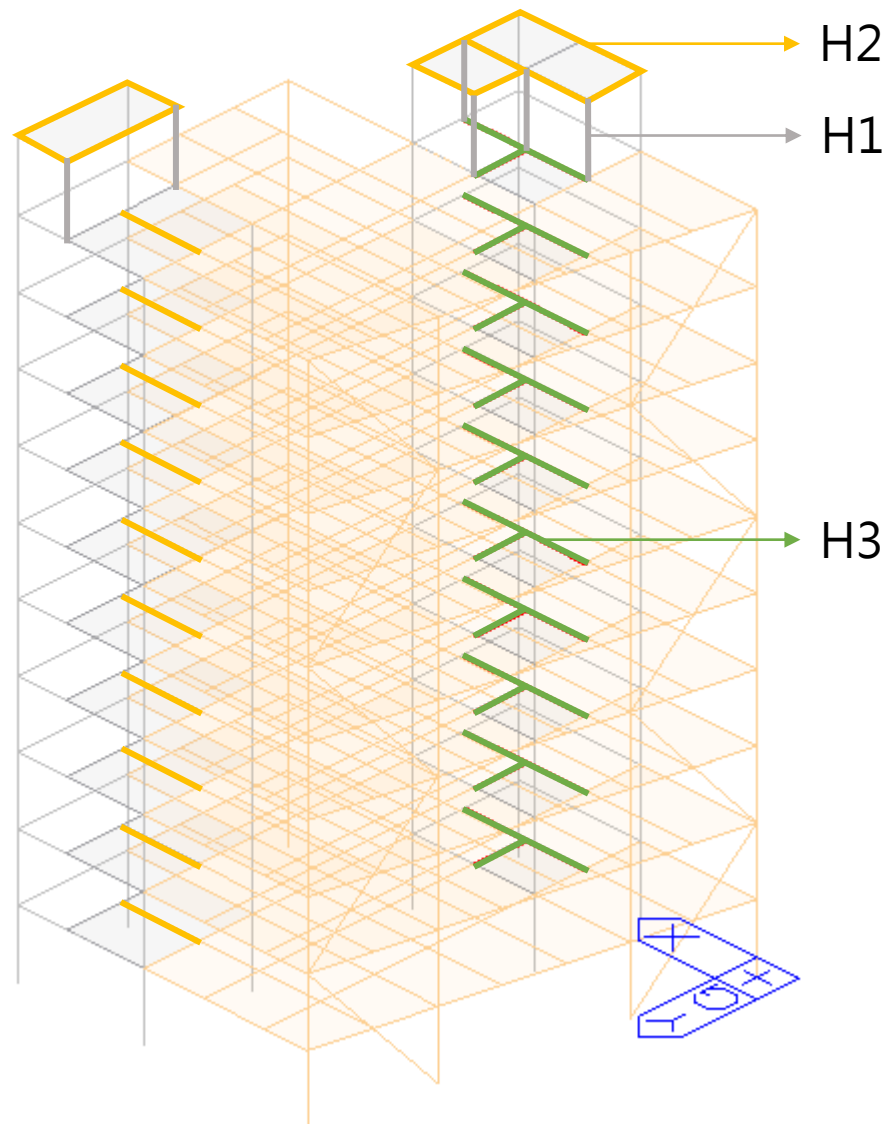
DB Name: CNS91 | Sect. Name: |

H: 950 mm | B: 950 mm

C1	650x650x30
C2	600x600x28
C3	550x550x25
C4	H200x200x8x12

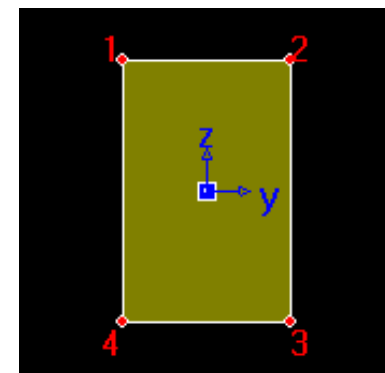
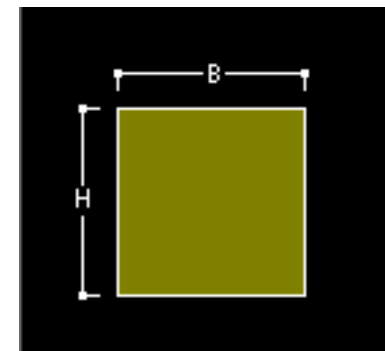
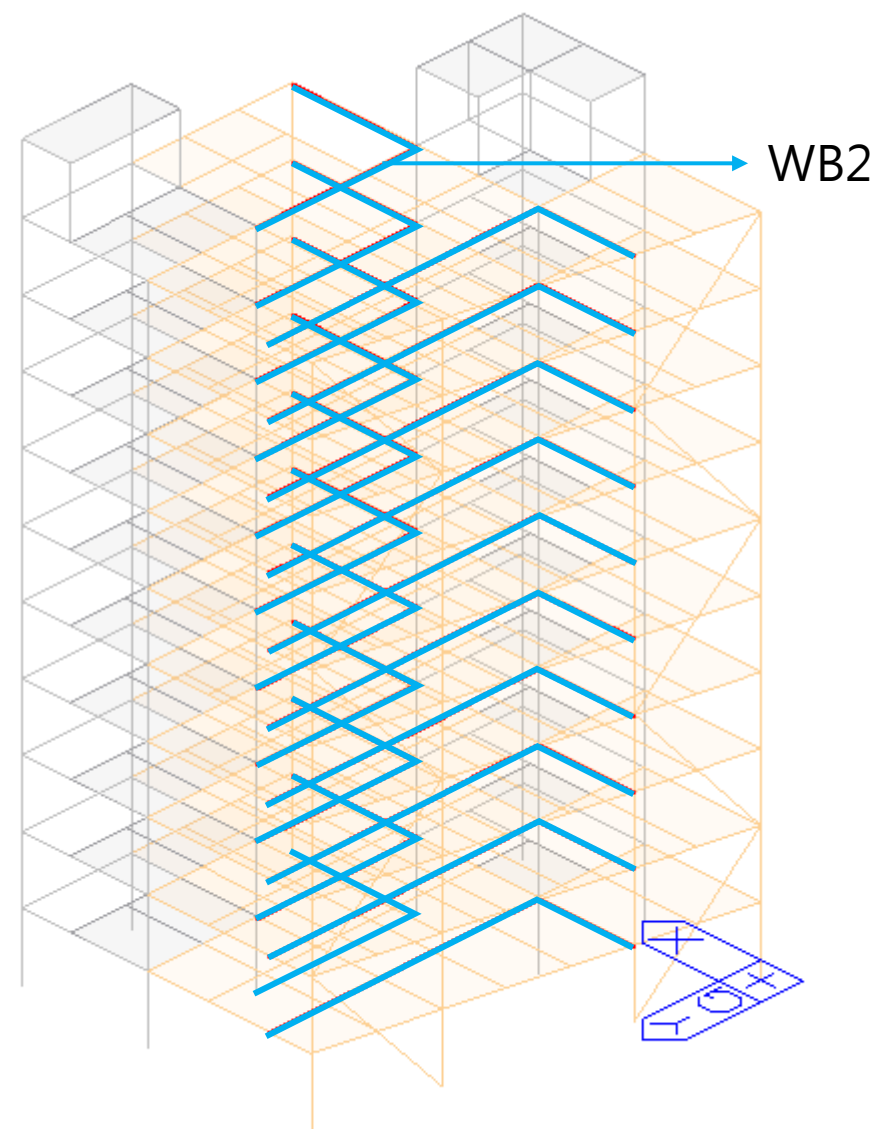
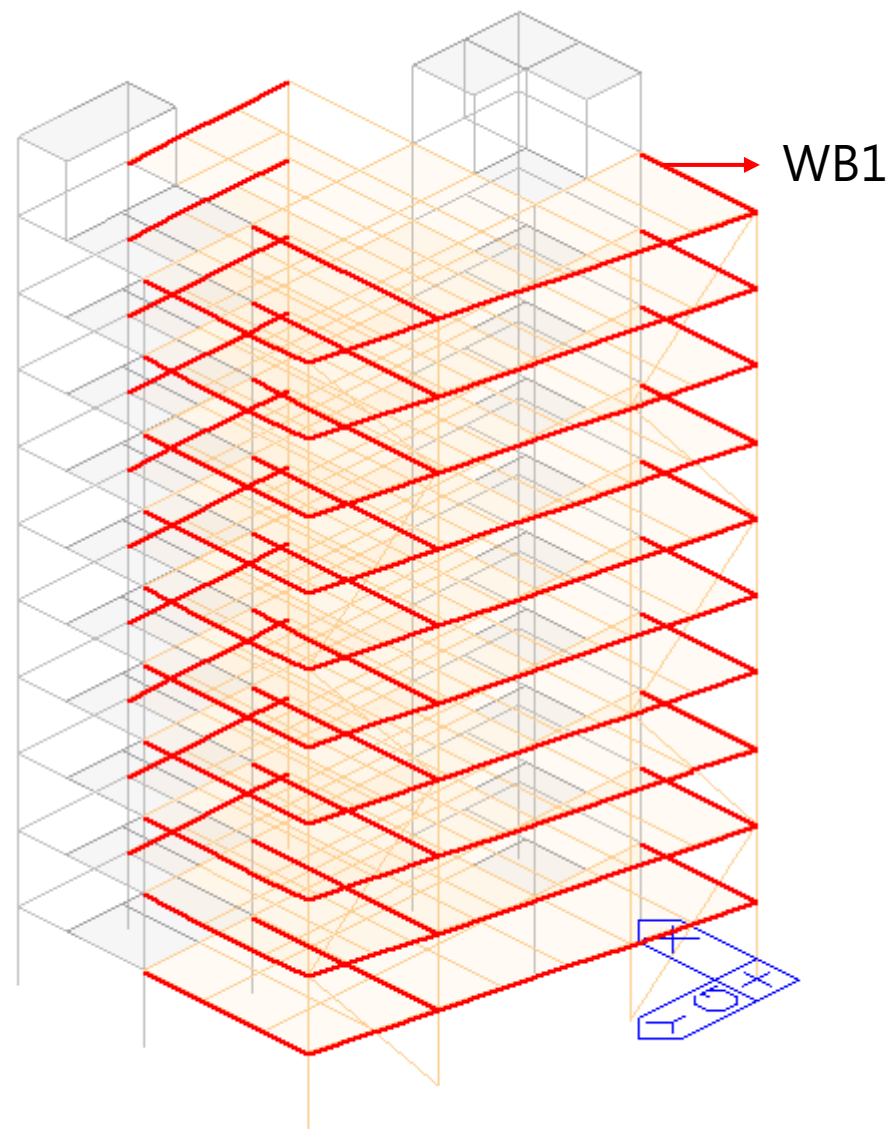
WC1	750x750
WC2	700x700
WC3	650x650
WVB1	330x330
WVB2	270x270

鋼木混合結構梁斷面設定



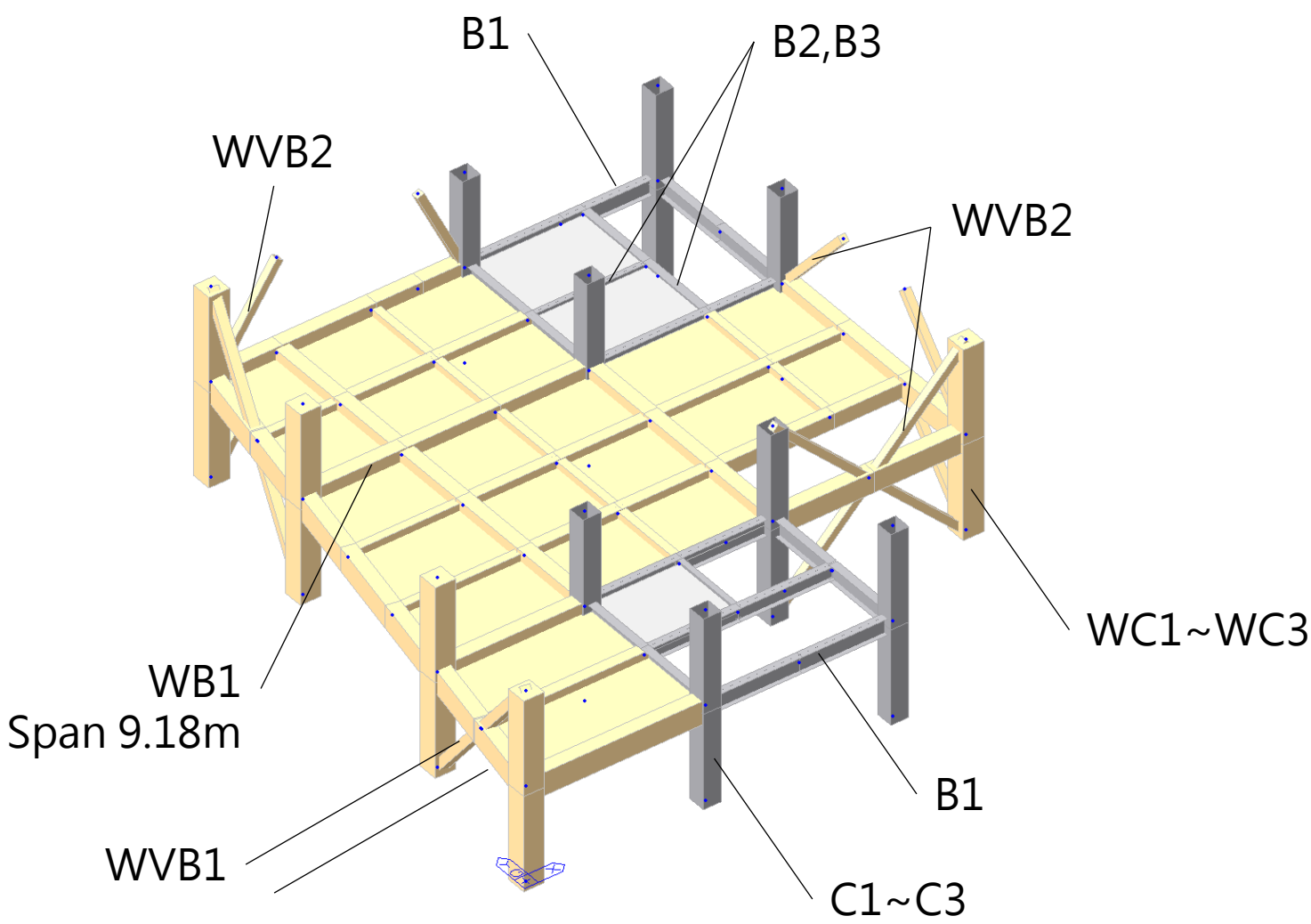
H1	244x175x7/11
H2	400x200x8/13
H3	488x300x12/20
H4	588x300x12/20
H5	700x300x13/24

鋼木混合結構梁斷面設定



WB1	850x550
WB2	750x500
WB3	550x400
WB4	500x300
WBV1	450x450

鋼木混合結構斷面檢核



鋼結構斷面(mm)		Ratio
C1	BOX650x650x30	0.336
C2	BOX600x600x28	0.103
C3	BOX550x550x25	0.134
C4	H200x200x8x12	0.314
B1	H588x300x12x20	0.276
B2	H488x300x11x18	0.174
B3	H350x175x7x11	0.149
B4	H244x175x7x11	0.351

木結構斷面(mm)		最大壓應力(kg/cm ²)
WC1	650x650	64.6 < 95 (η Lfc)
WC2	550x550	52.8 < 95 (η Lfc)
WC3	450x450	30.8 < 95 (η Lfc)
WB1	500x850	85.0 < 115 (Cb Lfb)
WVB1	330x330	65.6 < 79 (η Lfc)
WVB2	270x270	55.9 < 71 (η Lfc)

木結構斷面檢核(Critical Case)

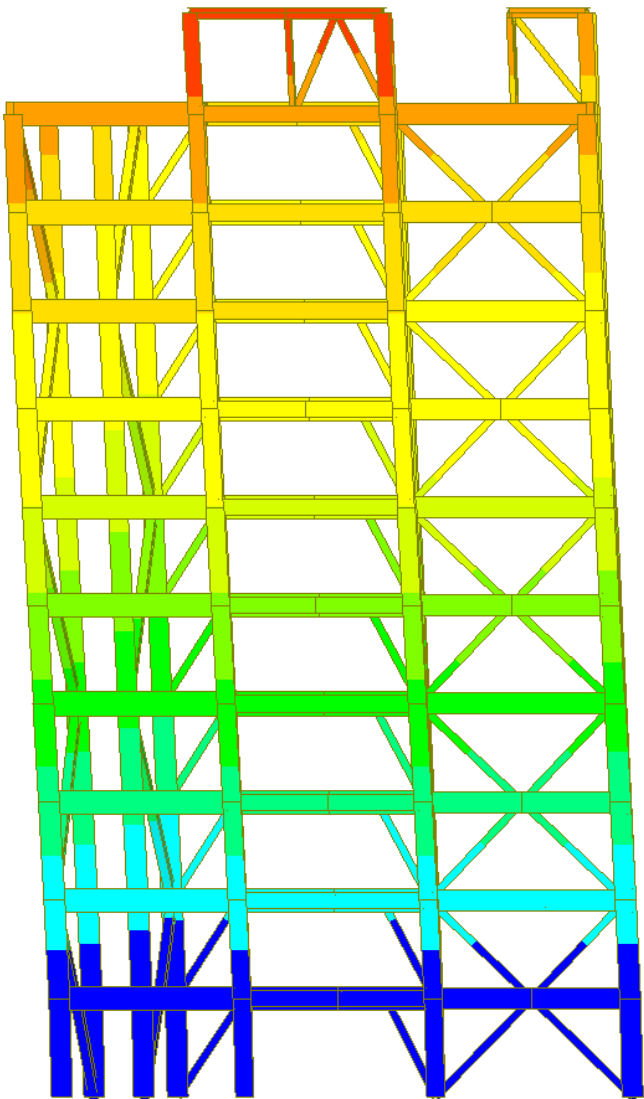
樑斷面參數							
Section	WB1						
SECTION size (cm)	B	H	斷面積 cm2	強軸慣性舉 cm4	弱軸慣性舉 cm4	強軸斷面模數 cm3	弱軸斷面模數 cm3
	50	85	4250	2558854	885417	60208	35417

材料強度與應力調整參數					
跨度cm	918	細長比, λ	63.5256		
側撐材間距cm	340	有效橫向挫屈長度, L_e	646		
材質	E105-F345	折減係數, η	0.66	彈性模數, E_{xx} 或 E_{yy}	105000.00
容許壓應力 f_c (kg/cm2)	95	載重調整係數, C_l	1.00		
容許拉應力 f_t (kg/cm2)	80	受彎構材橫向挫屈細長比, C_s	4.69	橫向挫屈係數, C_k	24.17
容許剪應力 f_v (kg/cm2)	10	橫向挫屈調整係數, C_b	1.000		
容許翹曲應力 f_b (kg/cm2)	115				

最大壓應力
= 5117755.52 / 60208
= 85.0 kg/cm2 < f_b = 115 kg/cm2 ,ok

Elem	Load	Part	Axial (kgf)	Shear-y (kgf)	Shear-z (kgf)	Torsion (kgf*cm)	Moment-y (kgf*cm)	Moment-z (kgf*cm)
247	sLCB2	J[155]	0	0	-11709.44	47749.19	5117755.52	0

Type2層間位移(Ex)



Load combination : 1.2D + 0.5L- Ex

樓層	位移(cm)	層間變位角
屋突	-4.6383	0.0013
Roof	-4.1669	0.001
10F	-3.8052	0.0011
9F	-3.431	0.0012
8F	-3.0181	0.0013
7F	-2.5641	0.0014
6F	-2.0799	0.0014
5F	-1.5919	0.0014
4F	-1.1079	0.0013
3F	-0.6459	0.0012
2F	-0.2231	0.0006
1F	0	0

midas Gen
POST-PROCESSOR
DISPLACEMENT

X-DIRECTION

0.00000e+000

-4.21662e-001

-8.43324e-001

-1.26499e+000

-1.68665e+000

-2.10831e+000

-2.52997e+000

-2.95163e+000

-3.37330e+000

-3.79496e+000

-4.21662e+000

-4.63828e+000

SCALEFACTOR=
4.1944E+001

CBS: sLCB5

MAX : 97
MIN : 416

FILE: Final wood~
UNIT: cm
DATE: 06/06/2024

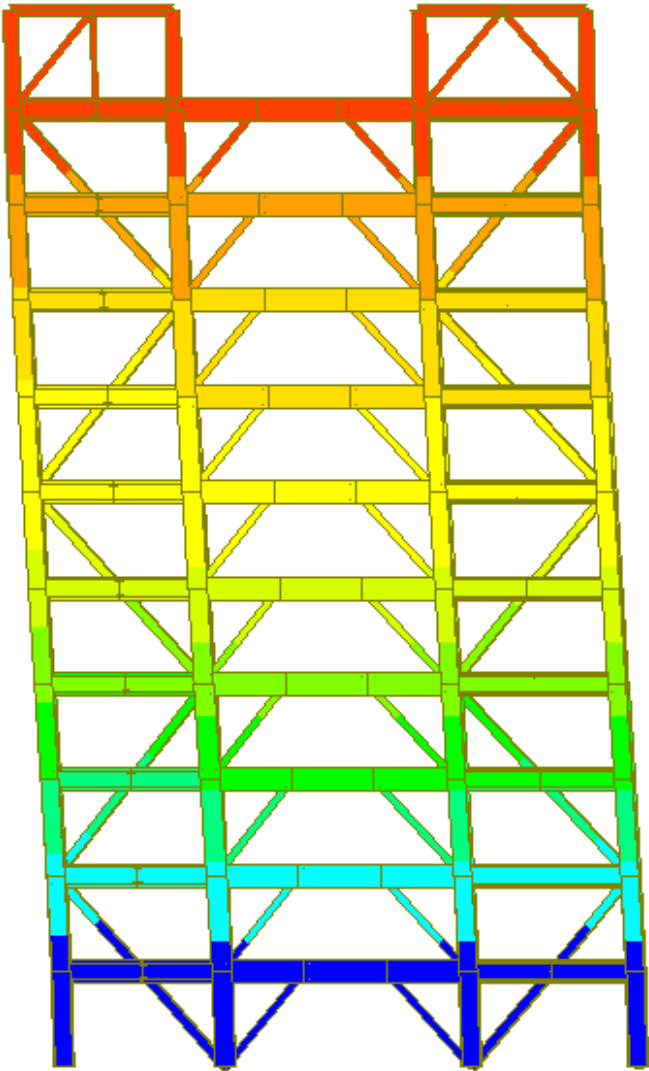
VIEW-DIRECTION

X: 0.000

Y: -1.000

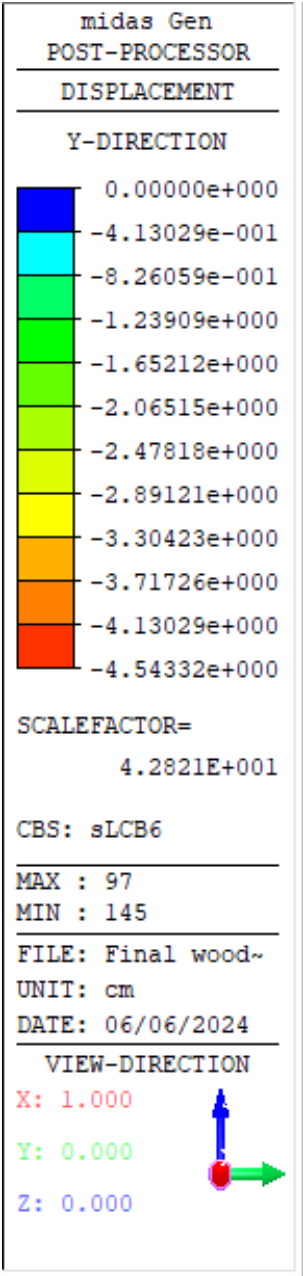
Z: 0.000

Type2層間位移(Ey)



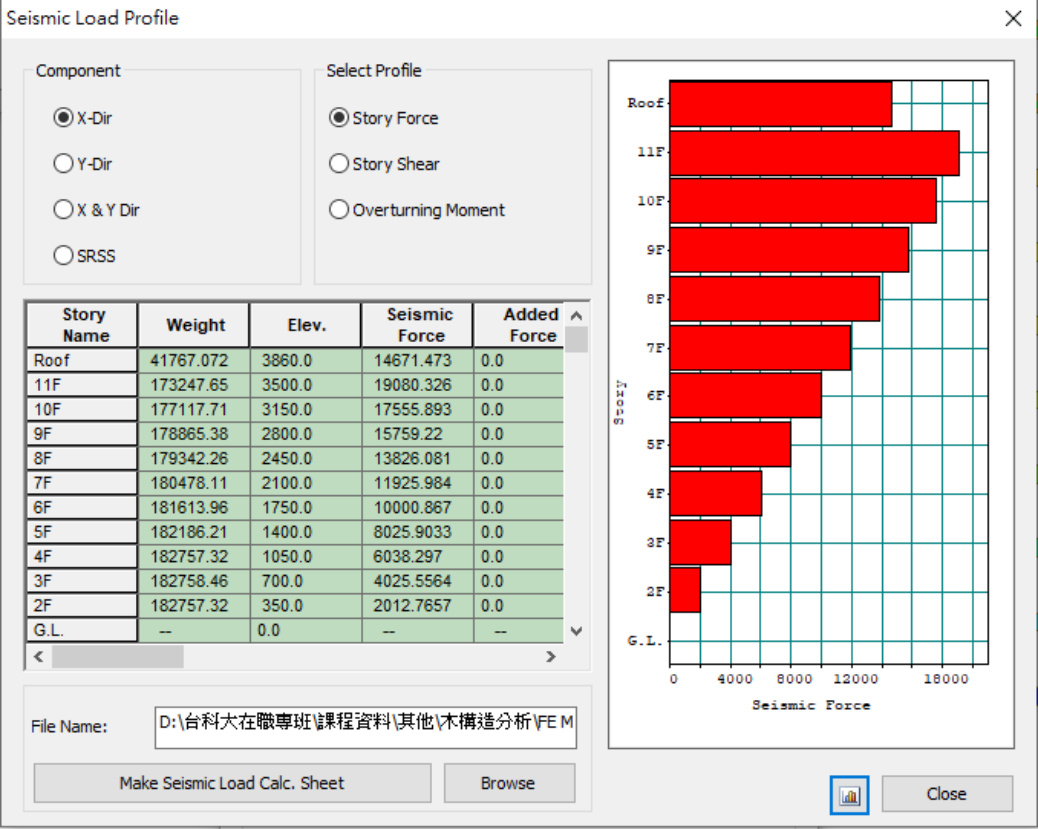
Load combination : 1.2D + 0.5L- Ey

樓層	位移(cm)	層間變位角
屋突	-4.5433	0.0001
Roof	-4.5	0.001
10F	-4.133	0.0014
9F	-3.6486	0.0015
8F	-3.1393	0.0014
7F	-2.6536	0.0013
6F	-2.1953	0.0014
5F	-1.7059	0.0015
4F	-1.1979	0.0014
3F	-0.6926	0.0013
2F	-0.2425	0.0007
1F	0	0



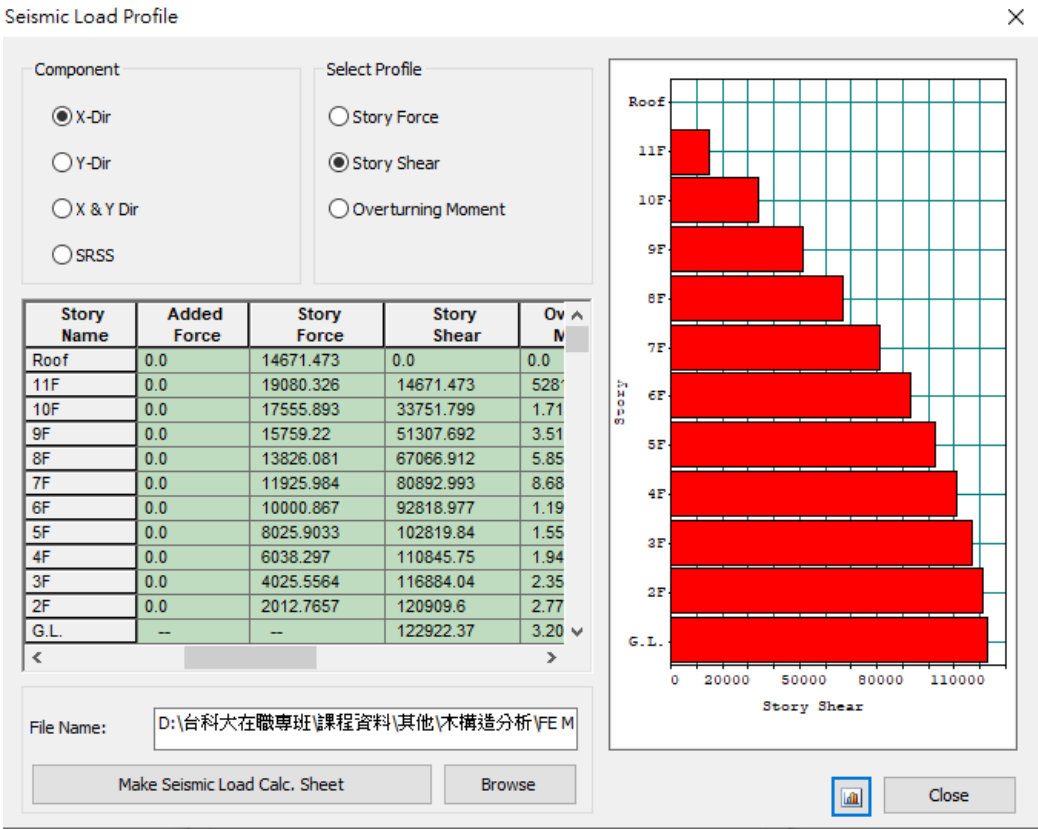
樓層剪力配置圖(X向)

X向頂樓地震力 19,080(kg)



各樓層側向力分布圖

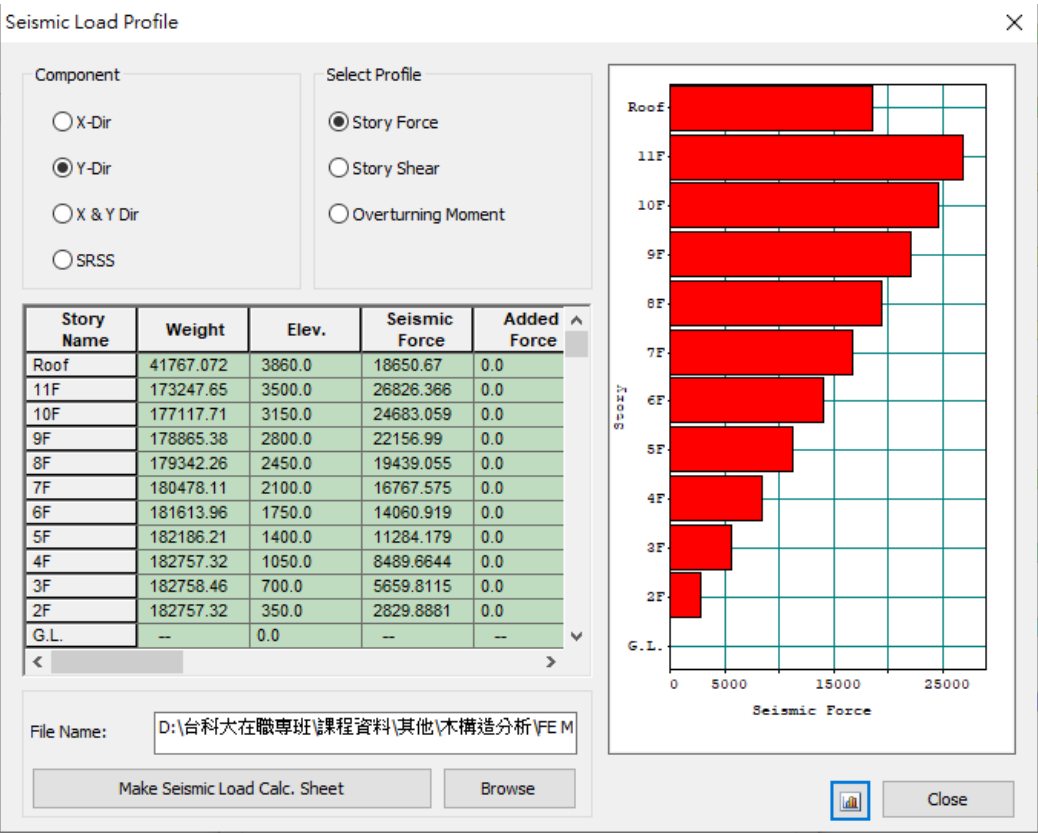
X向基底剪力 122,922(kg)



各樓層剪力分佈圖

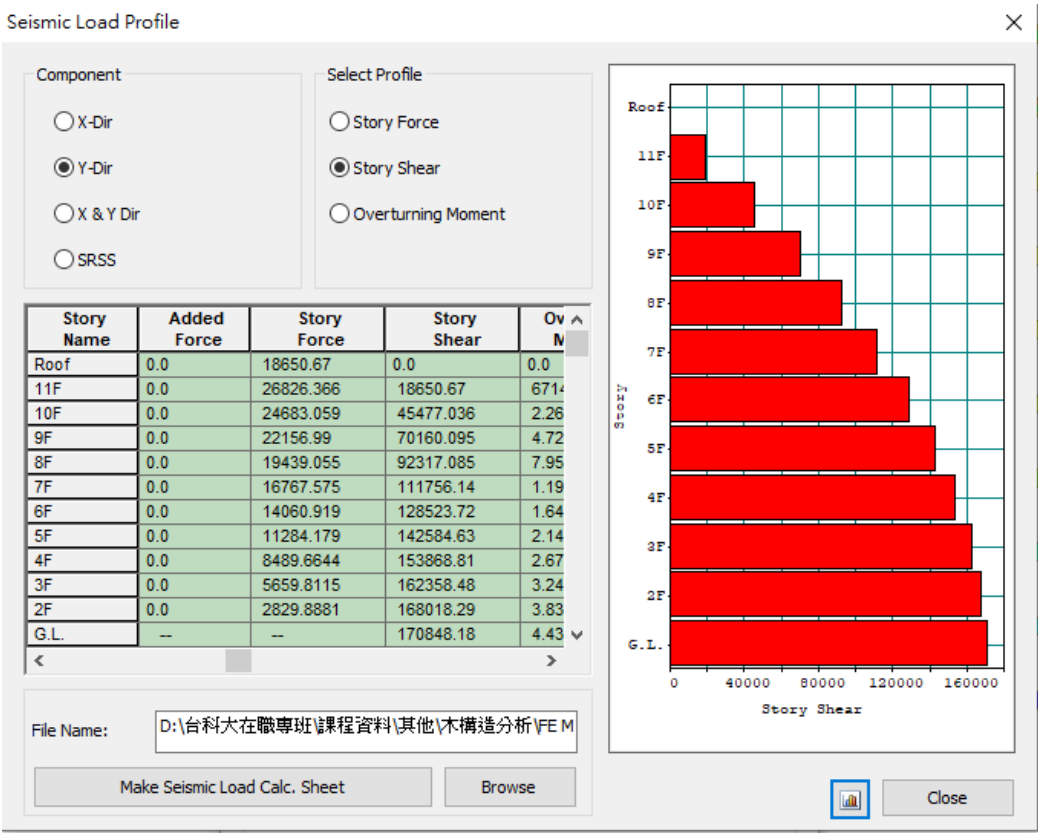
樓層剪力配置圖(Y向)

Y向頂樓地震力 26,826(kg)



各樓層側向力分布圖

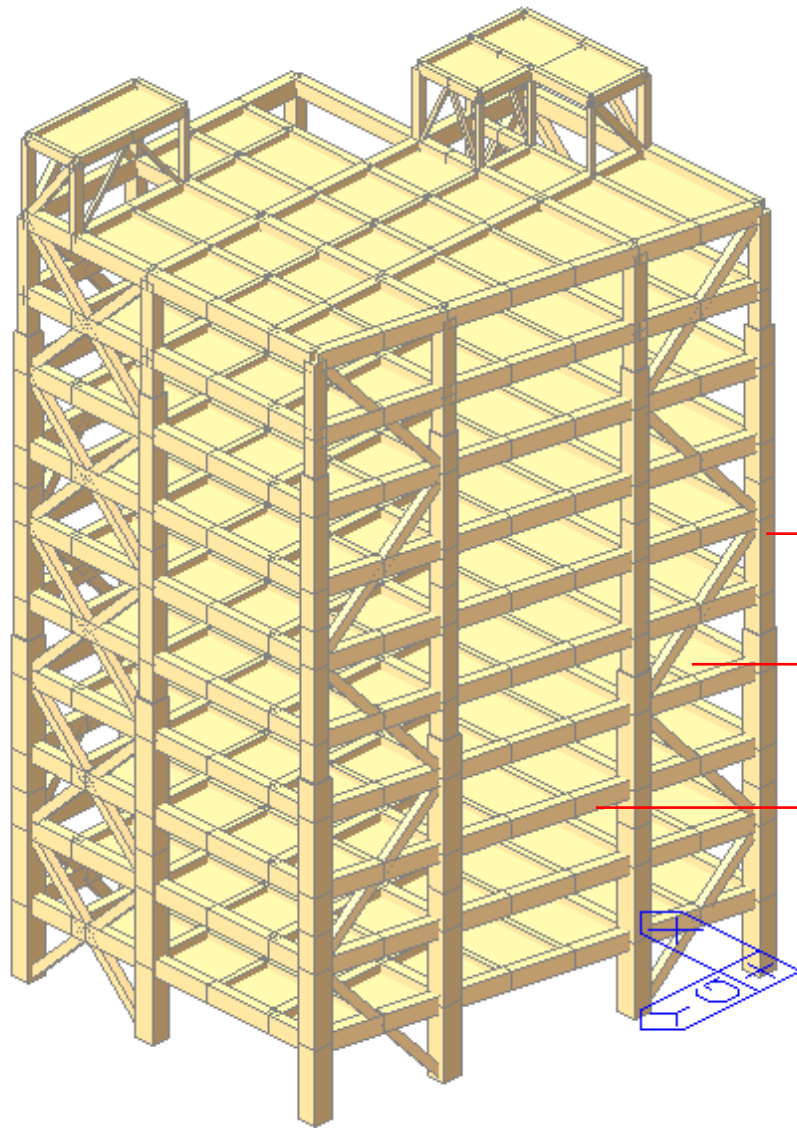
Y向基底剪力 170,848(kg)



各樓層剪力分佈圖

TYPE3-木結構

木結構斷面檢核



木柱 Solid Rectangle

木樓板：18cm

木梁

Thickness Data

Value | Stiffened

Thickness ID: 1

☒ In-plane & Out-of-plane: 180 mm

☐ In-plane: 0 mm

Out-of-plane: 0 mm

☐ Plate Offset

☒ Thickness Ratio

Local z: 0

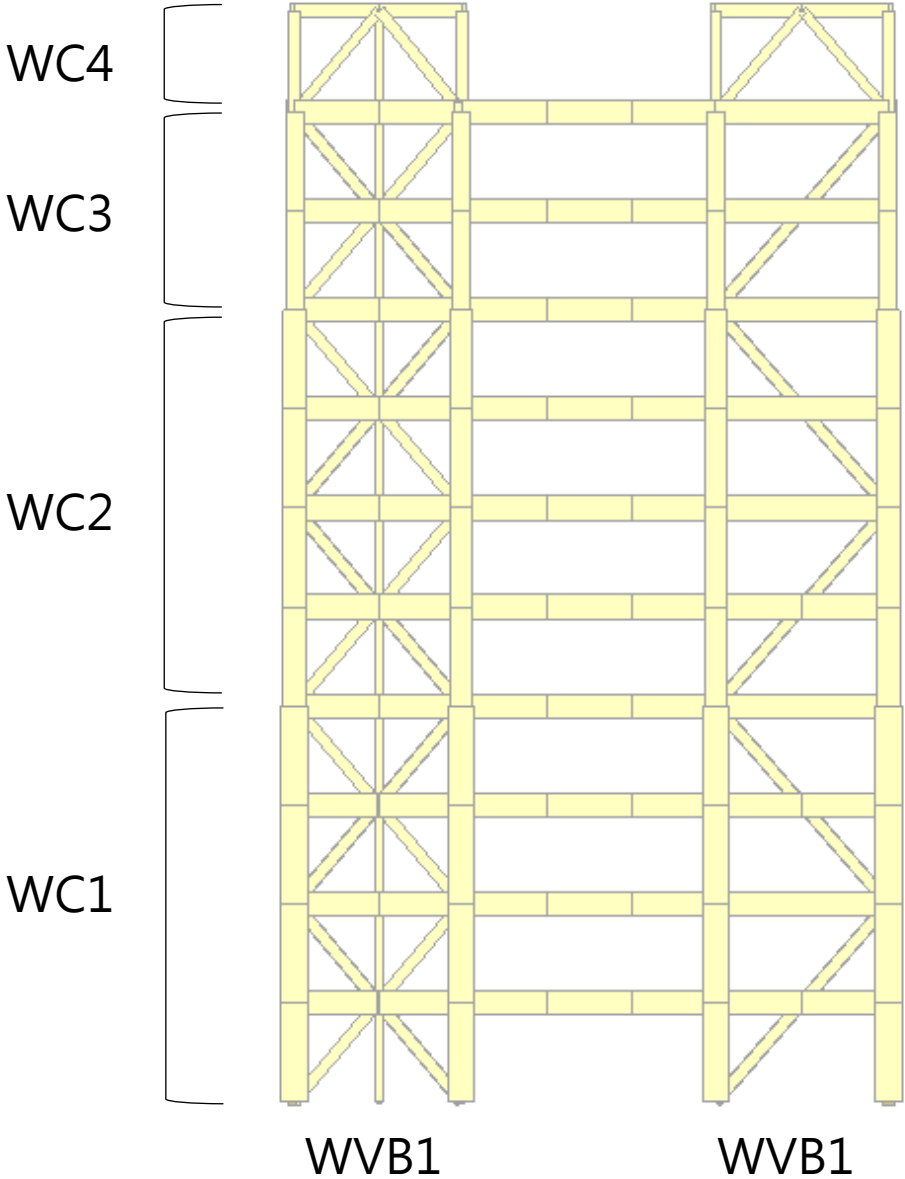
☐ Value

Local z: 0 mm

Offset Distance

Show Calculation Result... OK Cancel Apply

鋼木混合結構柱與斜撐斷面設定



GLT

DB/User

Section ID: 20

Name: WC1

Solid Rectangle

DB: CNS91

Sect. Name:

Built-Up Section

Get Data from Single Angle

DB Name: CNS91

Sect. Name:

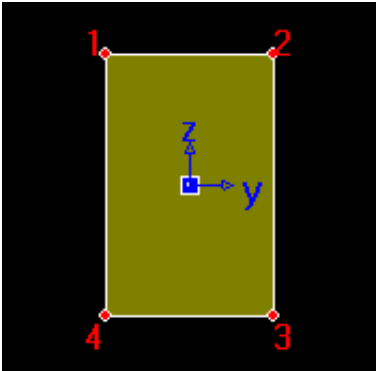
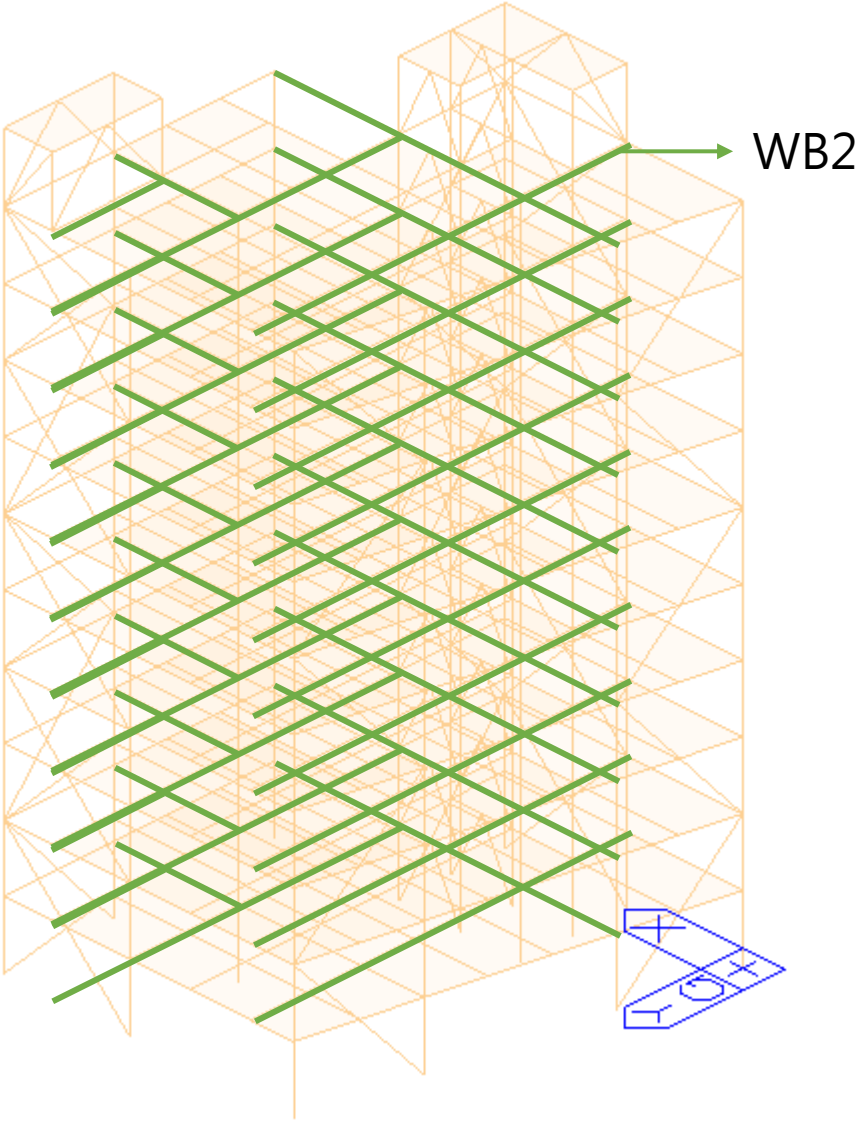
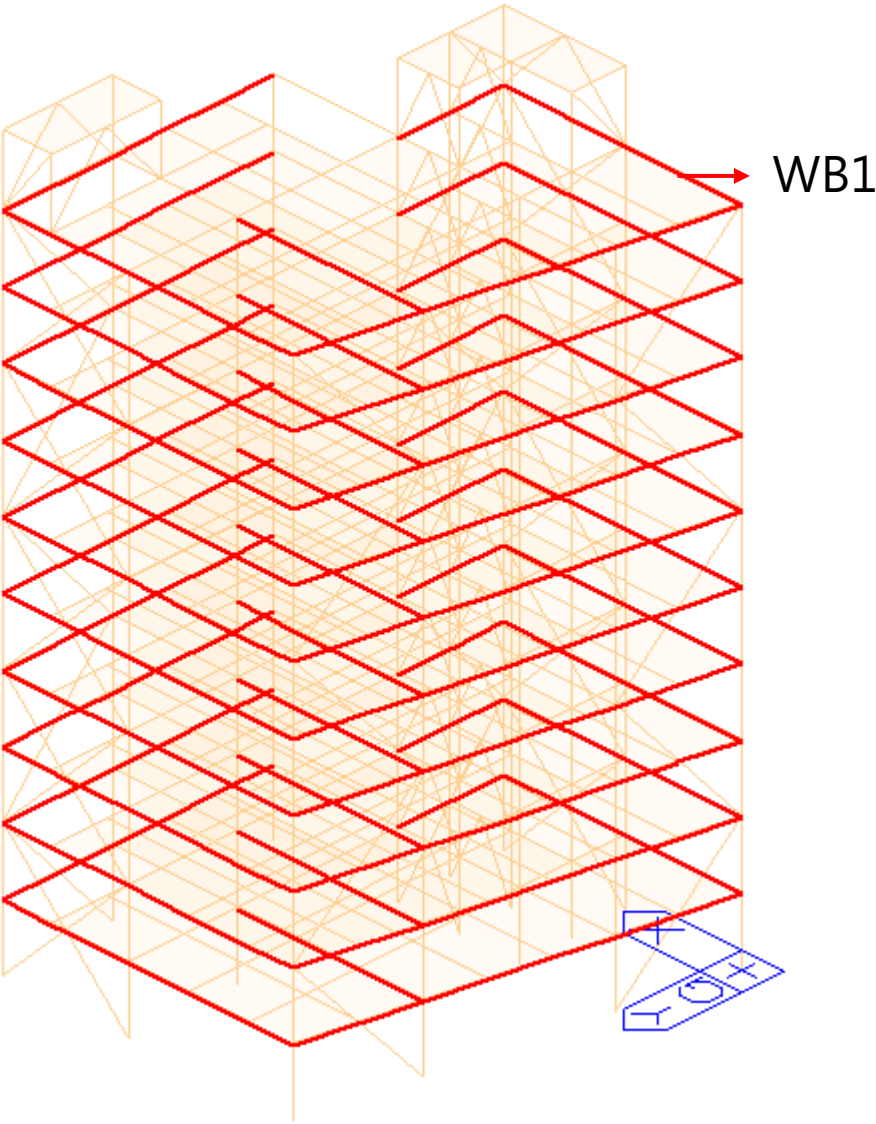
H: 950 mm

B: 950 mm

主桿件斷面尺寸

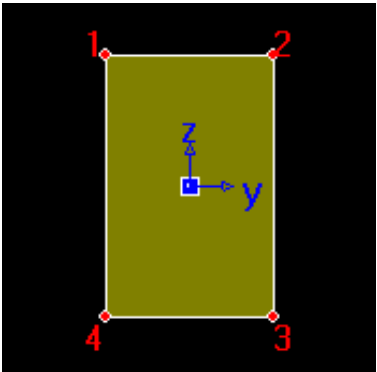
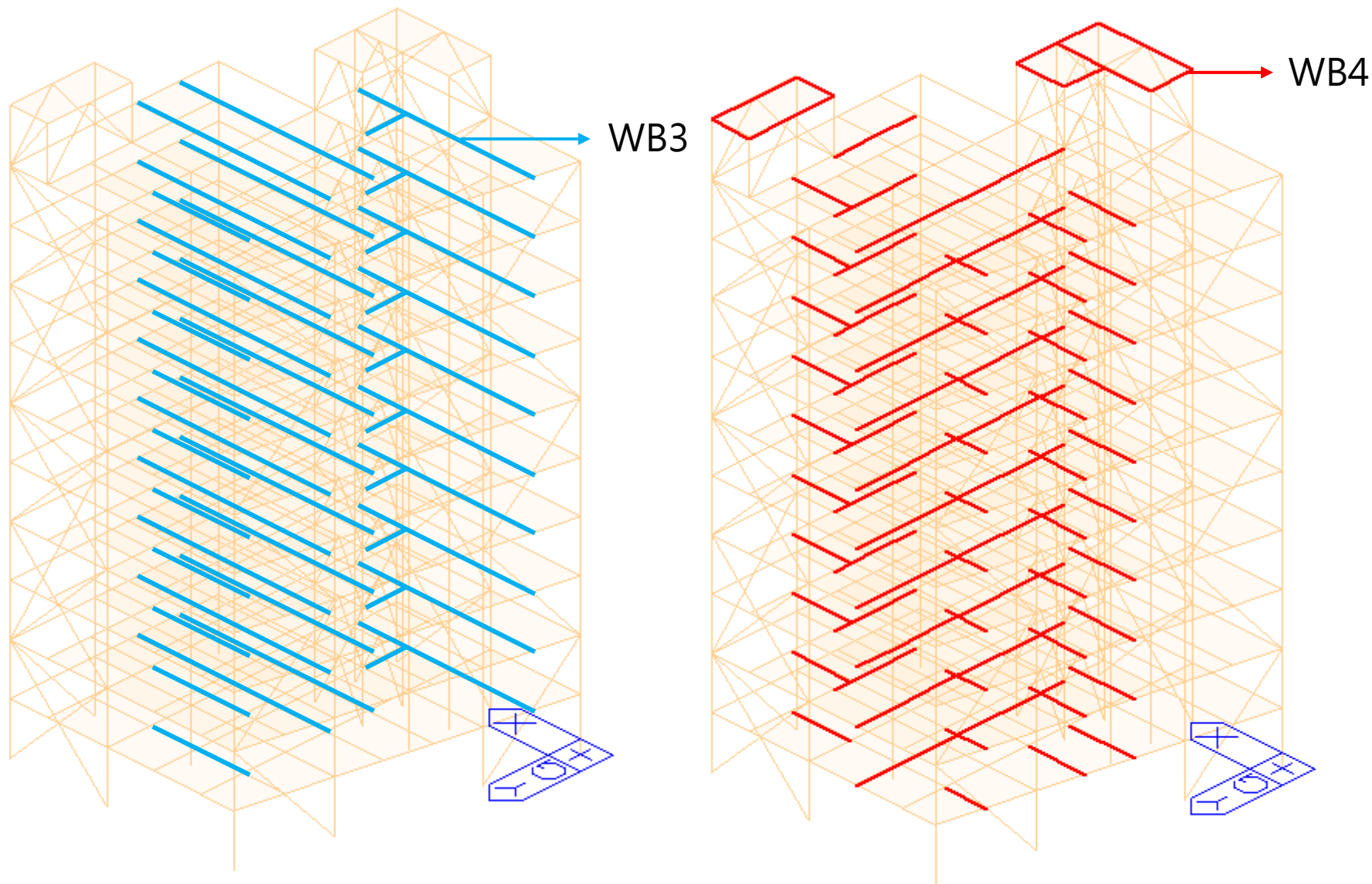
WC1	850x850
WC2	700x700
WC3	550x550
WC4	400x400
WVB1	400x400
WVB2	300x300

木結構梁斷面設定



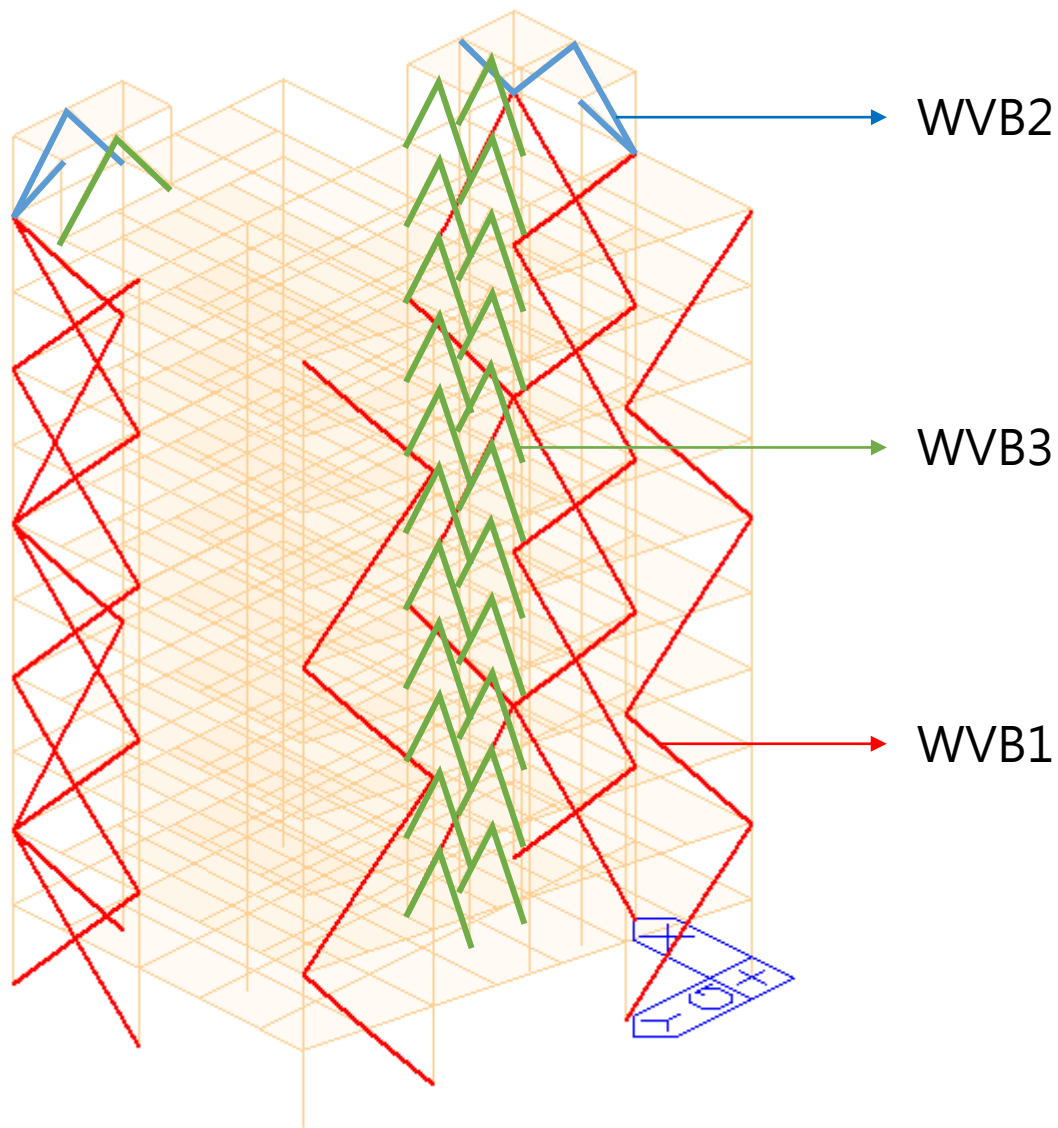
WB1	850x550
WB2	750x500
WB3	550x400
WB4	500x300

木結構梁斷面設定



WB1	850x550
WB2	750x500
WB3	550x400
WB4	500x300

木結構斜撐斷面設定



DB/User

Section ID: 29

Name: WVB1

☒ User ☐ DB

Solid Rectangle

Sect. Name:

☒ Built-Up Section

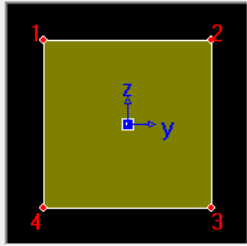
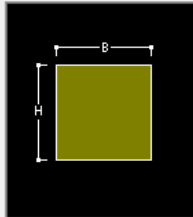
Get Data from Single Angle

DB Name: CNS91

Sect. Name:

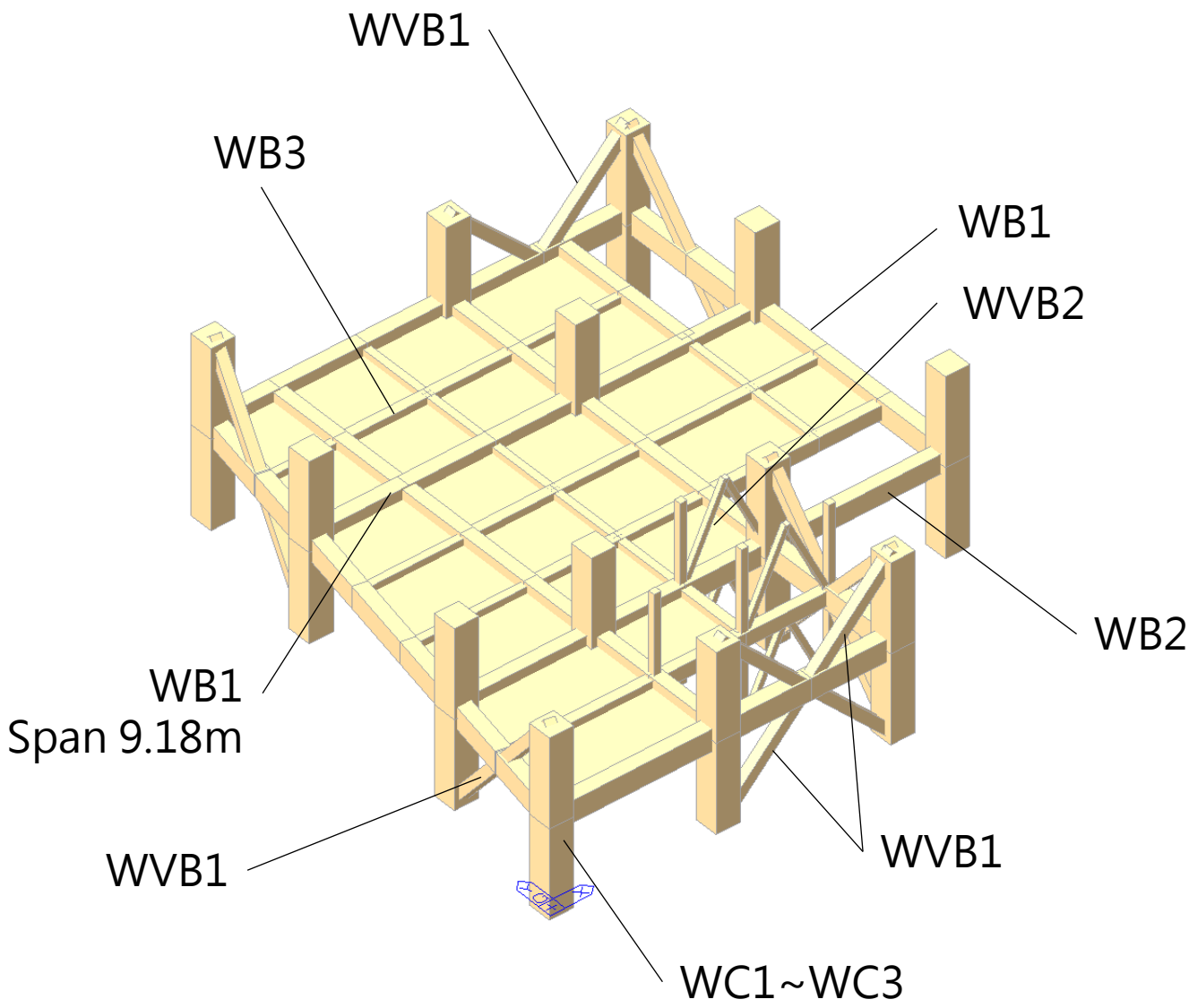
H: 450 mm

B: 450 mm



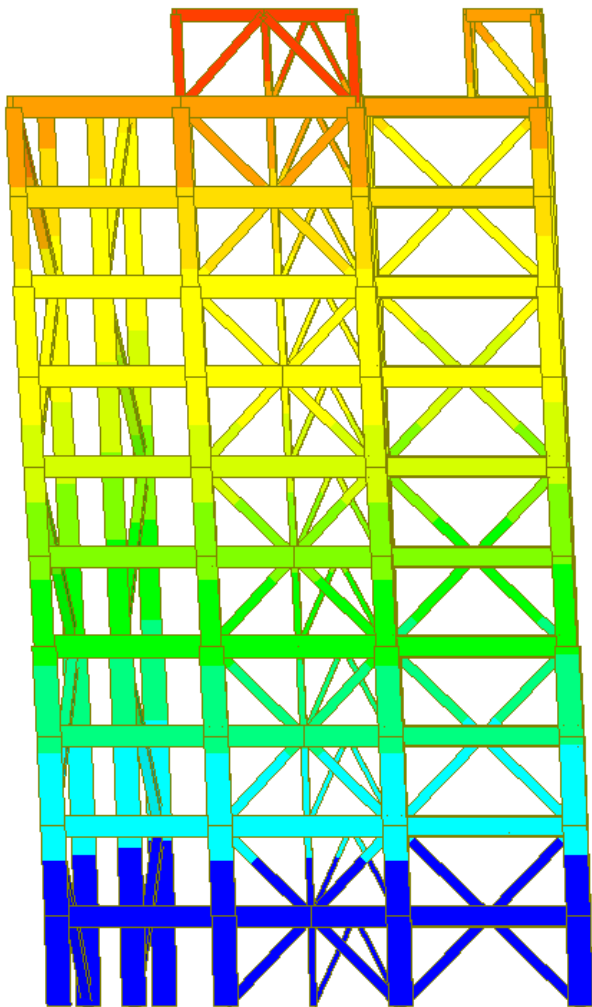
WVB1	450x450
WVB2	350x350
WVB3	180x180

木結構斷面檢核



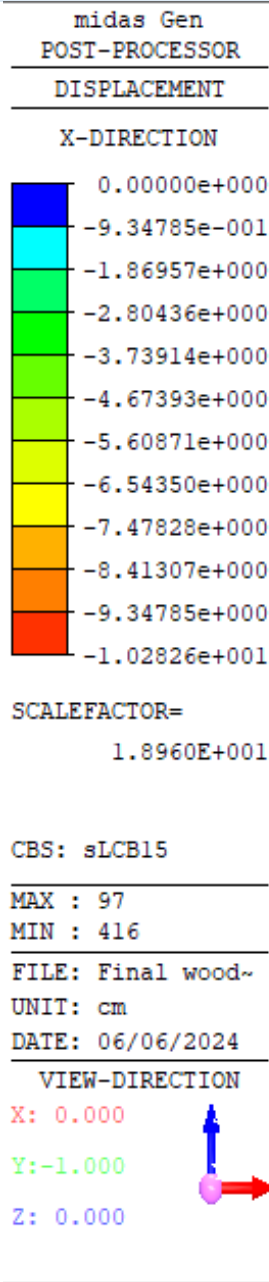
木結構斷面(mm)		最大壓應力(kg/cm ²)
WC1	850x850	75.8 < 95 (η Lfc)
WC2	700x700	53.6 < 95 (η Lfc)
WC3	550x550	27.8 < 95 (η Lfc)
WC4	400x400	1.9 < 95 (η Lfc)
WC5	300x300	27.8 < 95 (η Lfc)
WB1	500x850	75.5 < 115 (Cb Lfb)
WB2	450x750	66.0 < 115 (Cb Lfb)
WB3	400x550	35.0 < 115 (Cb Lfb)
WB4	300x500	31.3 < 115 (Cb Lfb)
WVB1	400x400	81.7 < 86.5 (η Lfc)
WVB2	300x300	43.8 < 77.0 (η Lfc)
WVB3	270x270	55.2 < 67.5 (η Lfc)

Type3層間位移(Ex)

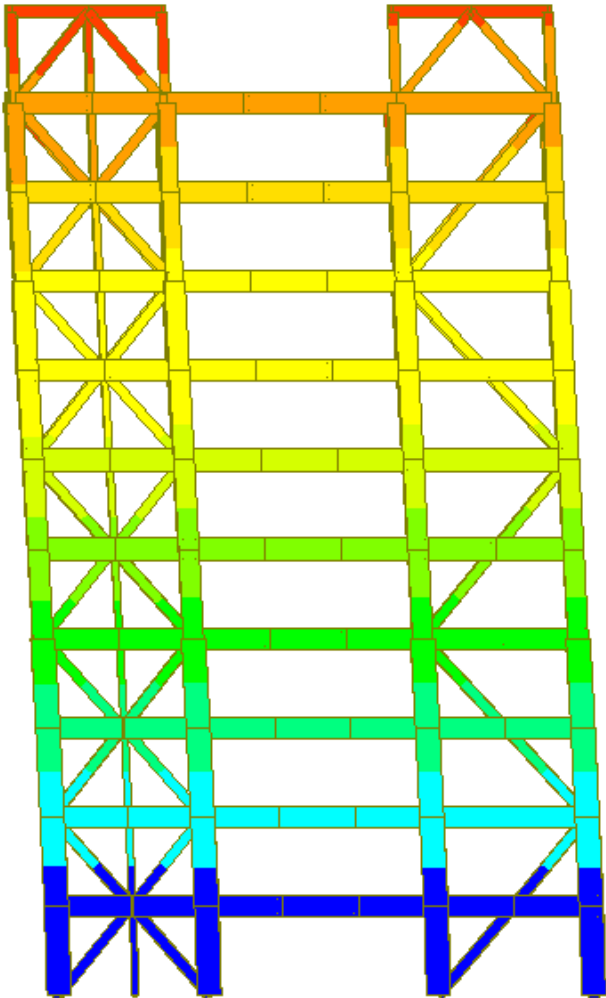


Load combination : 1.0D + 1.0L- Ex

樓層	位移(cm)	層間變位角
屋突	-10.2826	0.003
Roof	-9.2254	0.003
10F	-8.1862	0.003
9F	-7.1201	0.0032
8F	-6.0025	0.0031
7F	-4.9155	0.0032
6F	-3.7939	0.0027
5F	-2.8338	0.0027
4F	-1.8726	0.0021
3F	-1.1215	0.0021
2F	-0.3854	0.0011
1F	0	0

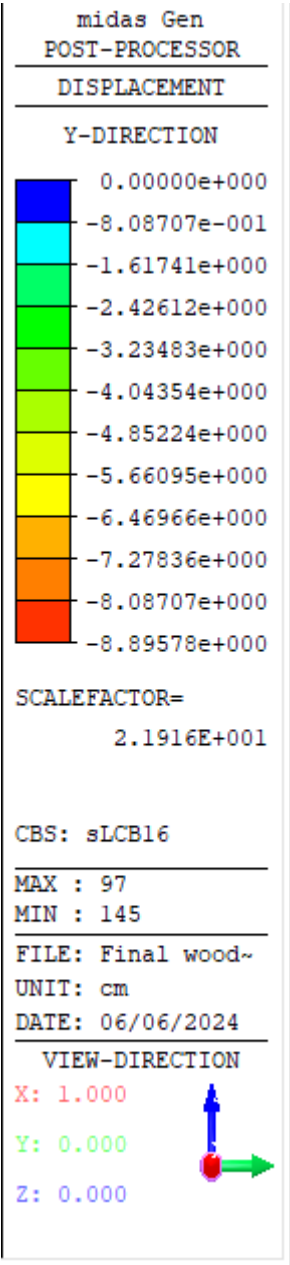


Type3層間位移(Ey)



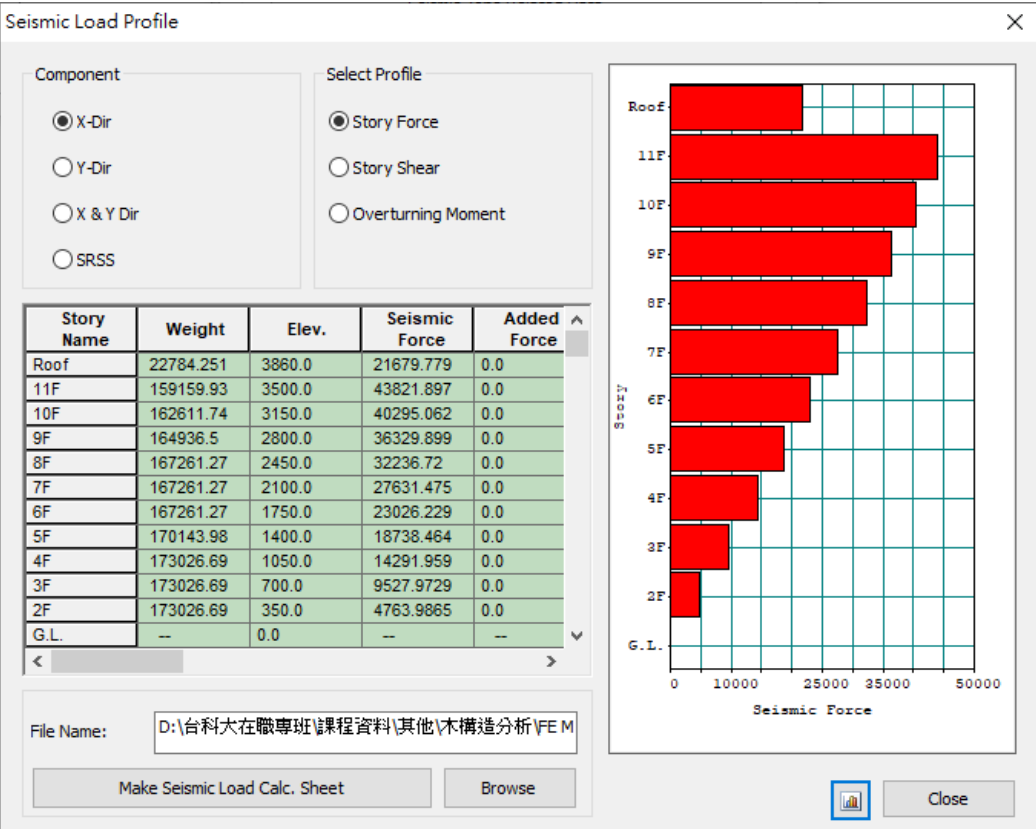
Load combination : 1.0D + 1.0L- Ey

樓層	位移(cm)	層間變位角
屋突	-8.8958	0.0013
Roof	-8.4525	0.0022
10F	-7.6691	0.0029
9F	-6.6619	0.0027
8F	-5.7094	0.003
7F	-4.6694	0.0028
6F	-3.6895	0.0026
5F	-2.783	0.0026
4F	-1.872	0.0022
3F	-1.1172	0.002
2F	-0.426	0.0012
1F	0	0



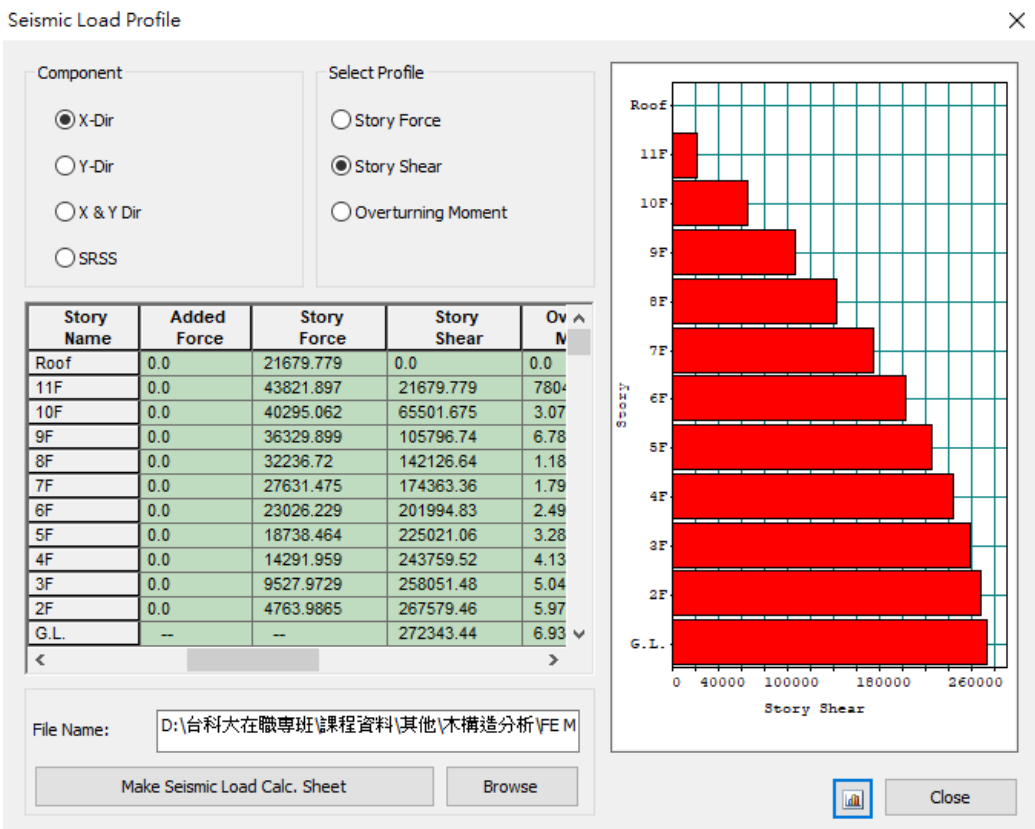
樓層應力及彎矩

頂樓地震力 43,822(kg)



各樓層側向力分布圖

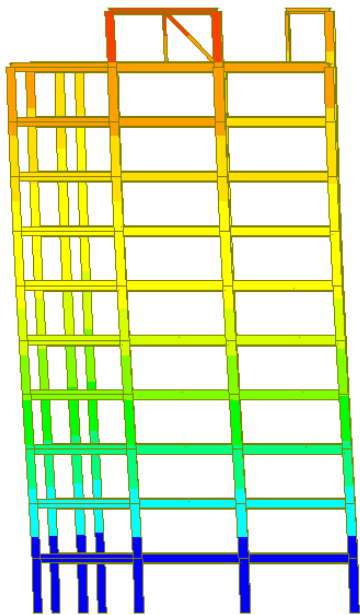
基底剪力 272,343(kg)



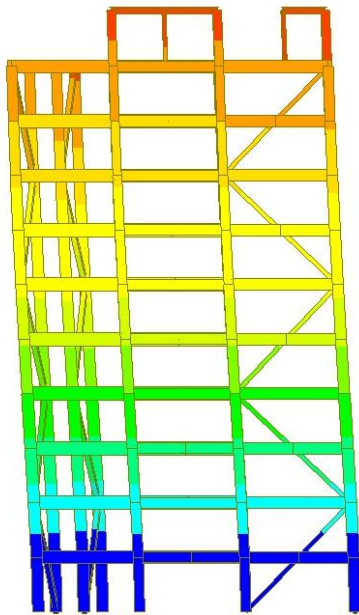
各樓層剪力分佈圖

分析結果及蘊含碳評估

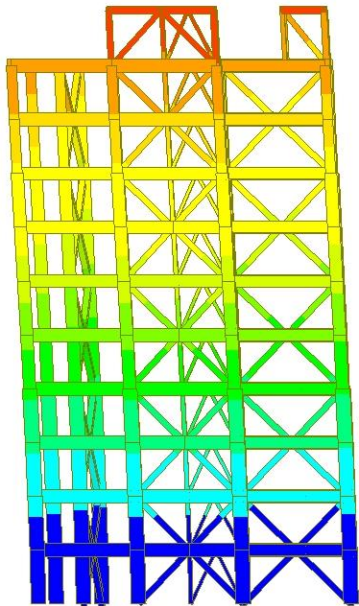
Type1-3 差異比較



Type1-鋼構 (Ex)



Type2-鋼木混合結構 (Ex)



Type3-木構 (Ex)

項目		Type1-鋼構		Type2-鋼木混合結構			Type3-木構	
R	週期	4.0	雙向 1.316s	4.0	X: 1.1155s	Y: 0.9631s	2.4	雙向 0.774s
結構總重(ton)		1,878.3 + 818.7 (樓板設計靜載重)		900.7 + 818.7 (樓板設計靜載重)			598.7 + 818.7 (樓板設計靜載重)	
基底地震力		151.9 (ton)		122.9 (ton, x)	170.8 (ton, y)		272.3 (ton)	
X向位移量		4.54		4.64			10.28	

鋼結構碳排放量計算

建材相關產品生產與運輸CO排放量表

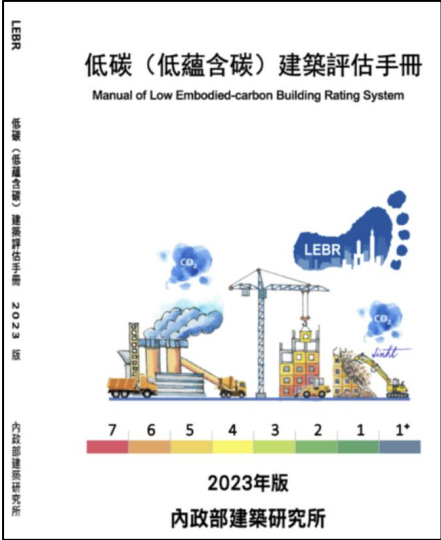
材料分類	材料名稱	單位	kgCO2e				
			原料取得	原料運輸	生產階段	成品運輸	總碳排放量
鋼鐵	鋼筋及鐵件	kg	0.954		0.168	0.017	1.14
	型鋼	kg	0.954		0.185	0.013	1.15
水泥	預拌混凝土(4000psi)	m³	4.8	17.42	343.09	4.57	369.88

資料來源：綠建築評估手冊-基本型 2023版本

預拌混凝土：1 m³ = 2400 kg 369.88 / 2400 = 0.154 1kg預拌混凝土 = 0.154 kgCO2e

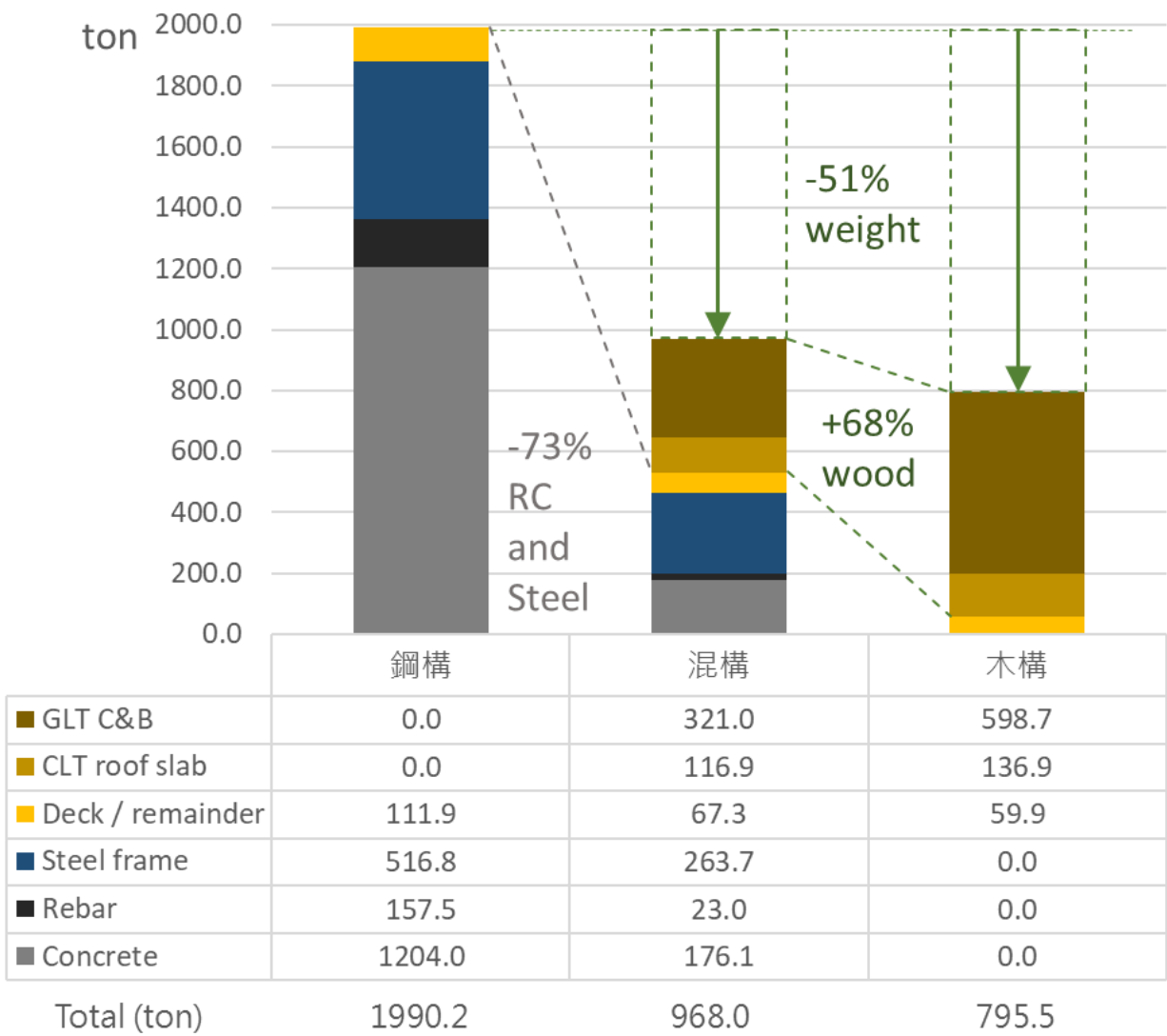
A5 Waste factors for typical structural materials

Material/product	Waste rate (WR)	Waste factor (WF)[1]	WRAP Net Waste Tool reference
Concrete <i>in situ</i>	5%	0.053	Table 2, concrete <i>in situ</i>
Concrete precast (beams and frames)	1%	0.010	Table 2, concrete precast (large precast elements)
Steel reinforcement	5%	0.053	Appendix 1, frame: <i>in situ</i> concrete frame generic; Table 2, ferrous metals
Steel frame	1%	0.010	Appendix 1, frame: steel frame generic



鋼結構碳排放量計算

地上結構重量



建築材料	重量(ton)	kgCO2e
Rebar	157.5	1.14
Steel frame	516.8	1.15
Concrete	1204	0.154
Deck / remainder	111.9	0.053/0.001

A1-A4
 $157500 \times 1.14 + 516800 \times 1.15 + 1204000 \times 0.154$
 $= 959,286$

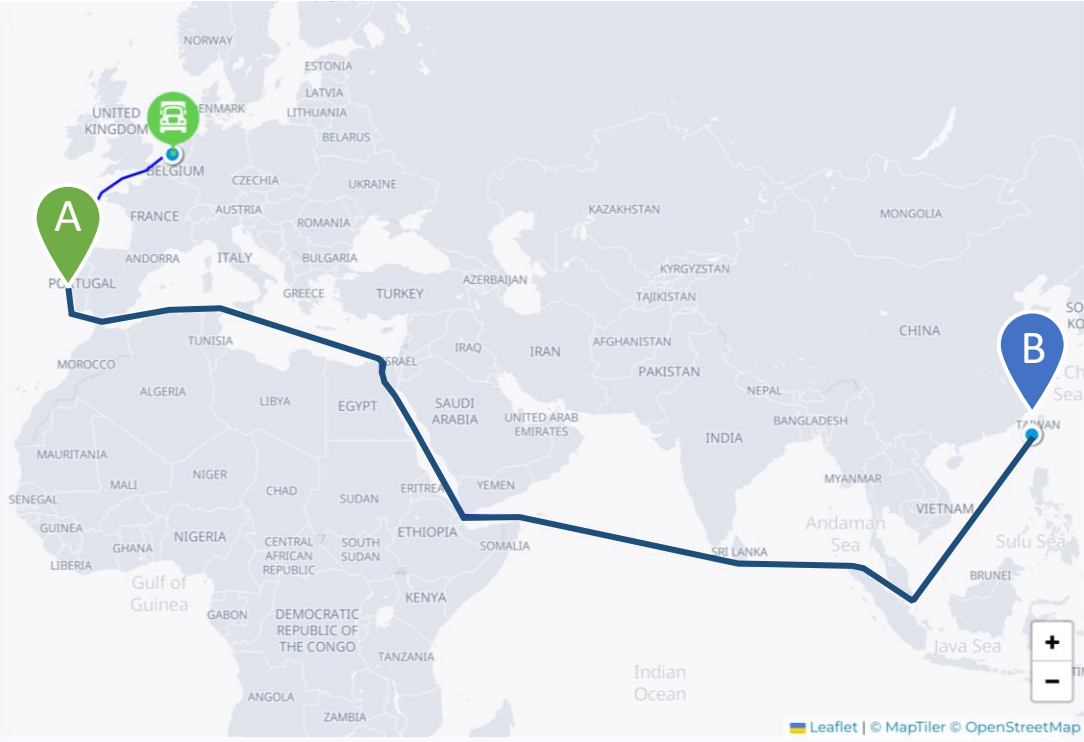
A5w
 $(15700 + 1204000) \times 0.053 + 516800 \times 0.001$
 $= 65,160.9$

$959,286 + 65,160.9 = 1,024,446.9(\text{kg})$



奧地利木材加工廠至鹿特丹港口
共 1127 公里

海運碳排放量計算



航線名稱	North Europe Service 7
裝載港	NETHERLANDS - ROTTERDAM
卸貨港	CHINA - NINGBO
距離 (公里)	25928
碳排放量 (公斤)	47.725002

鹿特丹港口至寧波
距離 25925 (km)
碳排放量 47.72 (kg)

資料來源：EVERGREEN 碳排放計算機

鹿特丹港口至高雄港
航線距離共 18221.86 公里 每噸碳排放量 33.54 (kg)

船名	航次	安特衛普	漢堡	費里克斯托	鹿特丹	沛瑞爾斯	蘇伊士運河	可倫坡	丹戎帕拉帕斯	巴生西港	高雄
EVER APEX 長穎輪	1290-007E (CEM)	-----	05/29	05/21	06/03	-----	-----	06/25	06/29	-----	07/06
EVER ACE 長範輪	1291-011E (CEM)	-----	06/02	05/29	06/05	-----	-----	07/03	07/08	-----	07/13

資料來源：EVERGREEN台灣地區船期表 歐洲-地中海-台灣航線 May 30,2024

港口至基地碳排放量計算



高雄港至基地位置(鳳山車站)
共13.7公里

開車(40噸卡車)
國道(時速80)
 $546.24 \times 6 = 3277.44$

省縣道(時速50)
 $543.20 \times (4.7 + 3) = 4182.64$

總碳排系數
 $3277.44 + 4182.64 = 7460.08 \text{ (g)}$

交通部運輸研究所動態CO2排放係數單位：g/km		距離 (km)	碳排系數計算(g)
國道 (時速80)	546.24	6	3277.44
省縣道 (時速50)	543.20	7.7	4182.64

資料來源：交通部運輸研究所公路車輛燃料成本及動態碳排係數對照表

合計: 7460.08 (g) = **7.46** (kg)

A1–A3 ECFs for typical structural materials

Material	Type	Specification/details	A1–A3 ECF (kgCO ₂ e/kg)	Data source
Timber, excl. carbon sequestration[9], [10]	Manufactured structural timber	CLT, 100% FSC/PEFC	0.437	ICE V3
		Glulam, 100% FSC/PEFC	0.512	ICE V3
	Studwork/framing/flooring	Softwood, 100% FSC/PEFC	0.263	ICE V3
	Formwork	Plywood, 100% FSC/PEFC	0.681	ICE V3

A4 ECFs for typical transport scenarios (UK)

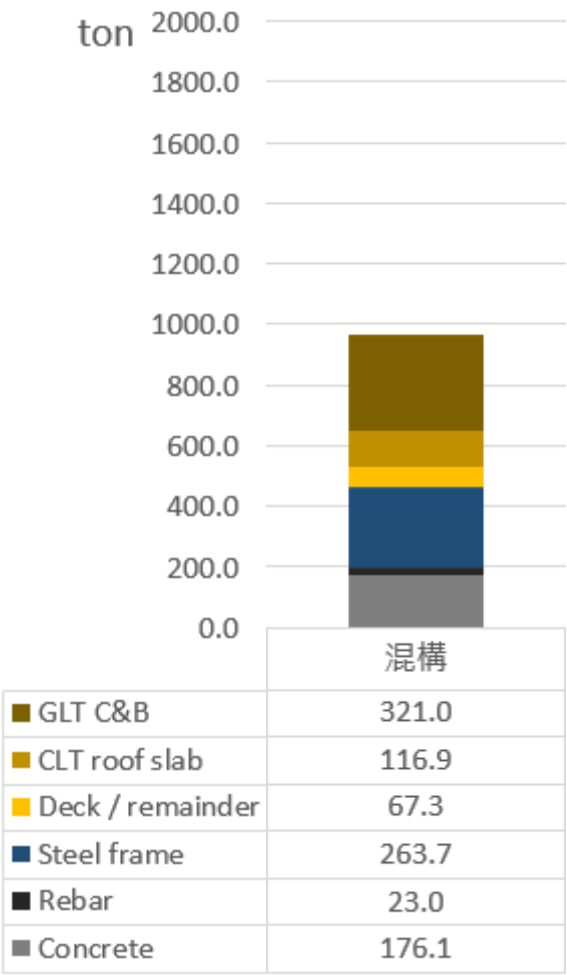
A4 Transport scenario	km travelled by road	A4 ECF (kgCO ₂ e/kg)
Locally manufactured	50	0.005
Nationally manufactured	300	0.032
European manufactured	1500	0.160

A5 Waste factors for typical structural materials

Material/product	Waste rate (WR)	Waste factor (WF)[1]	WRAP Net Waste Tool reference
Timber frames (beams, columns, braces)	1%	0.010	Appendix 1, frame: timber frame
Timber floors (joists, boards)	10%	0.111	Appendix 1, floor: wooden floor

鋼木混結構碳排放量計算

地上結構重量



建築材料	重量(ton)	kgCO2e
Rebar	23	1.14
Steel frame	263.7	1.15
Concrete	176.1	0.154
GLT C&B	321	0.521
CLT roof slab	116.9	0.437
Deck / remainder	67.3	0.053/0.001/0.111/0.01

A1-A4

$23000 \times 1.14 + 263700 \times 1.15 + 176100 \times 0.154 = 356,594.4$

A5w

$(23000 + 176100) \times 0.053 + 263700 \times 0.001 = 10,816$

A1-A3

$321000 \times 0.521 + 116900 \times 0.437 = 218,326.3$

A4

$(321000 + 116900) \times 0.16 = 70,064$

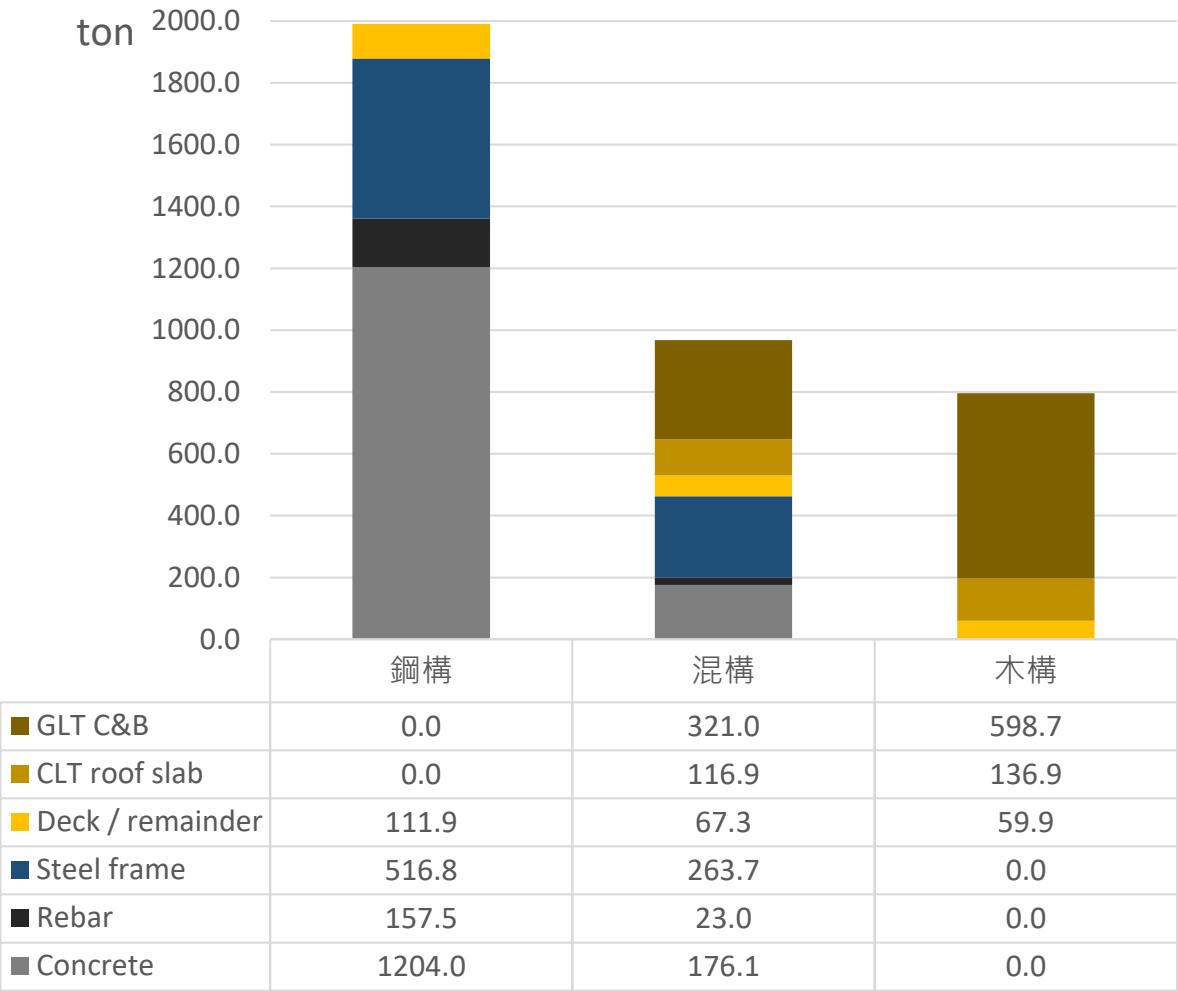
A5w

$321000 \times 0.111 + 116900 \times 0.01 = 36,800$

$356,594.4 + 10,816 + 218,326.3 + 70,064 + 36,800 = 692,600.7 \text{ (kg)}$

木結構碳排放量計算

地上結構重量



建築材料	重量(ton)	kgCO2e
GLT C&B	598.7	0.521
CLT roof slab	136.9	0.437
Deck / remainder	59.9	0.111/0.01

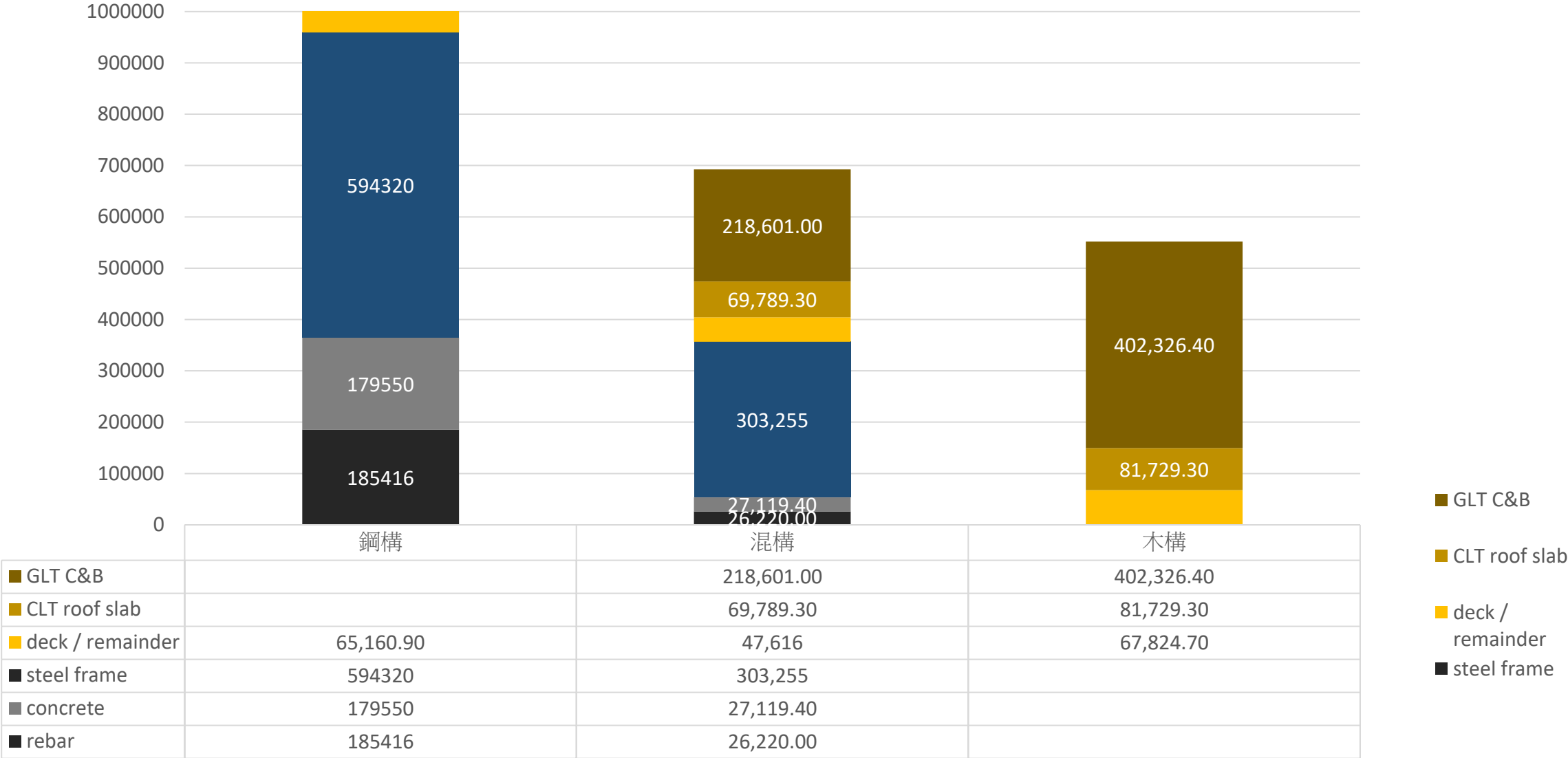
A1-A3
 $598700 \times 0.512 + 136900 \times 0.437 = 366,359.7$

A4
 $(598700 + 136900) \times 0.16 = 117,696$

A5w
 $(598700 \times 0.111) + (136900 \times 0.01) = 67,824.7$

$366,359.7 + 117,696 + 67,824.7 = 551,880.4 \text{ (kg)}$

蘊含碳綜合比較



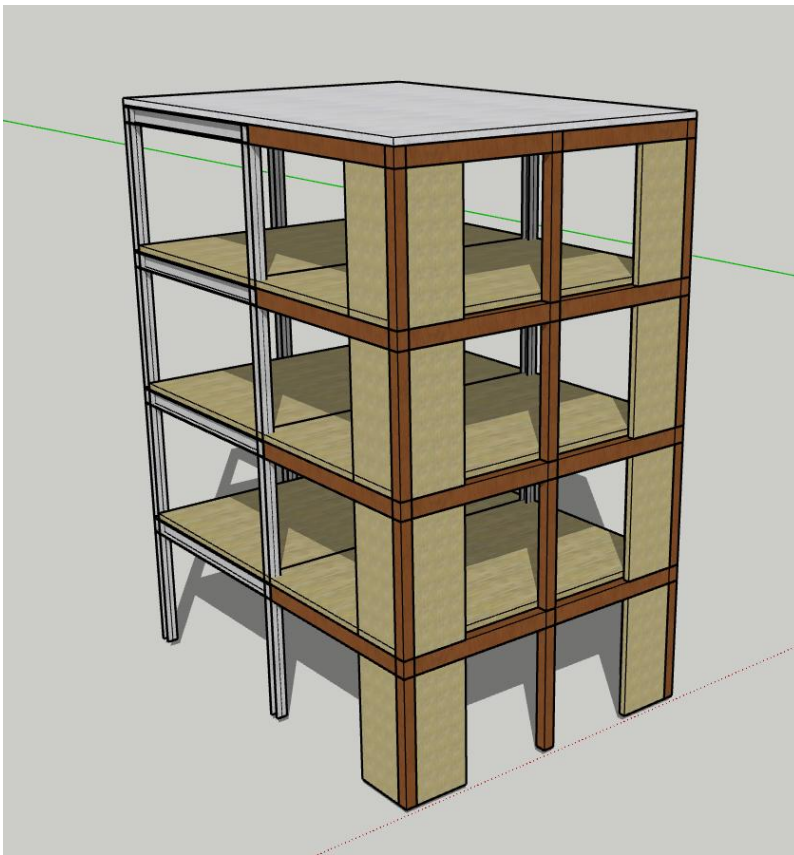
總碳排放量(kg)	1,024,446.9	692,600.7	551,880.4
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Steel-Timber 可能的混用型態



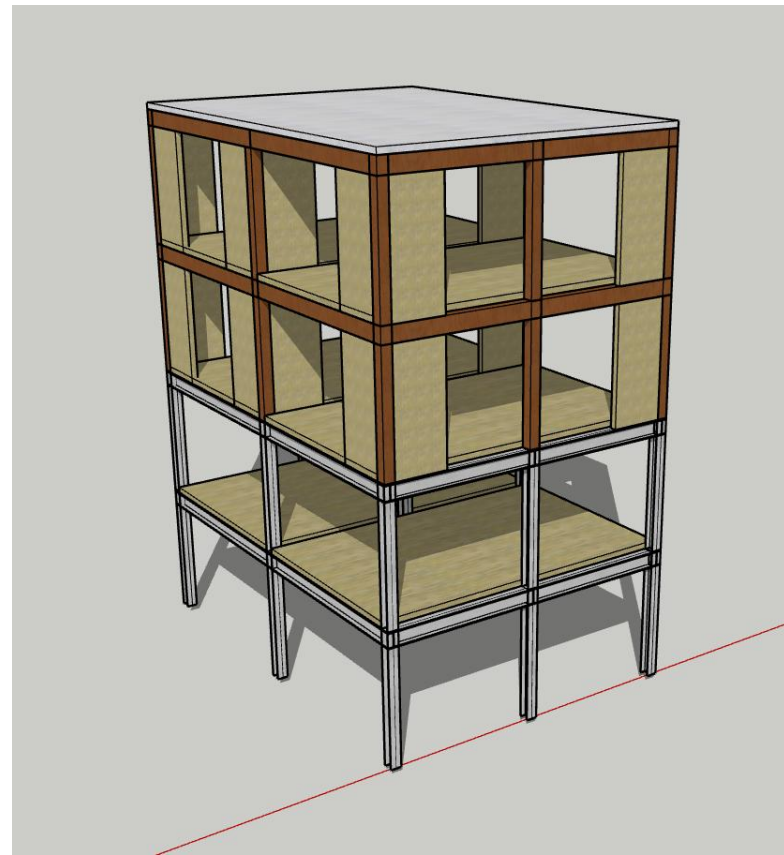
現行法規

1. 4層樓以下可行
2. 樓板滿足2小時防火則4層樓以上亦可行



現行法規

僅4層樓以下可行



現行法規

僅4層樓以下可行

Steel-Timber 可能的混用型態

■ 新竹華德福北平國小木構造屋頂設計 / 2018-20

由黃珠茵建築師事務所委託進行木構造屋頂之設計，
透過數位工具整合鋼木混合結構系統的屋頂設計。



Steel-Timber 可能的混用型態



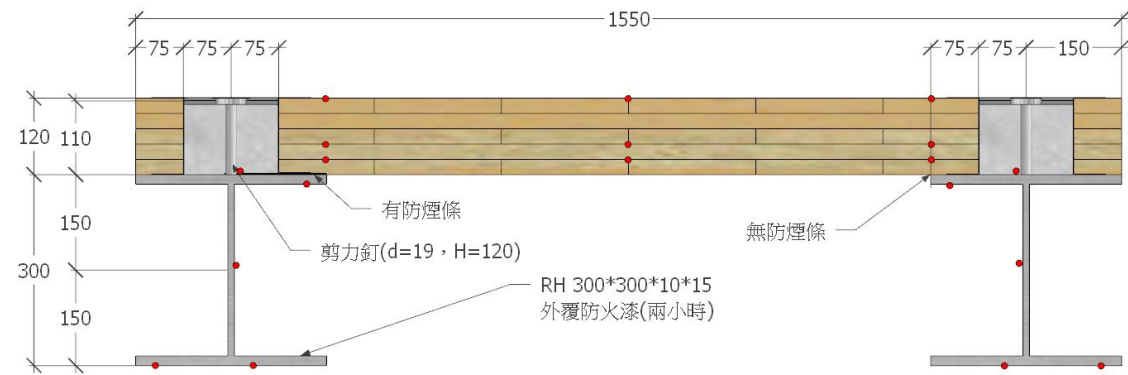
Steel-Timber 可能的混用型態



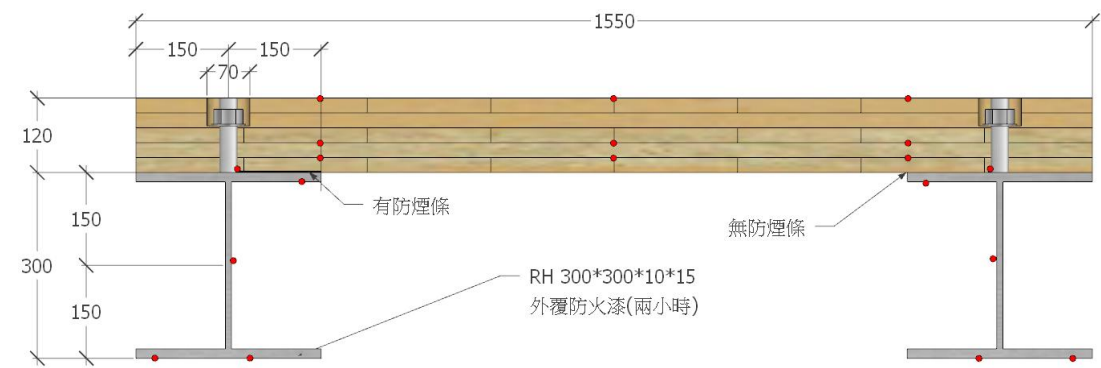


防火相關性能的探討

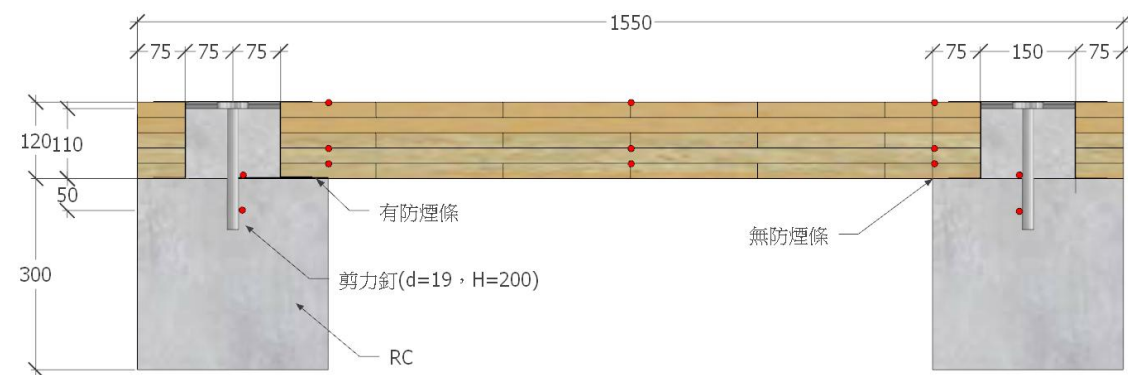
鋼梁/RC梁混用直交集成板CLT樓板



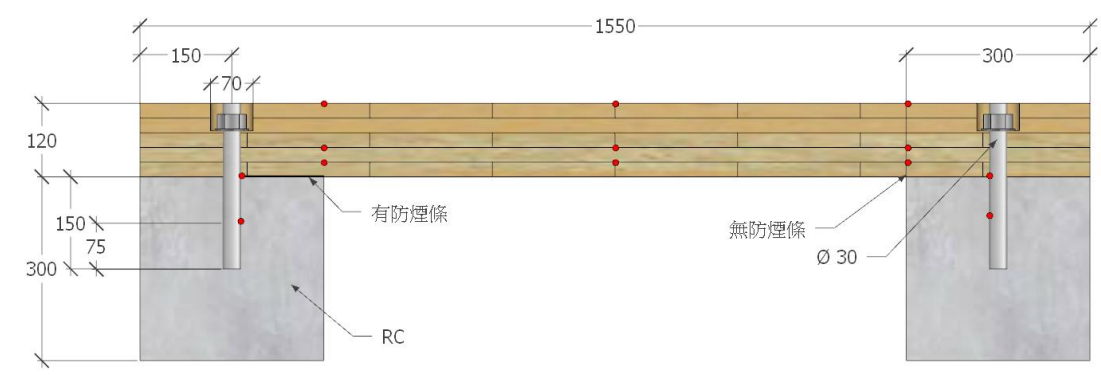
鋼梁、剪力釘+RC接合型式
CLT-S/SN



鋼梁、螺栓接合型式
CLT-S/B



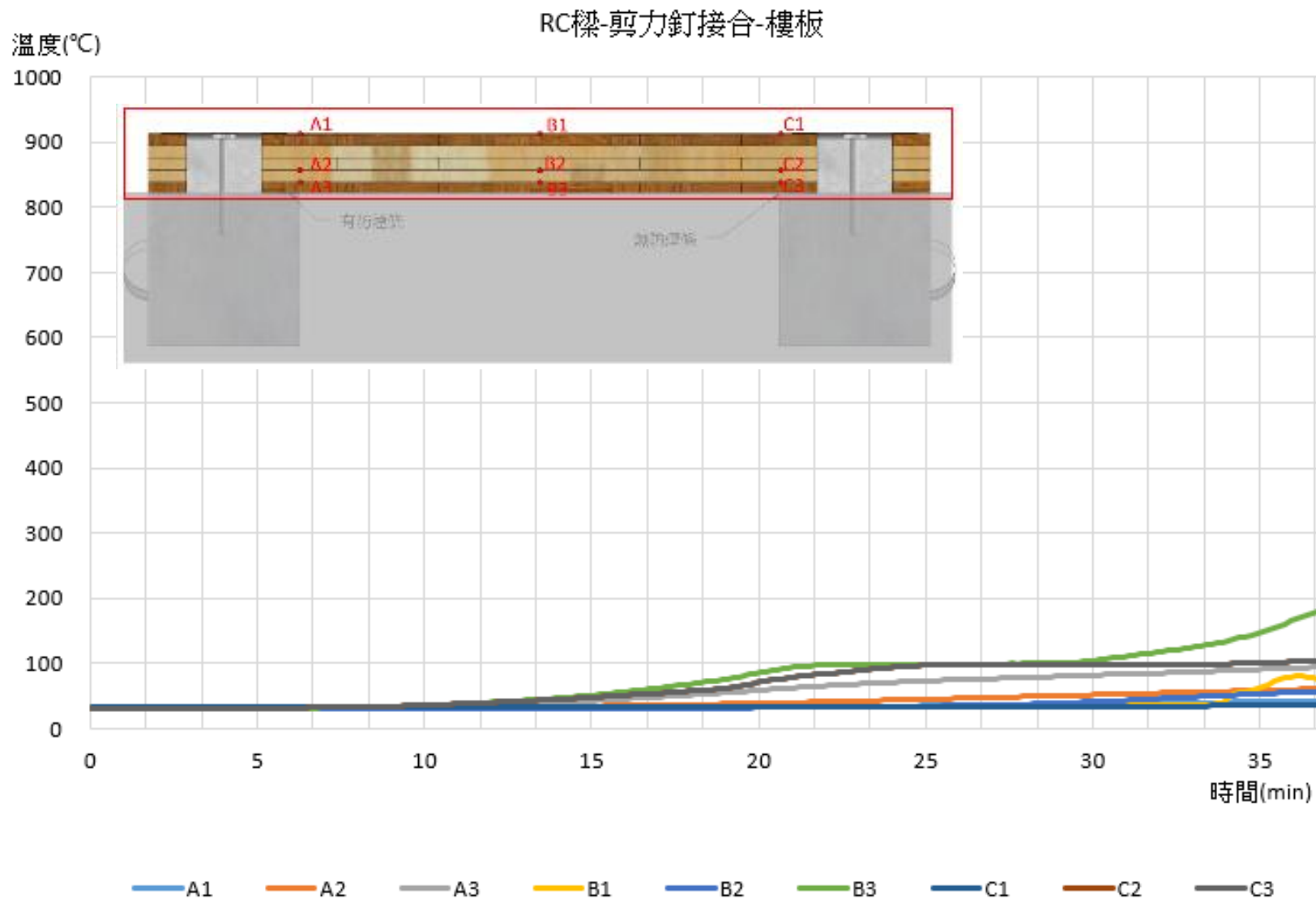
RC梁、剪力釘+RC接合型式
CLT-RC/SN



RC梁、螺栓接合型式
CLT-RC/B

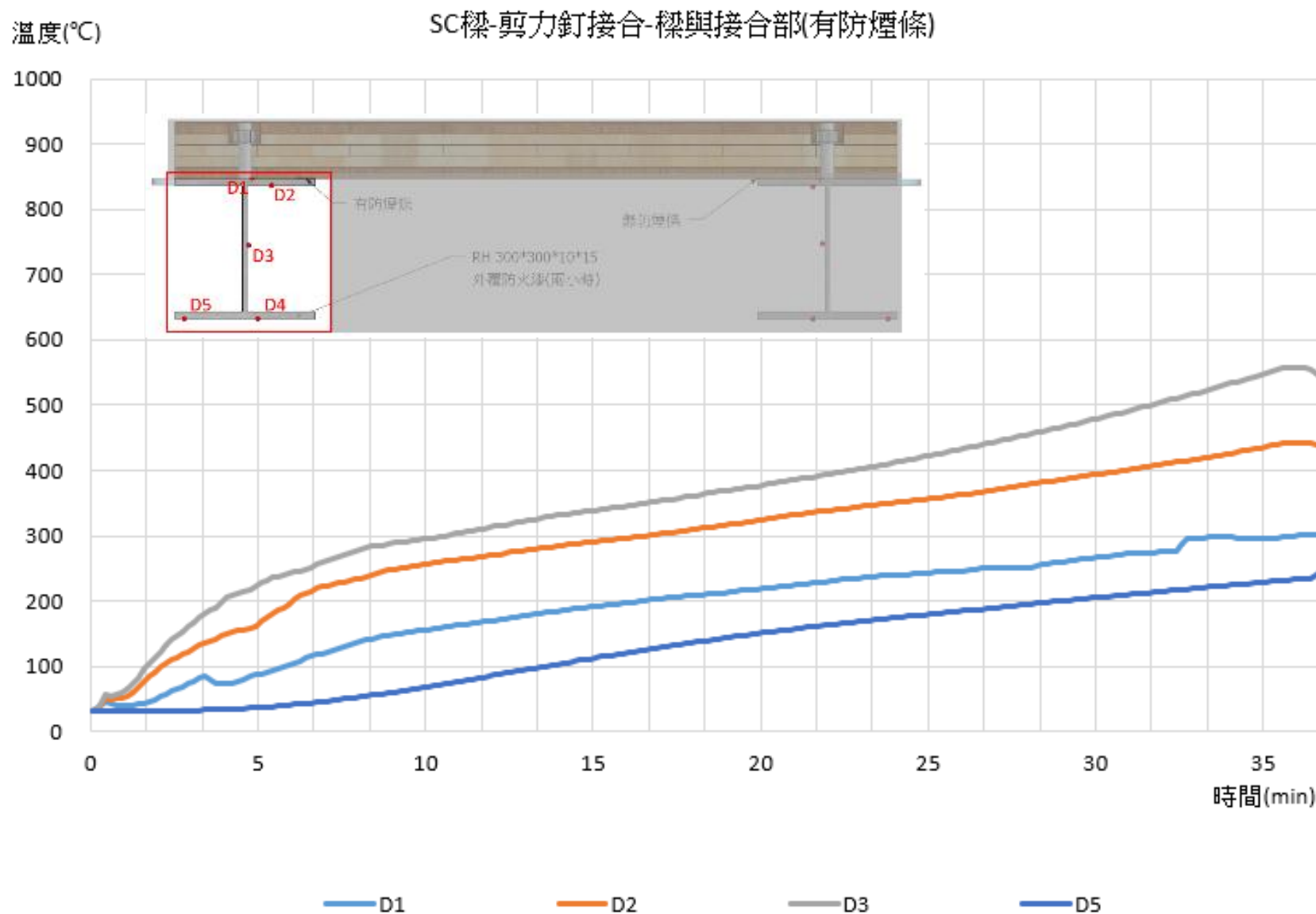
RC-CLT混合構造

1. RC樑內溫度(D2、E2)無明顯變化，最高到達到54°C。
2. 接合處D1(有防煙條)、E1(無防煙條)整體無明顯升溫，E1最後達到72°C。
3. D1在實驗室間36:00時開始劇烈升溫，達到227°C，推測由於試體及火爐之間的防火岩棉有被燒穿，火焰串出燒到表面的熱偶線測溫點。



Steel-CLT混合構造

1. 鋼梁與剪力釘接合部的測溫點中，鋼梁最高溫達到 550°C ，同樣位於腹板處(D3)，而接合處D1(有防煙條)、E1(無防煙條)則分別為 302°C 、 151°C (圖)。
2. 與鋼梁接合的CLT樓板受到鋼梁本身熱傳導效應的影響較大，因此鋼梁的防火被覆效能則是熱能是否會透過接合部傳導至CLT樓板的關鍵。



Steel/RC-CLT混合構造

火後整體試體側面的炭化情形。其中，RC梁部分基本上除了因碰撞缺失，沒有明顯變化；而鋼梁部分能明顯看到內側腹板的防火漆有些許脫落脫落，而外側相對完好，與前面試體溫度曲線做印證，RC梁接合部比較穩定，不會像鋼梁接合部受到大量熱傳導而升溫導致強度受影響。

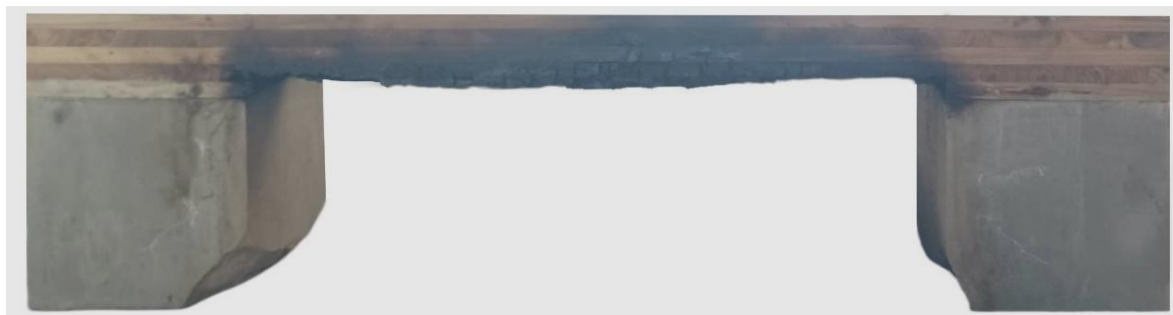


(a)腹板內側

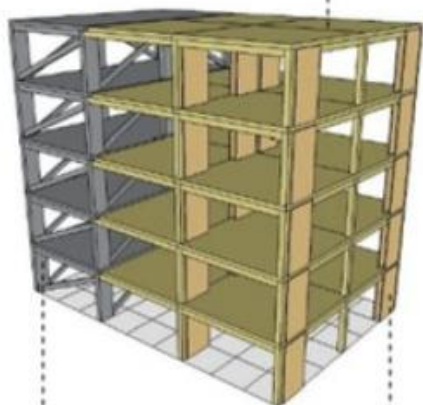
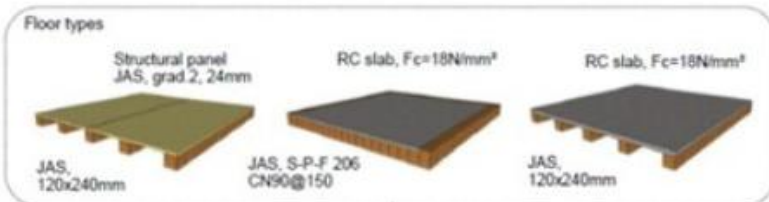


(b)腹板外側

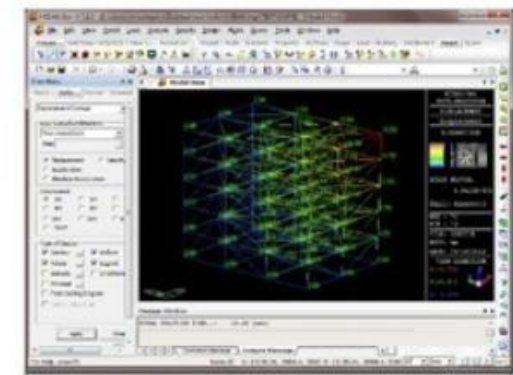
鋼梁防火漆火後狀態



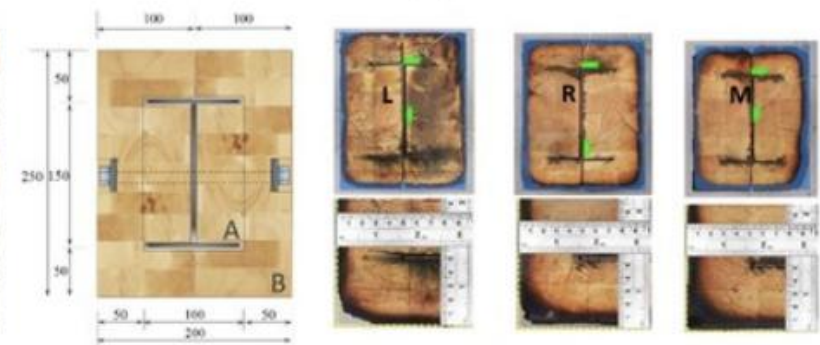
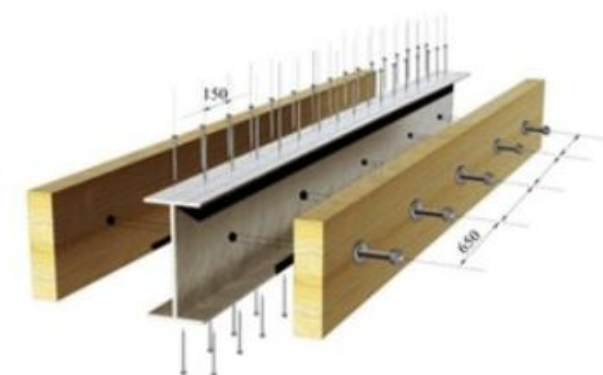
鋼木合成構件的類型及應用



Based on the simulation results, hybrid timber structural system makes it possible to design a big opening without any shear wall or brace installed, as well as creating an indoor wall-free space, even an asymmetric building with large eccentricity ratio on structure stiffness.



Steel reinforced Timber component are light, fast and clean. In addition, the economic and ecologic benefits have made the mixture of these two materials become an important objective in the modern multi-storey buildings.



鋼木合成構件的應用

M-Building
金沢市, 日本
Kanagawa, Japan



鋼木合成構件的應用



鋼木合成構件的應用



鋼木合成構件的應用



鋼木合成構件的應用

丸美産業株式会社
名古屋市, 日本
Nagoya, Japan



鋼木合成構件的應用

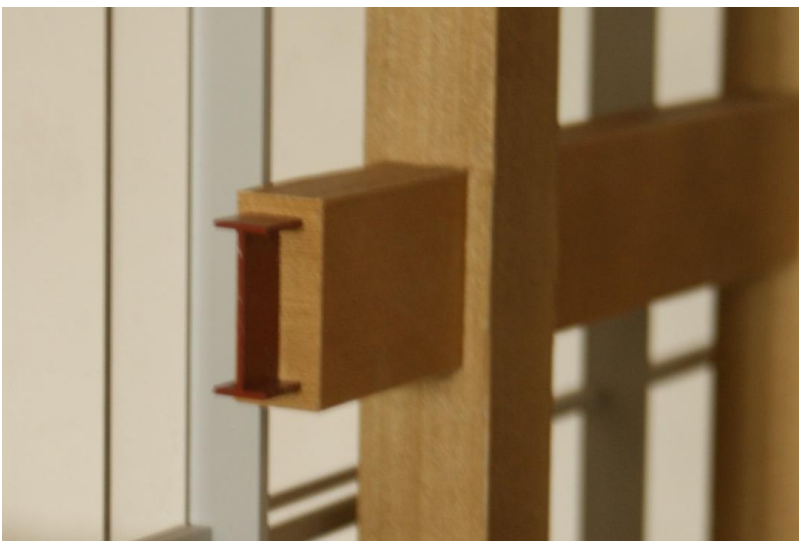
WOOD SQUARE
埼玉県越谷市, 日本
Saitama, Japan



鋼木合成構件的應用



鋼木合成構件的應用



Thank you for your attention